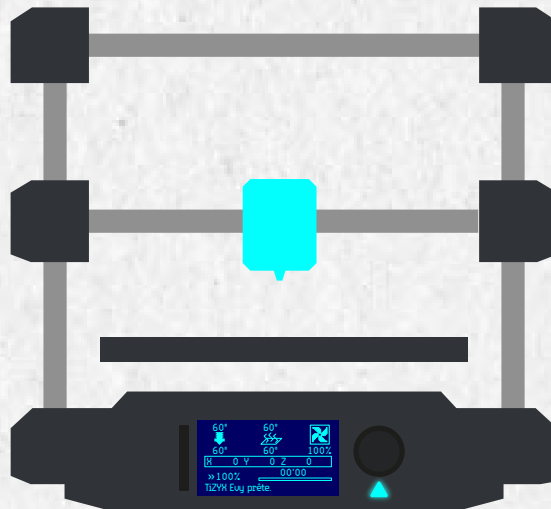


TIZYX EVY

NOTICE DE MONTAGE / ASSEMBLY GUIDE



PRÉCAUTIONS D'USAGE

SAFETY MEASURES

Vous avez en main les instructions d'assemblage de la TiZYX EVY, assurez vous de bien lire ce guide afin d'éviter toute erreur de montage pouvant entraîner des blessures corporelles. Veillez à ce que toute personne utilisant une imprimante TiZYX ait accès à ce manuel.

You are reading the assembly guide of the TiZYX EVY, please make sure to fully read this guide as to avoid any assembly error which could be leading to personal injury. Be assured that anyone using a TiZYX EVY 3D printer has access to this manual.

La manière d'utiliser, de stocker ou d'assembler les machines est à la charge de l'utilisateur. Nous ne pouvons donc pas contrôler leurs conditions. Nous ne pouvons donc pas être responsable de tout dommage, accident ou autre événement lié au stockage, la manipulation, l'utilisation ou des moyens de recyclage des machines.

The way the machines are stored, assembled and used is entirely up to the user. We cannot control these conditions and therefore cannot be held accountable for any damage, accident or any other event linked to the storage, usage and any manipulation of our machines.

Les imprimantes 3D sont avant tout des machines de production, et en temps que tel s'adressent à un public adulte en pleine possession de leurs moyens physiques et mentaux. Elles s'adressent également à un public avec de l'expérience et ayant suivi la formation appropriée pour l'utilisation de cette machine. Les enfants doivent être encadrés par un adulte afin de s'assurer de l'absence de tout risque possible.

3D printers are first and foremost machines of production, and as it is, are aimed at an adult audience in full possession of their mental and physical abilities. They are intended for a trained audience who followed a suitable course for the usage of this machine. Children must be supervised by an adult to ensure safety.

Les informations de cette page ont été obtenues via des sources que nous considérons comme fiables, mais peuvent faire l'objet de corrections ou de rajouts ultérieurs.

The information on this page was provided by sources we consider trustworthy, but we may have to modify or add pieces of this information.

Sécurité électrique

Les machines incluent des blocs d'alimentation qui suivent les directives européennes et portent le marquage CE. Elles sont protégées contre les surcharges de courant et les courts circuits. Elle ne doivent pas subir de modification. De plus, la plage de fonctionnement des imprimante 3D est de 12Vdc (très basse tension). Cette plage est donc en dehors du scope de la directive basse tension. Toujours déconnecter l'alimentation du secteur avant toute maintenance ou intervention sur la machine.

Electrical safety

The machines include power supply blocs which follow the European directives and have the CE marking. They are protected against current overloads and short circuits. They must not be modified. Furthermore, the range of operation of 3D printers is 12Vdc (very low tension). This range is below the low tensions directives range. Always disconnect the power from the main current before any maintenance operation or intervention on the machine.

Compatibilité Électromagnétique(CEM)

Les radiations électromagnétiques en mode conduit dans le domaine des distributeurs ne sont pas un problème car elles sont principalement liées à l'alimentation électrique. La compatibilité Électromagnétique (CEM) dépend principalement de la qualité de montage de la machine, elle peut nécessiter un blindage additionnel mais ne peut en aucun cas être prédit à l'avance.

Electromagnetic compatibility (EMC)

The electromagnetic radiations in conduit mode in the distributor's range are not a problem because they are mainly caused by the power supply. The electromagnetic compatibility (EMC) depends primarily on the assembly quality. It can require additional protection but said protection cannot be predicted in any way



AVERTISSEMENTS

WARNINGS



Risque de choc électrique : ne pas démonter le bloc d'alimentation et débrancher toujours l'imprimante avant de procéder à des travaux de maintenance ou des modifications.

Electrical hazard : do not disassemble the power supply bloc and always unplug the printer before carrying out maintenance operations or modifications.



Risque de brûlures : la tête d'impression peut atteindre les 280°C tandis que le plateau chauffant peut aller jusqu'à 140°C. Ne touchez pas ces éléments à mains nues et laissez toujours refroidir l'imprimante 30 minutes avant de procéder à des travaux de maintenance.

Hot surface : the printing head can reach up to 280°C and the heat bed up to 140°C. Do not touch these parts with bare hands and always let cool the printer for 30 minutes before carrying out any maintenance operations.



Attention pièces mobiles : les imprimantes TiZYX comportent des pièces mobiles, notamment le plateau dont la force peut blesser l'utilisateur. Il convient donc de garder vos mains hors de la portée du plateau pendant le fonctionnement.

Mobile parts hazard : the TiZYX printers contain moving parts, like the heat bed whose strength is enough to harm the user. It is therefore recommended to keep your hands off the bed while it is functioning.

Ne pas laisser les imprimantes TiZYX sans surveillance, surtout pendant des impressions de longue durée.

Do not leave the TiZYX printers without surveillance, especially during long printings.

Afin d'obtenir la meilleure qualité d'impression possible, nous recommandons les filaments TiZYX, qui correspondent au mieux aux paramètres définis dans nos profils Cura.

In order to achieve the best printing quality, we recommend the TiZYX filaments, whose properties match best the preset we have defined in Cura.

Il est recommandé d'utiliser les imprimantes TiZYX dans un lieu bien ventilé car les filaments peuvent dégager des composés organiques volatils pouvant provoquer des maux de tête ou des vertiges.

It is recommended to use the TiZYX printers in a well ventilated area as the filaments can release volatile organic compound which can cause headaches or dizziness.

Si des enfants sont amenés à utiliser une imprimante TiZYX, ils doivent être encadrés par des adultes afin d'éviter toute blessure liée à l'utilisation de la machine.

If children were to use a TiZYX printer, they must be supervised by adults at all times to avoid any harm caused by the use of the machine.



SOMMAIRE

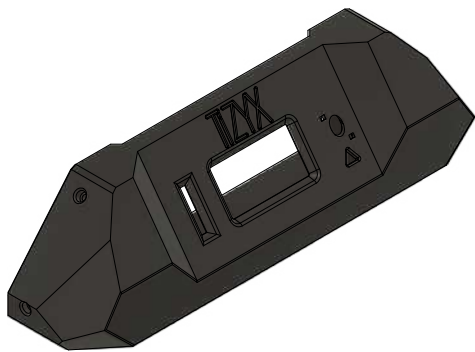
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LISTE DES PIÈCES

PARTS LIST



FACE AVANT
FRONT FACE

F



FACE ARRIÈRE
REAR FACE

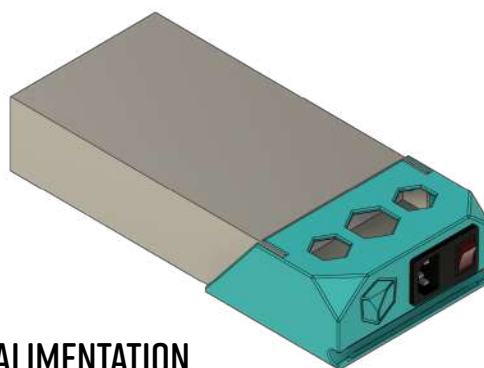
D



COTÉS BAS
LOWER SIDES

X2

B1/B2



ALIMENTATION
POWER SUPPLY

A1



CHARIOT X
X CARRIAGE

C1



CHARIOT EXTRUDEUR
EXTRUDING CARRIAGE

C2



HAUT GAUCHE
TOP LEFT

H1



HAUT DROIT
TOP RIGHT

H2



LISTE DES PIÈCES

PARTS LIST

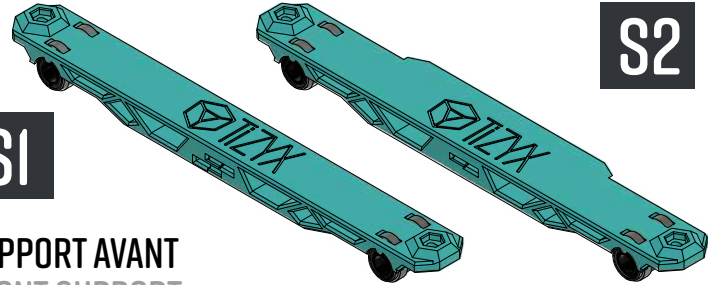
T

TÊTE
HEAD



S1

SUPPORT AVANT
FRONT SUPPORT

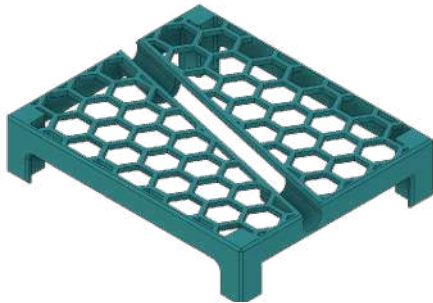


SUPPORT ARRIÈRE
REAR SUPPORT

S2

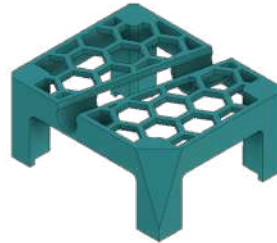
G1

GRILLE CARTE MÈRE
MOTHER BOARD GRID



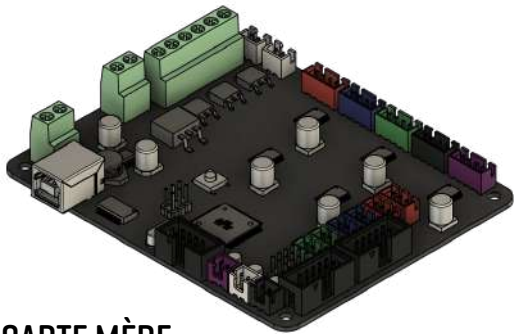
G2

GRILLE MOSFET
MOSFET GRID

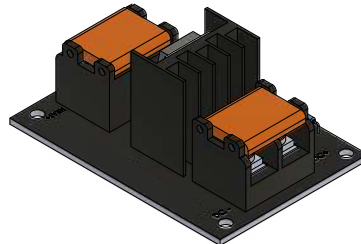


C23

LEVIER
LEVER



CARTE MÈRE
MOTHER BOARD



MOSFET
MOSFET

A11

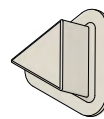
CROCHET ALIM
POWER SUP. HOOK



X2



ECRAN LCD
LCD SCREEN



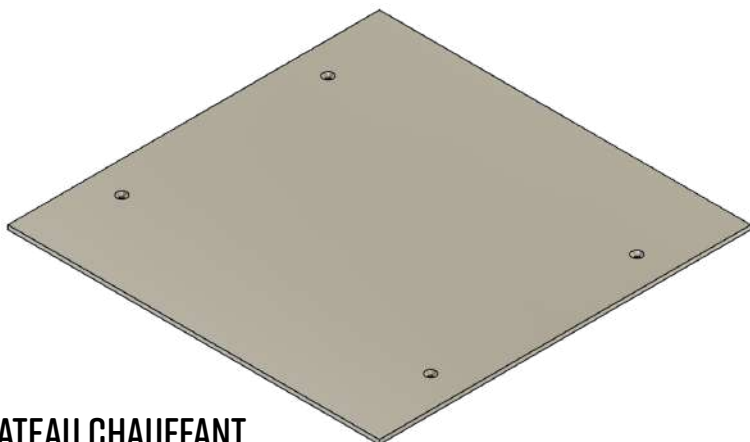
F1

BOUTON D'ARRÊT D'URGENCE
EMERGENCY BUTTON



LISTE DES PIÈCES

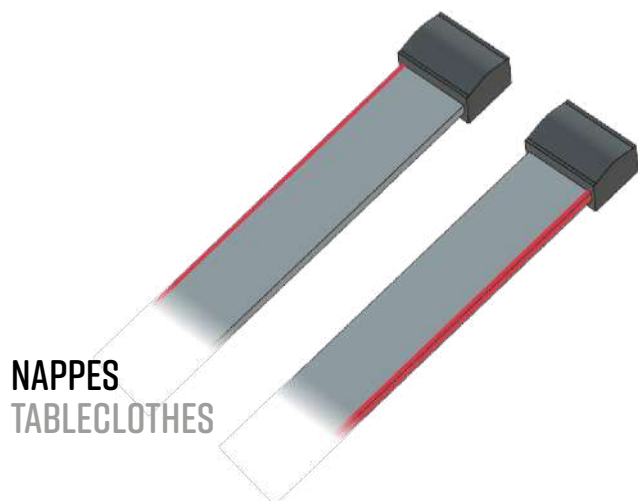
PARTS LIST



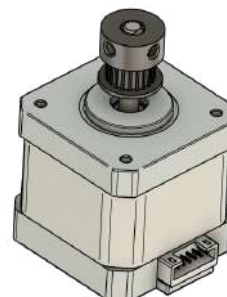
PLATEAU CHAUFFANT
HEAT BED



CAPTEUR DE FIN DE FILAMENT
FILAMENT END SENSOR

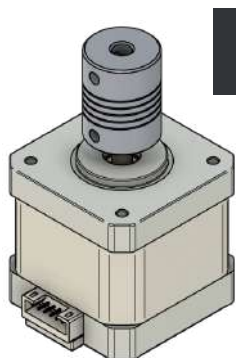


NAPPES
TABLECLOTHES



D1

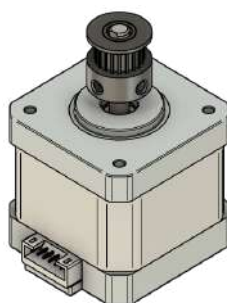
MOTEUR FACE ARRIÈRE Y
Y REAR FACE MOTOR



B1/B2

X2

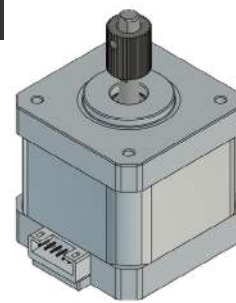
MOTEURS CÔTÉS BAS
LOWER SIDES MOTORS



C13

MOTEUR CHARIOT X
X CARRIAGE MOTOR

C22



MOTEUR CHARIOT EXTRUDEUR
EXTRUDING CARRIAGE MOTOR

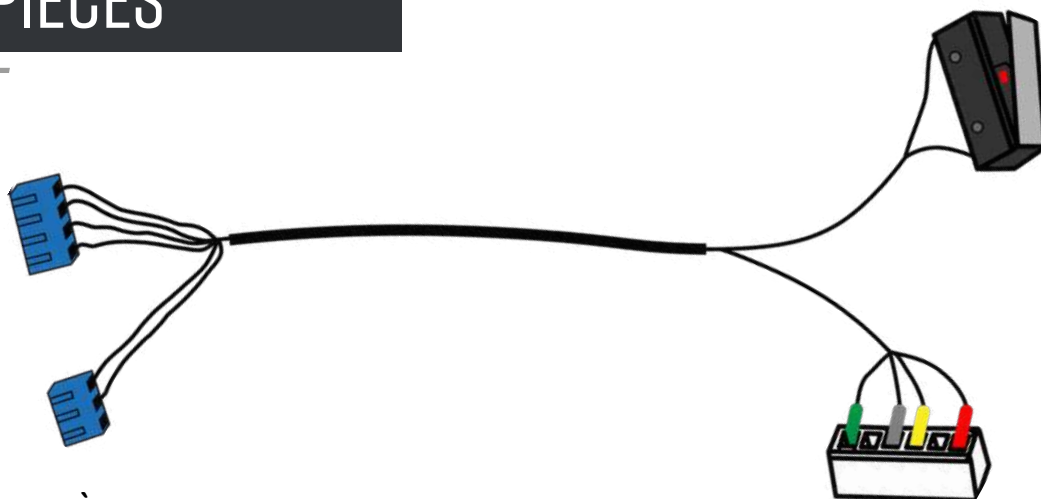


LISTE DES PIÈCES

PARTS LIST

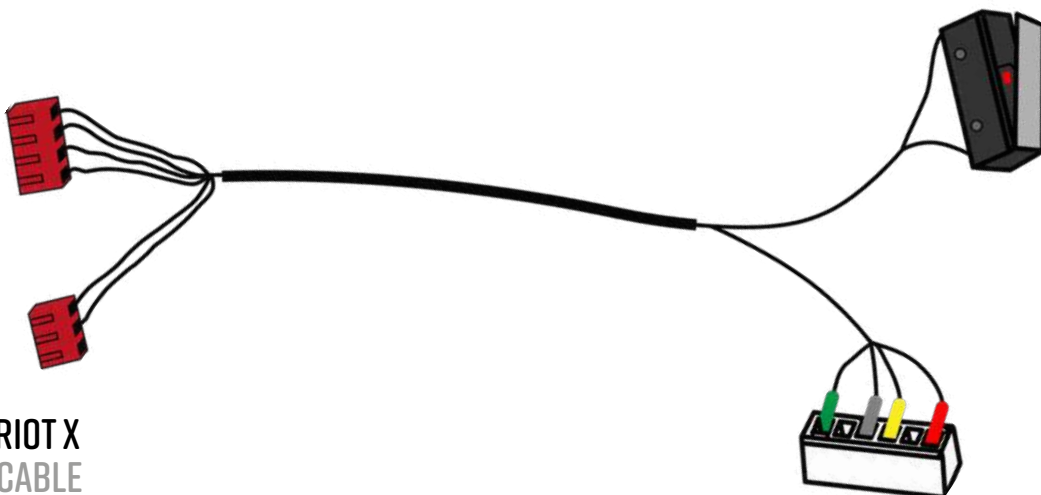
D4

CÂBLE MOTEUR FACE ARRIÈRE Y
Y REAR FACE CABLE



C12

CÂBLE MOTEUR CHARIOT X
X CARRIAGE MOTOR CABLE



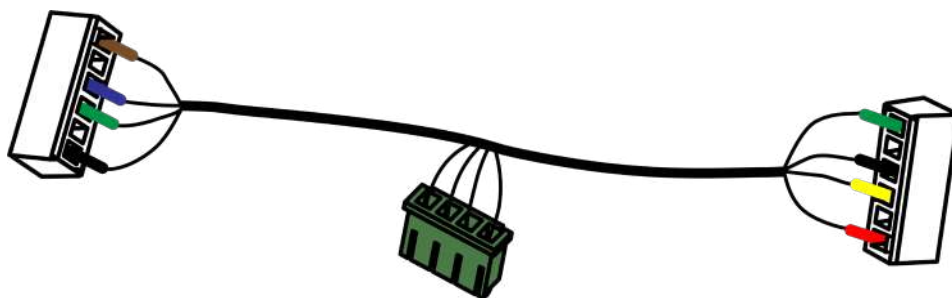
C26

CÂBLE MOTEUR CHARIOT EXTRUDEUR
EXTRUDING CARRIAGE MOTOR CABLE



B3

CÂBLE MOTEURS CÔTÉS BAS
LOWER SIDES MOTOR CABLE

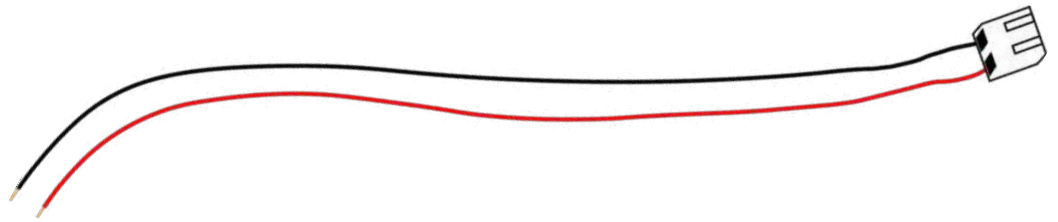


LISTE DES PIÈCES

PARTS LIST

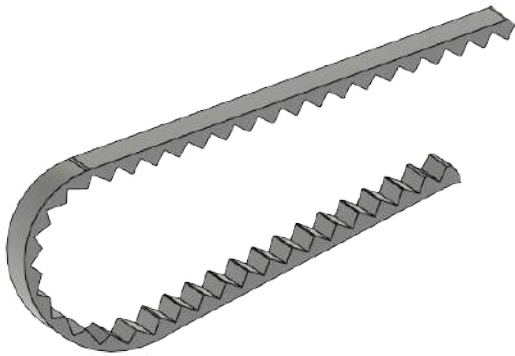
8

CÂBLE MOSFET
MOSFET CABLE



S5

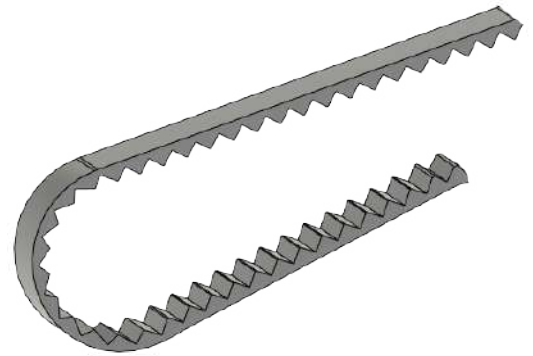
COURROIE PLATEAU
BED BELT



111 CM

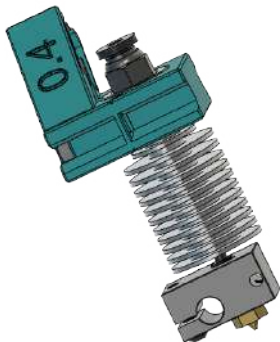
T2

COURROIE BUSE
NOZZLE BELT

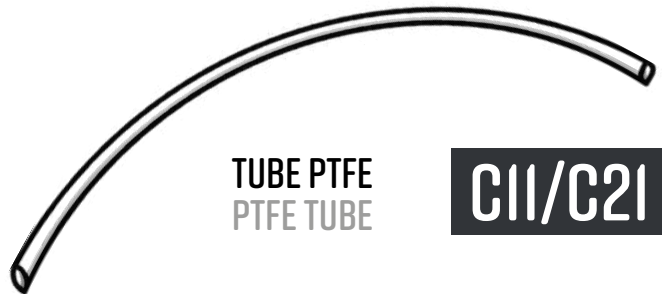


78 CM

OUTIL BUSE
NOZZLE TOOL

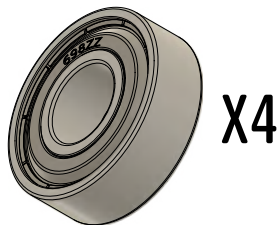


TUBE PTFE
PTFE TUBE



C11/C21

ROULEMENT
BEARINGS



X4



X2

ECROU TIGE FILETÉE
SPROCKET WHEEL

S3

ENTRETOISE
SPACER



X4





C24




RESSORT
SPRING



LISTE DES PIÈCES

PARTS LIST


	X4	TIGE 49.5CM 49.5CM ROD	T49.5
	X4	TIGE 45CM 45CM ROD	T45
	X5	TIGE 37.5CM 37.5CM ROD	T37.5
	X2	TIGE TRAPÉZOÏDALE 35CM 35CM TRAPEZOIDAL SCREW	TF

	X2 - 25MM	} VIS M3 HEX M3 HEX SCREWS
	X18 - 16MM	
	X20 - 12MM	
	X31 - 6MM	

	X4 - 16MM	VIS R	VIS M3 HEX ÉPAULÉE R SCREW - M3 HEX SHAFT
---	------------------	--------------	--

VIS P	
VIS NYLON NYLON SCREWS	X4

	ECROU
NUT	X26

F3/C25	
GRANDE POULIE DENTÉE LARGE TOOTHED PULLEY	X2

D2	
PETITE POULIE LISSE SMALL SMOOTH PULLEY	

D3	
PETITE POULIE DENTÉE SMALL TOOTHED PULLEY	



CODES QR

QR CODES



RETROUVEREZ LA VIDÉO DE MONTAGE DE L'ÉTAPE QUI VOUS POSE PROBLÈME, EN SCANNANT SON CODE QR !

FIND THE ASSEMBLY VIDEO OF THE STEP YOU ARE HAVING TROUBLE WITH, BY SCANNING ITS QR CODE!



FACE AVANT

FRONT FACE

ETAPE 1



SCANNEZ CE CODE QR
POUR VOIR LA VIDÉO DE CETTE ÉTAPE.

SCAN THIS QR CODE
TO SEE THE VIDEO OF THIS STAGE.



PIÈCE(S) NÉCESSAIRE(S)
POUR L'ÉTAPE

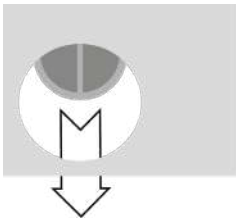
- ECRAN LCD



ETAPE 2

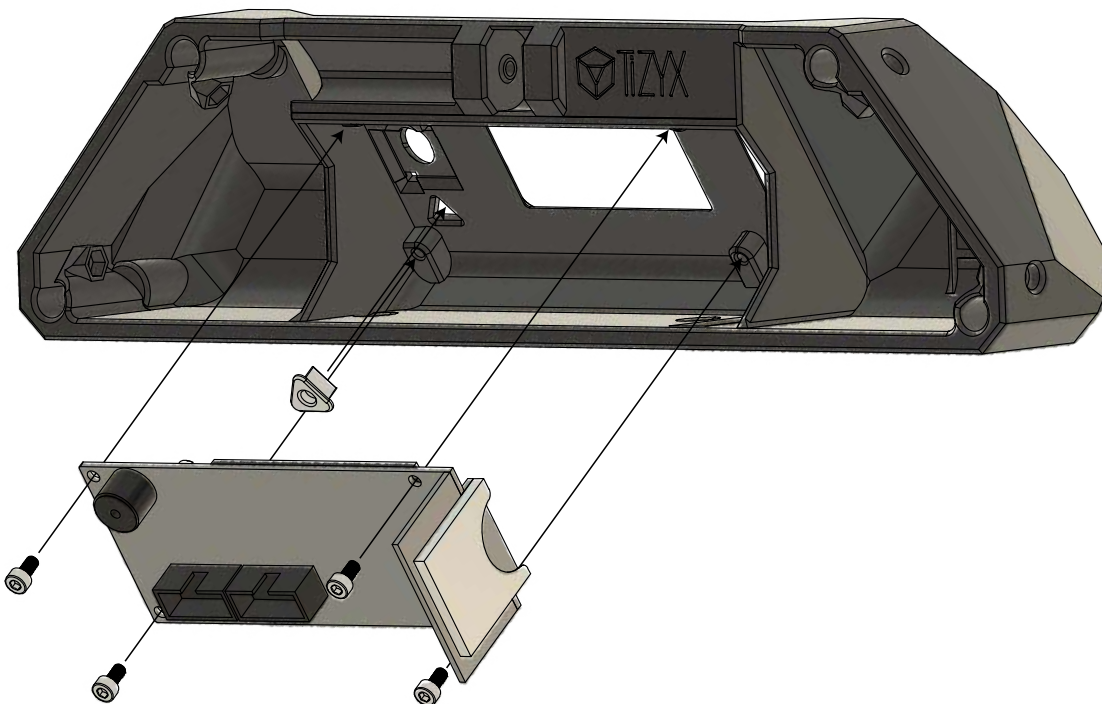


F
IX  **F1**
4X  **6MM**



IL EST NORMAL QUE LE BOUTON DE L'ÉCRAN NE SOIT PAS ALIGNÉ AVEC LE TROU DE LA FACE AVANT, IL FAUT DONC FORCER UN PETIT PEU.

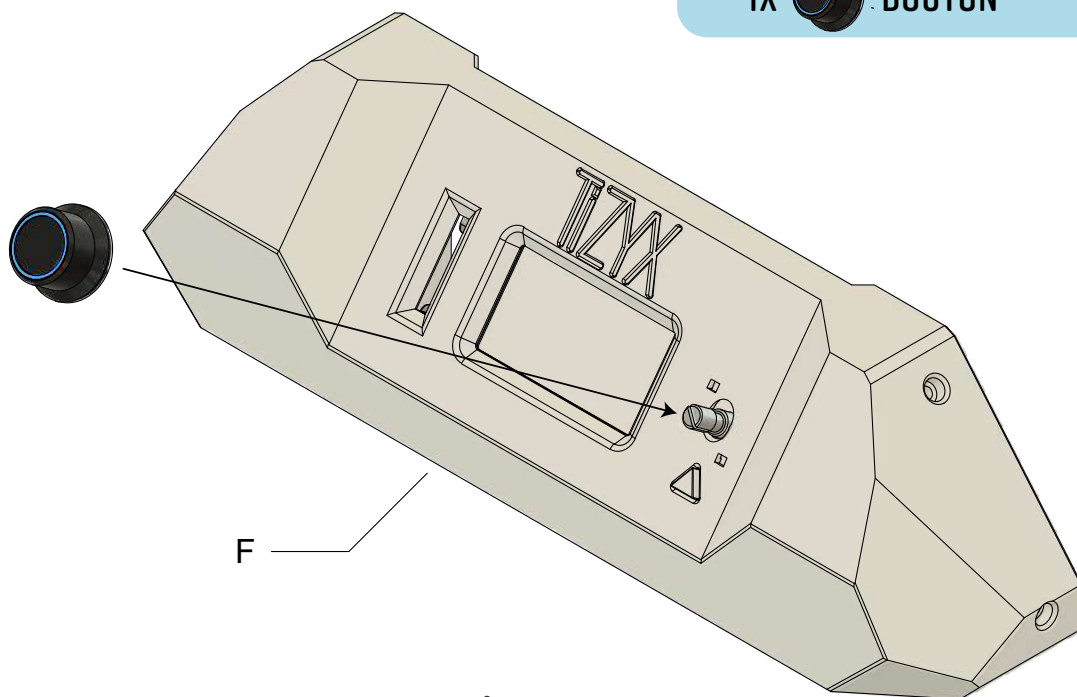
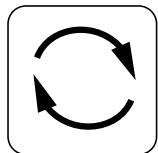
THE SCREEN BUTTON IS SUPPOSED TO NOT BE ALIGNED WITH THE FRONT FACE'S HOLE, YOU JUST HAVE TO APPLY A LITTLE FORCE.



ETAPE 3



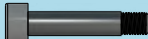



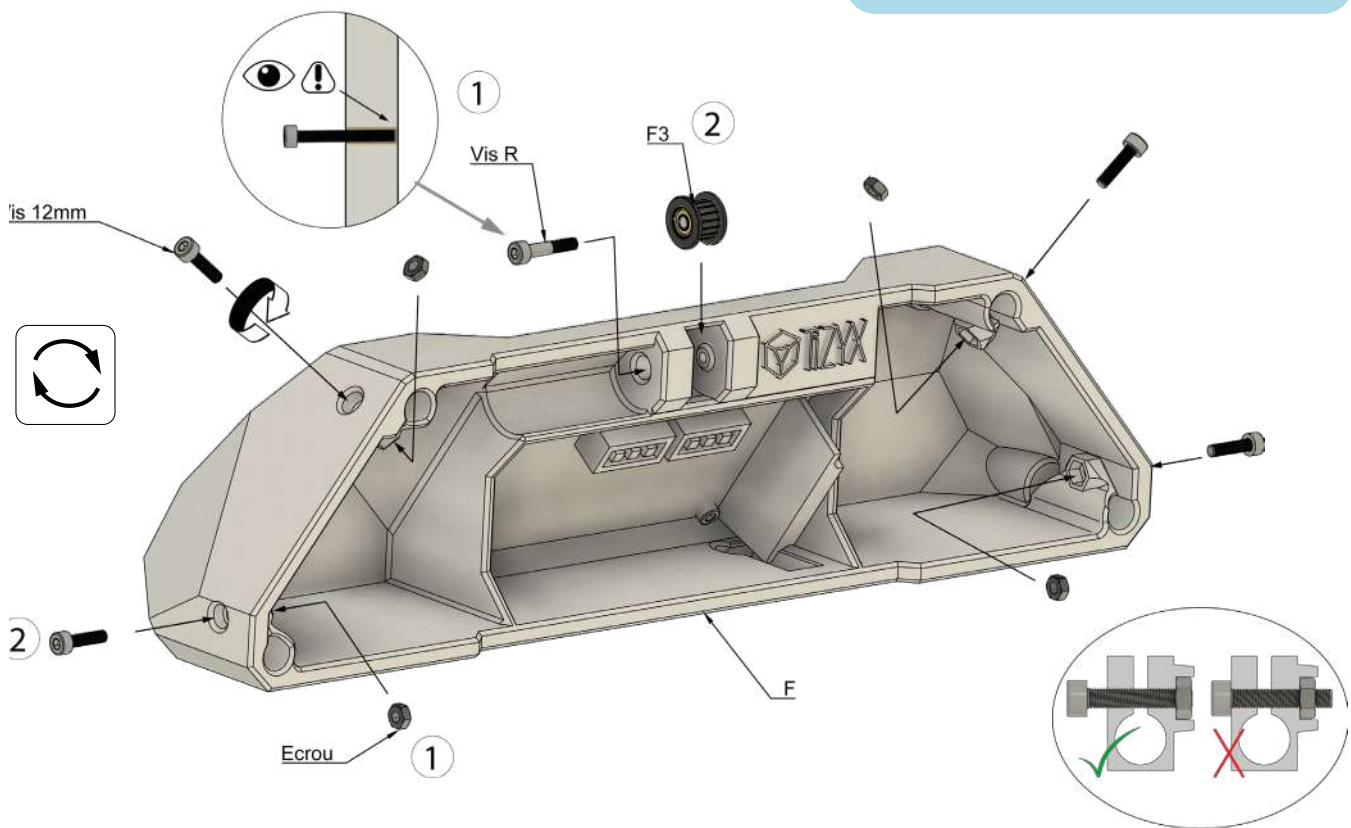
IX  **BOUTON**



ETAPE 4



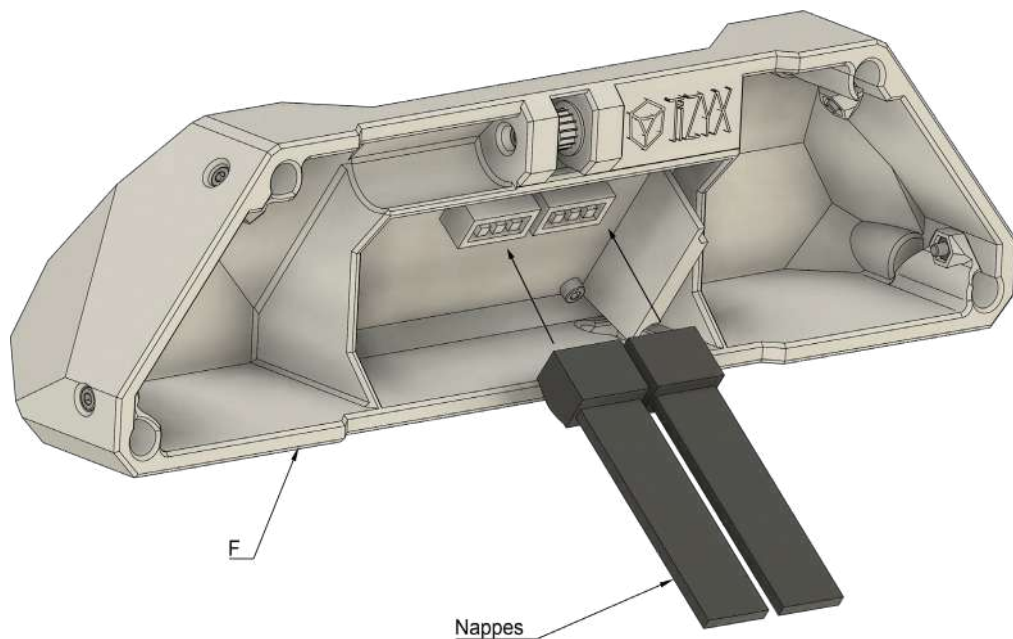
- 4X  **ECROUS**
- 4X  **12 MM**
- IX  **VIS R**
- IX  **F3 GRANDE DENTÉE**



ETAPE 5



- NAPPES






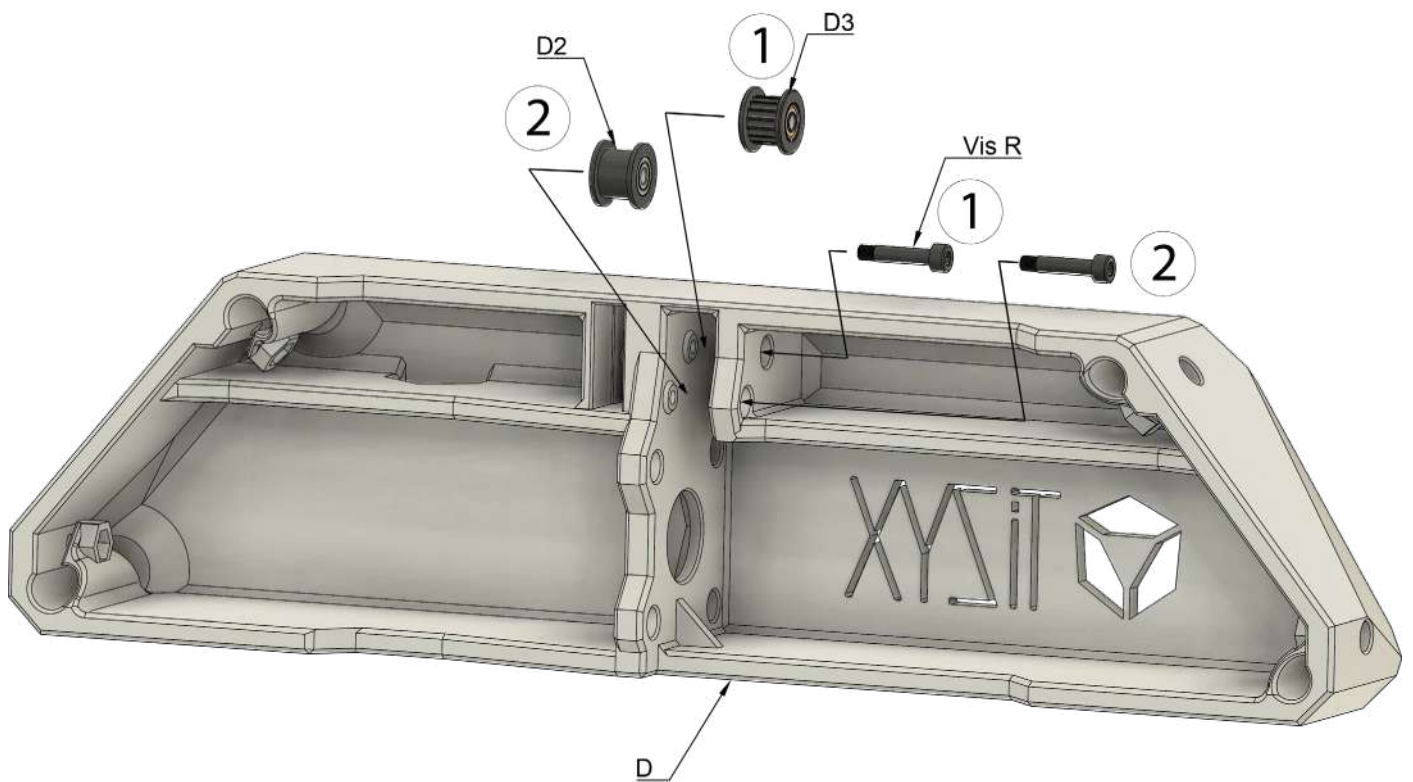
FACE ARRIÈRE

BACK FACE

ETAPE 6

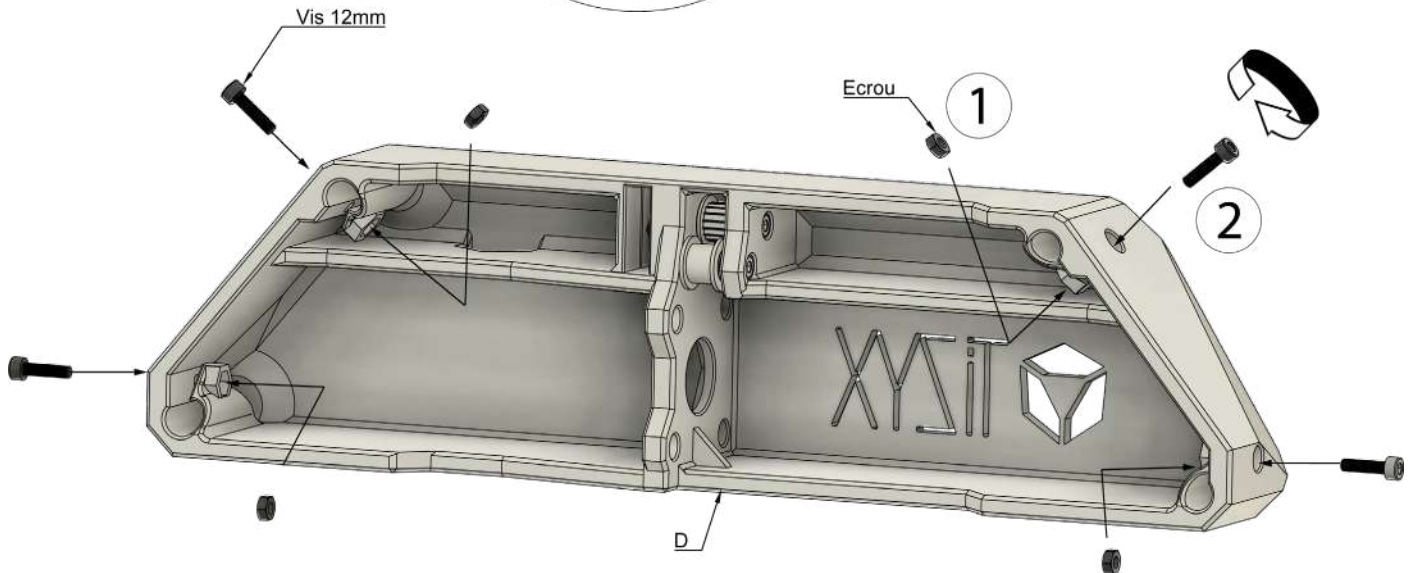
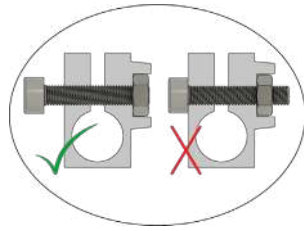


- D**
- IX**  **D2** PETITE LISSE
- IX**  **D3** PETITE DENTÉE
- 2X**  **VIS R**




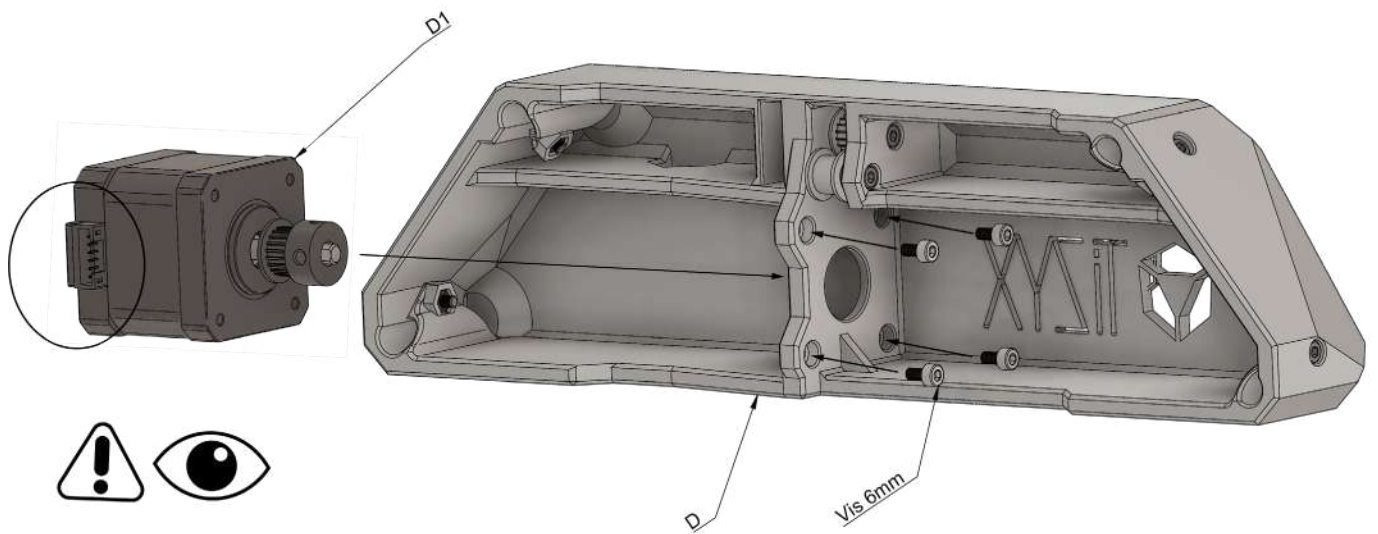
ETAPE 7

- 4X  ECREOUS
- 4X  12 MM



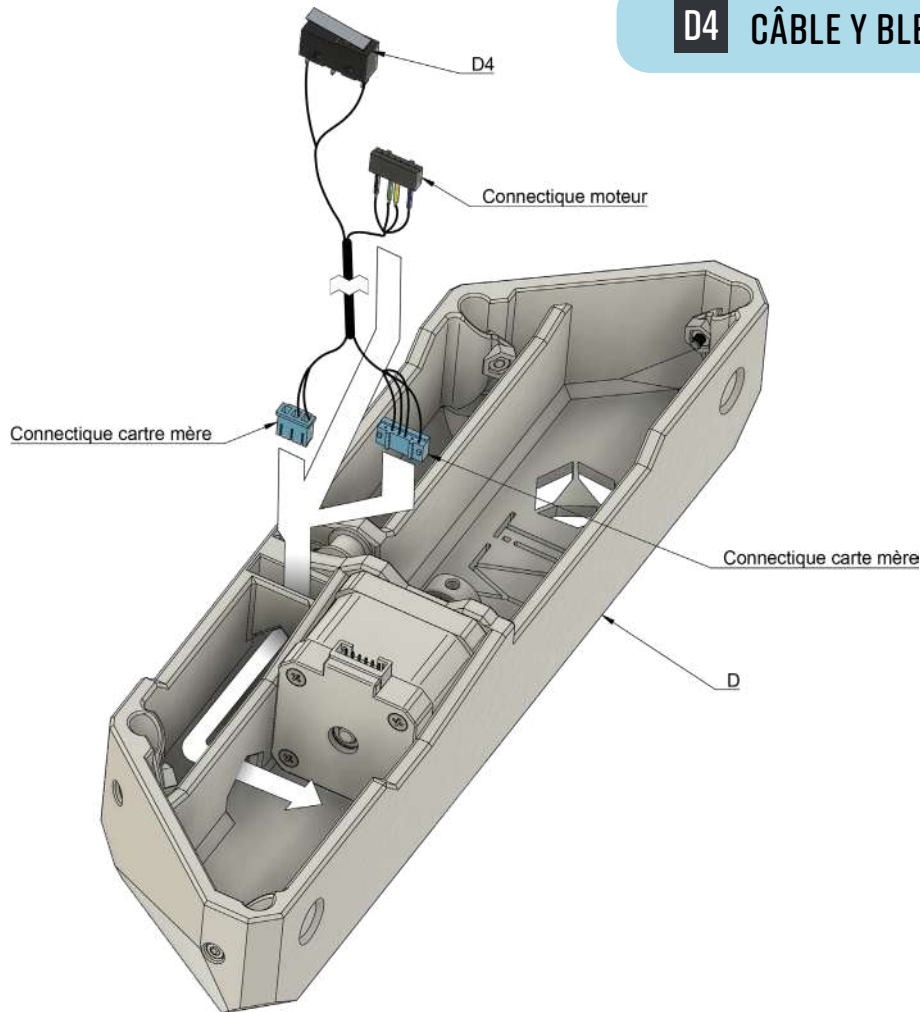
ETAPE 8

- D1  6MM

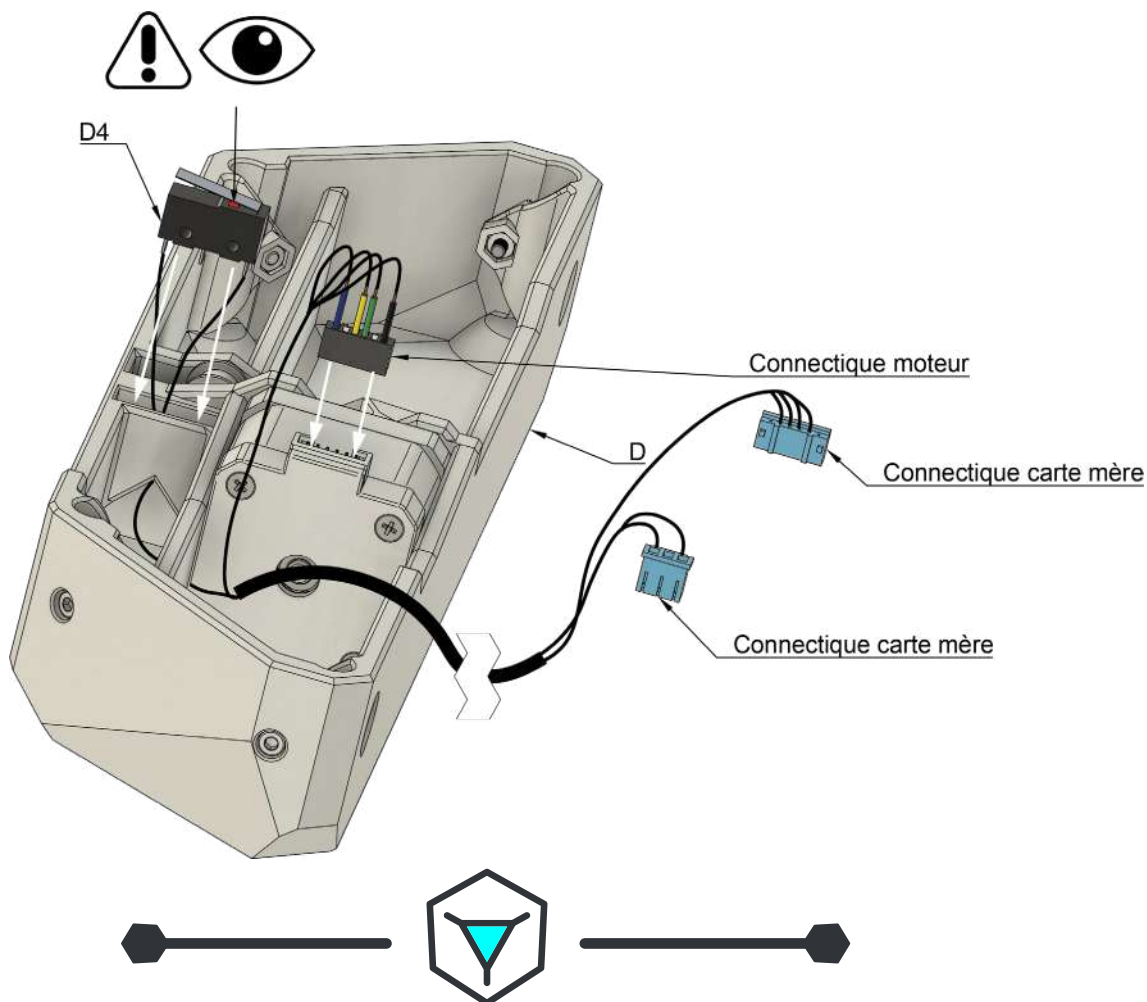


D4 CÂBLE Y BLEU

ETAPE 9



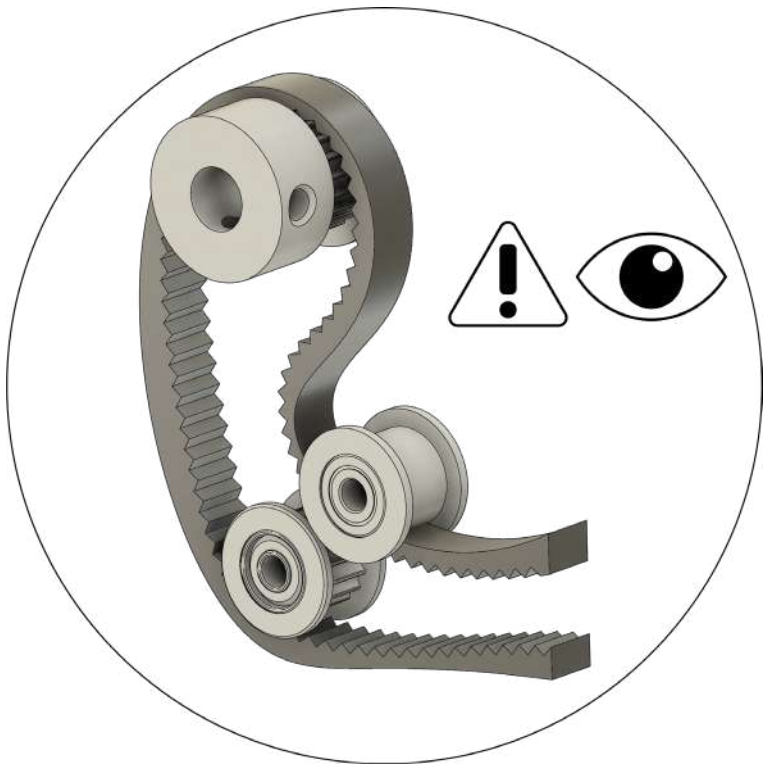
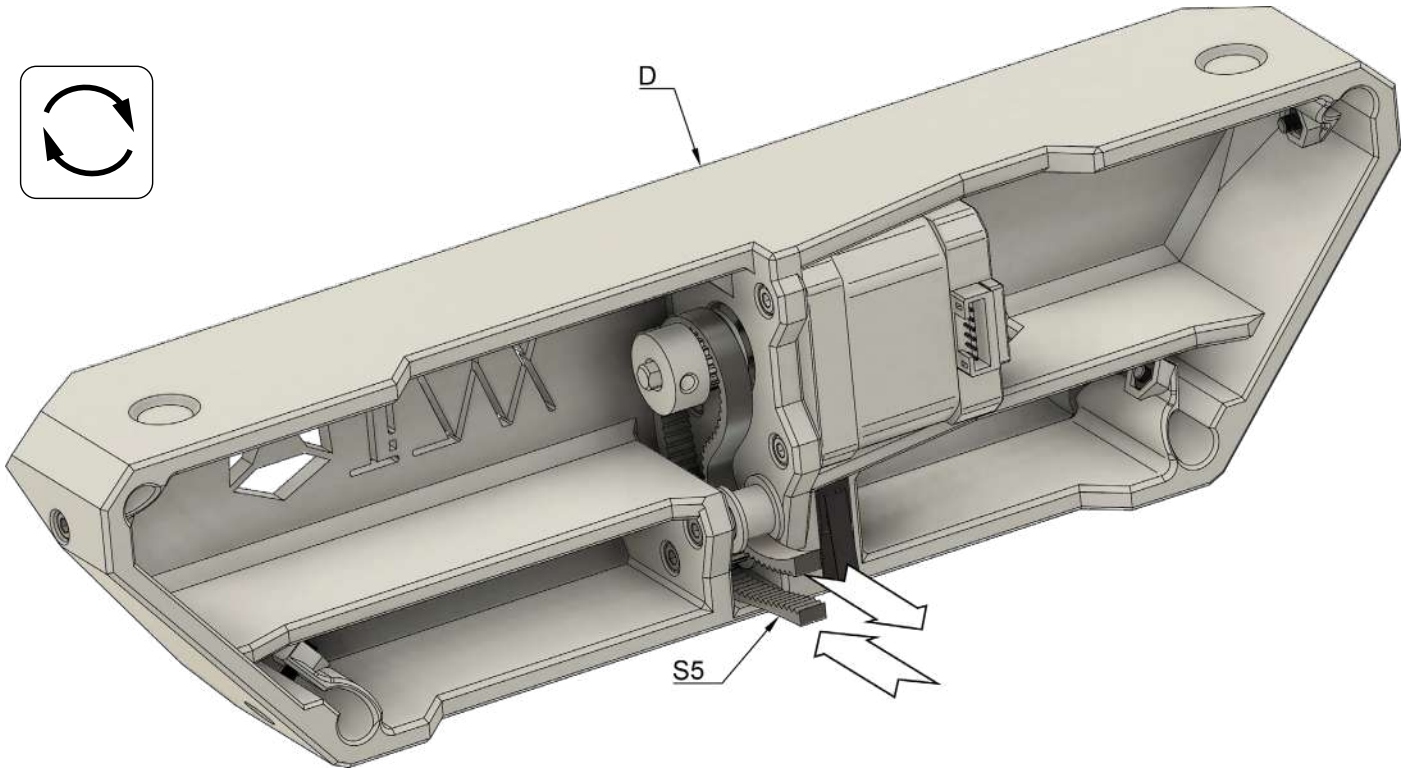
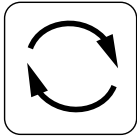
ETAPE 10



ETAPE II



S5 COURROIE DE 111 CM



CÔTÉS BAS

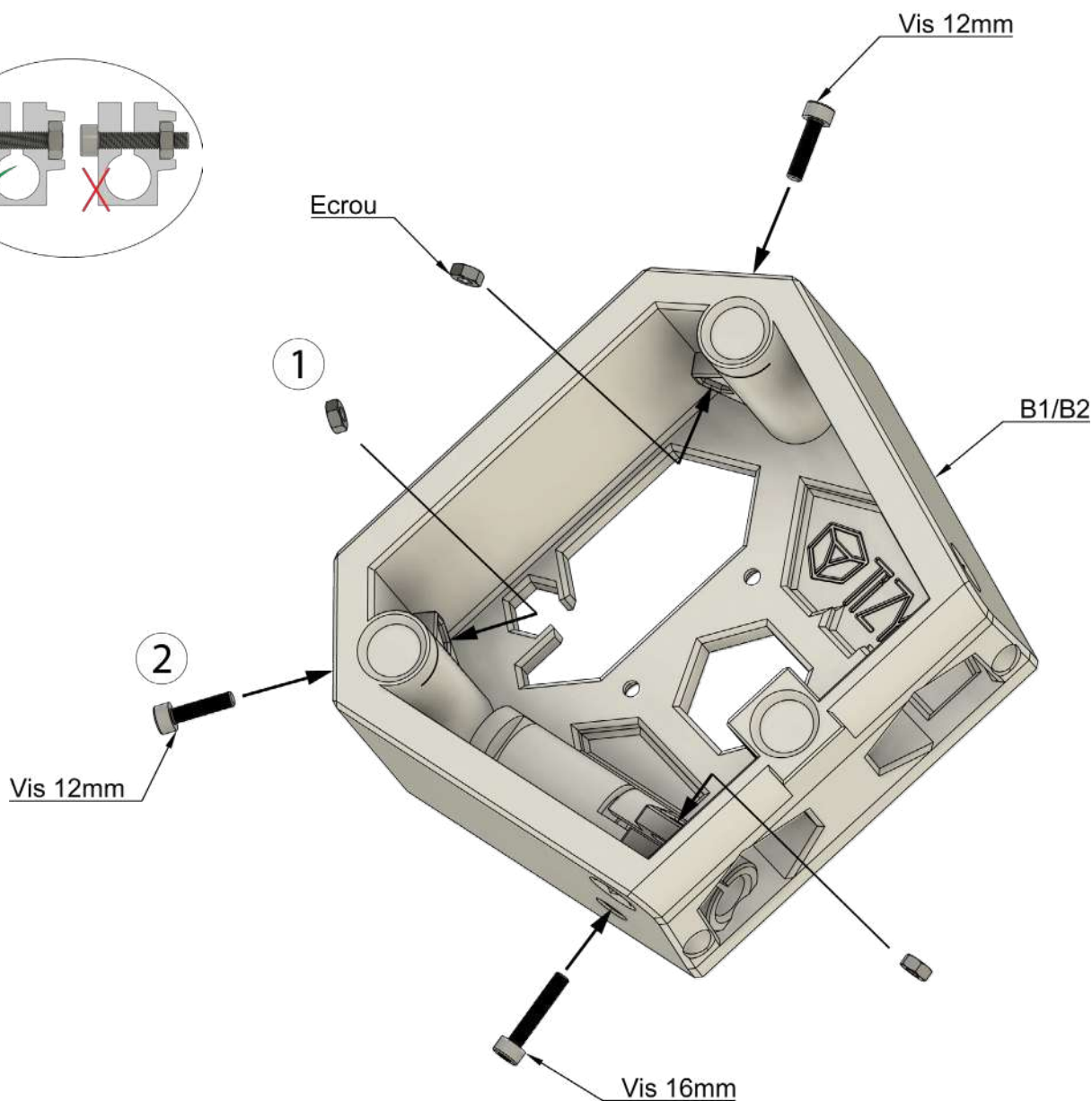
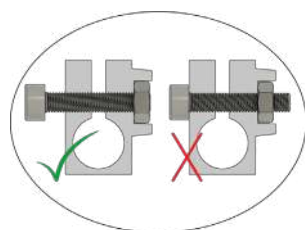
X2

LOWER SIDES

ETAPE 12



- | B1 | B2 |
|----|--------|
| 6X | ECROUS |
| 4X | 12MM |
| 2X | 16MM |

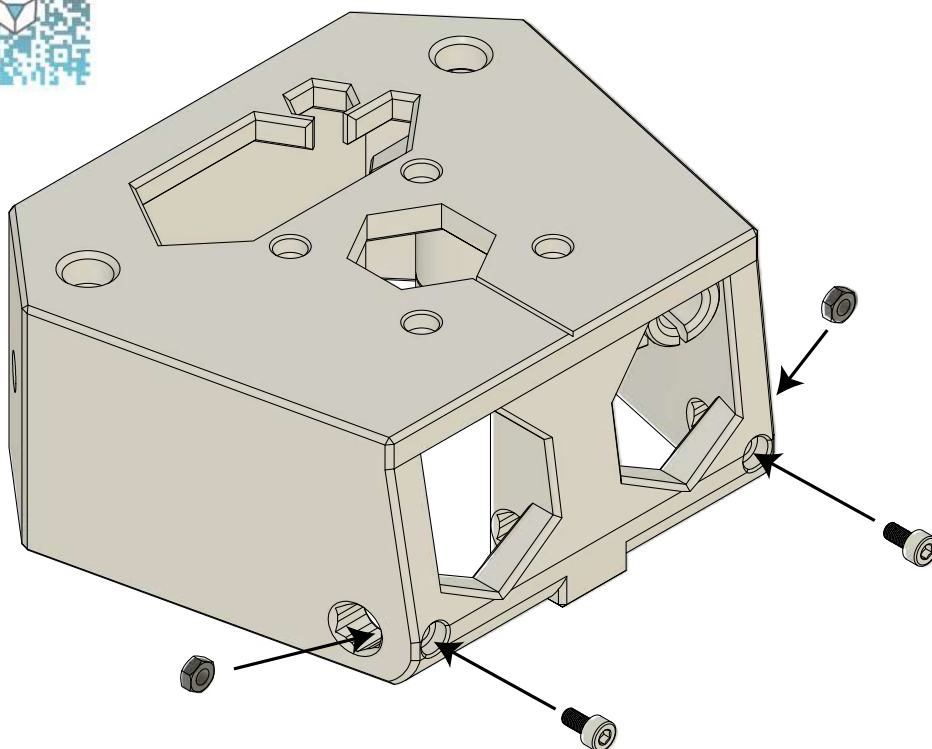


ETAPE 13




X2

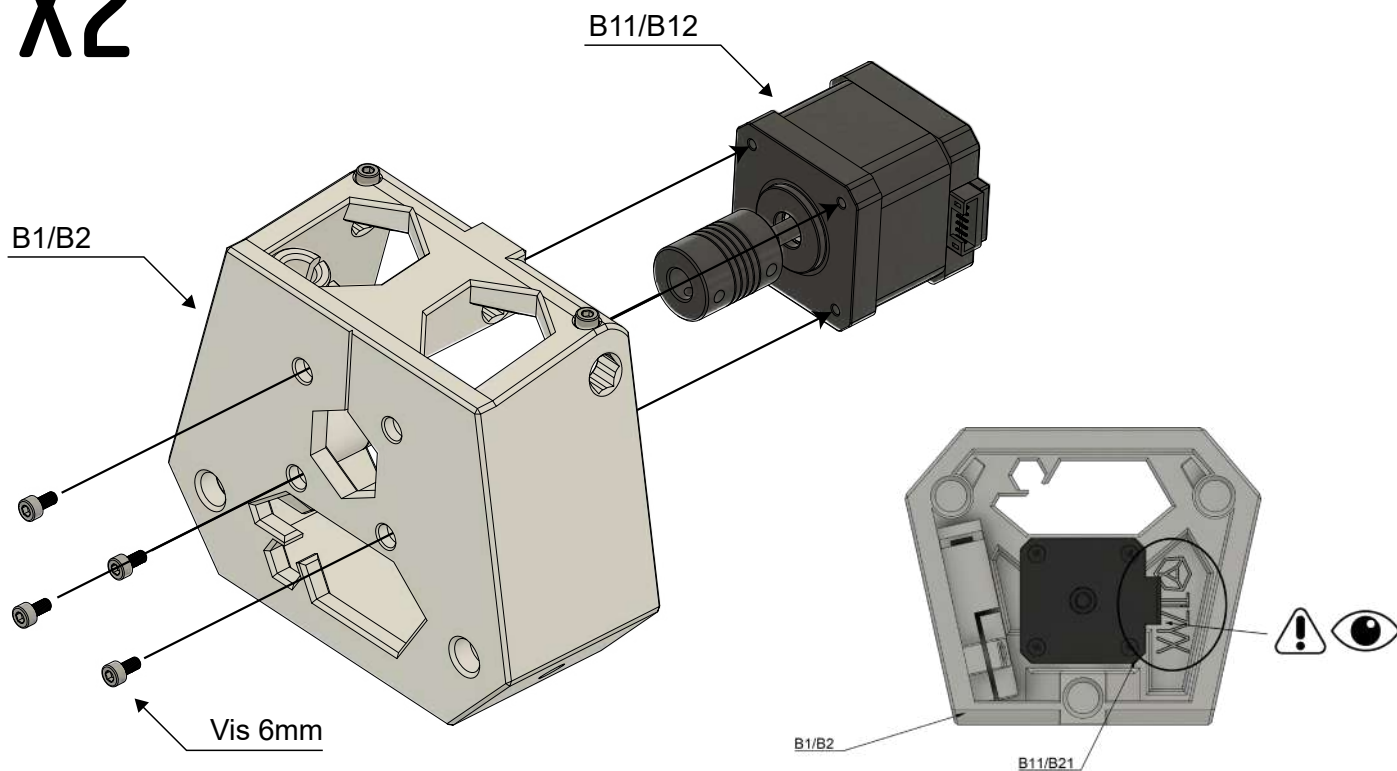
4X  ECROUS
4X  6MM



ETAPE 14

X2

B11 B21
4X  6MM



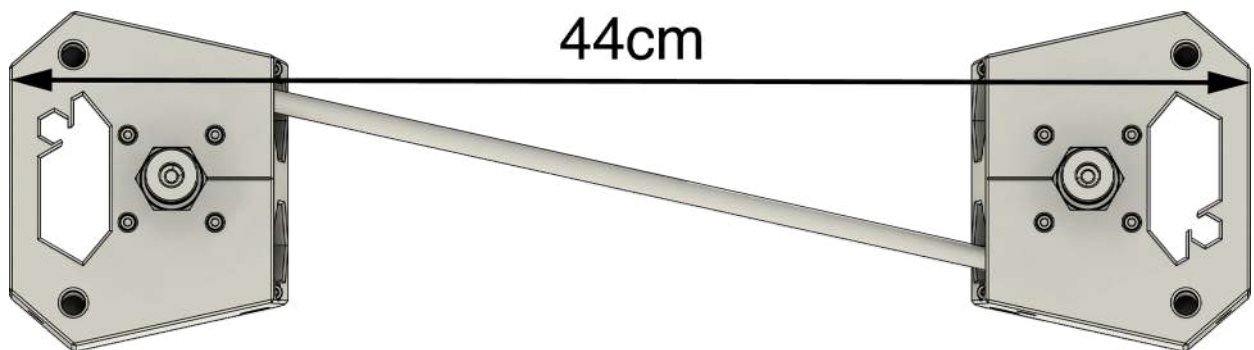
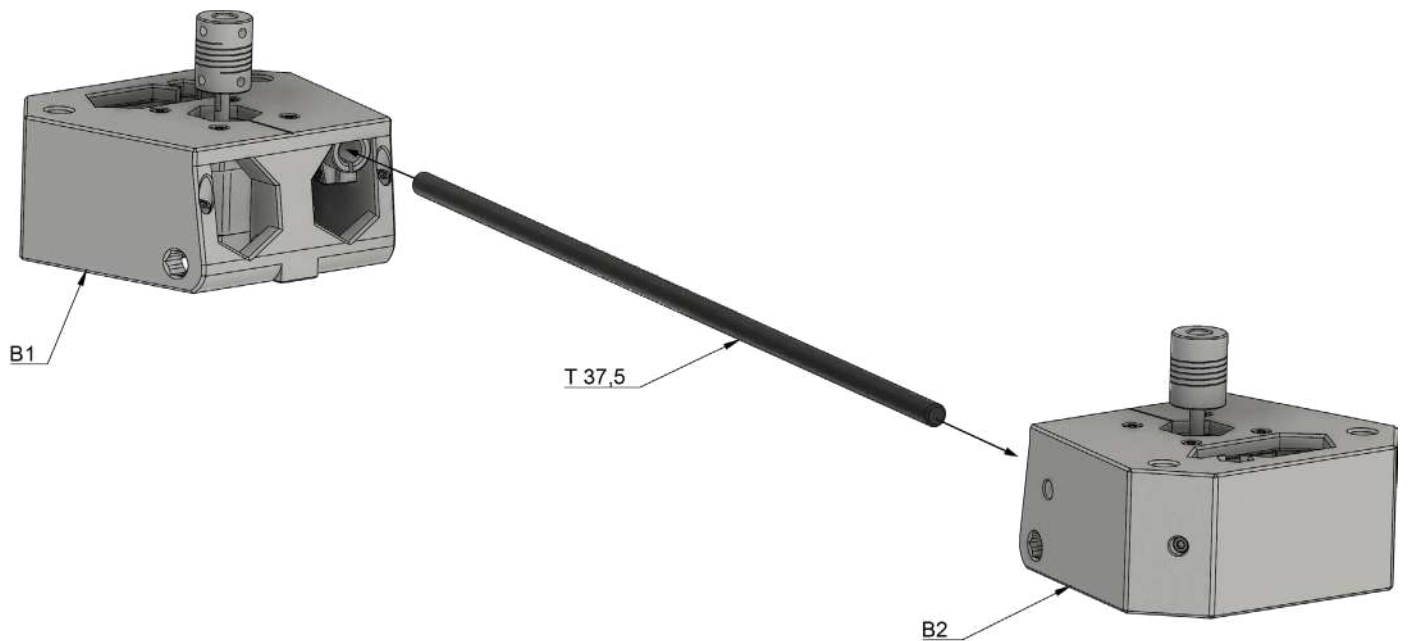
ASSEMBLAGE DE LA BASE

BASE ASSEMBLY

ETAPE 15



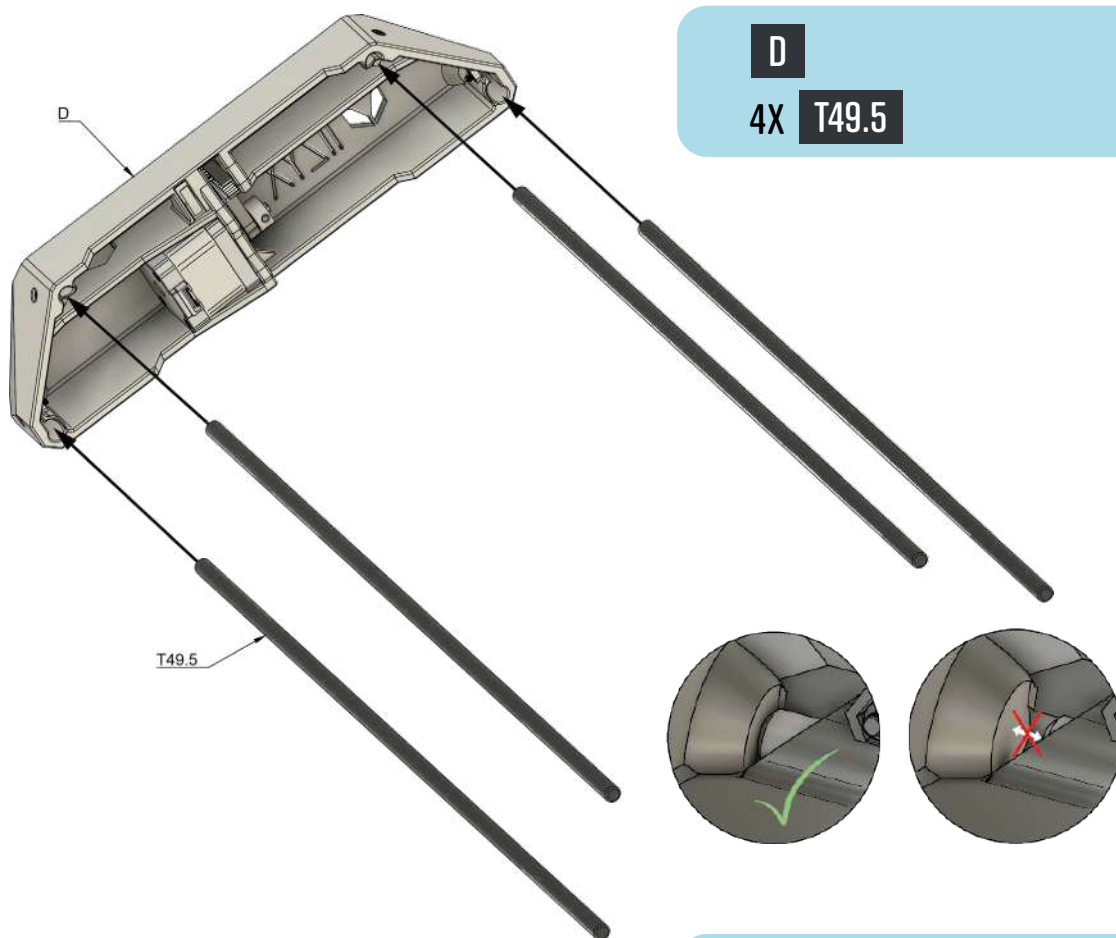
B1 B2
IX T37.5



PAR SOUCIS DE CLARTÉ, NOUS N'AVONS PAS REPRÉSENTÉ TOUS LES CÂBLES À CHAQUE ÉTAPE

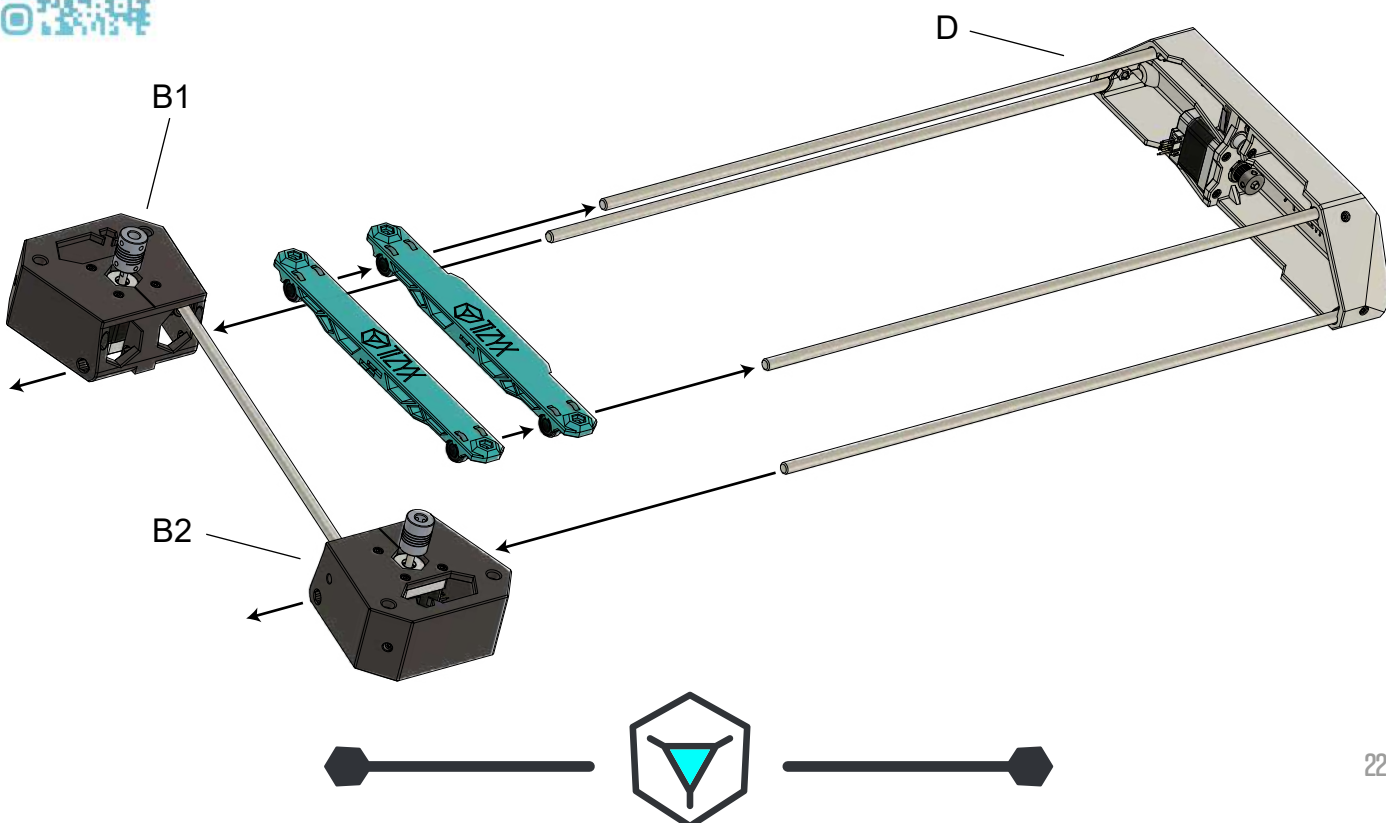
FOR THE SAKE OF CLARITY, WE DID NOT REPRESENT ALL THE CABLES ON EACH STEP

ETAPE 16



D
4X T49.5

ETAPE 17

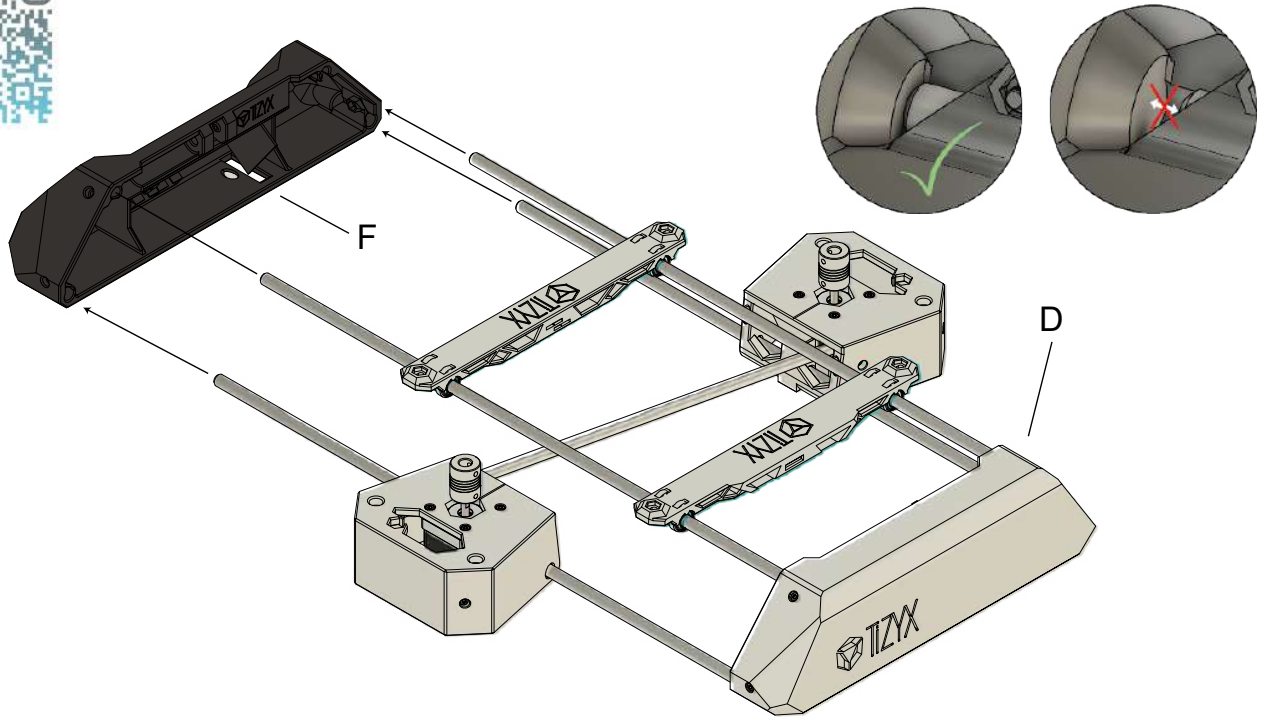


B1 **B2**
S1 **S2**

ETAPE 18



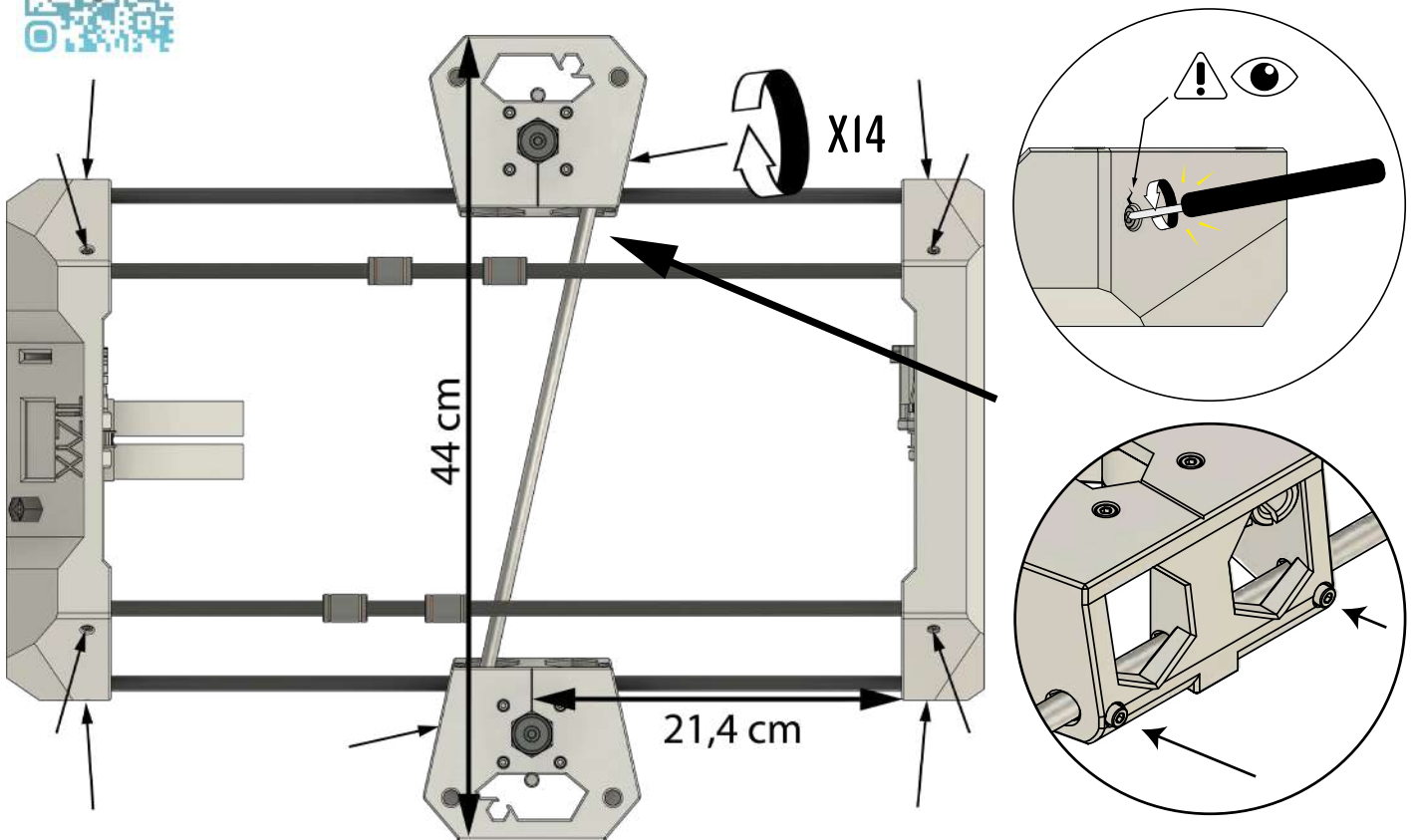
F



ETAPE 19



PAR SOUCIS DE CLARTÉ, NOUS N'AVONS PAS REPRÉSENTÉ LES SUPPORTS PLATEAU À CHAQUE ÉTAPE
FOR THE SAKE OF CLARITY, WE DID NOT REPRESENT THE BED SUPPORT ON EACH STEP



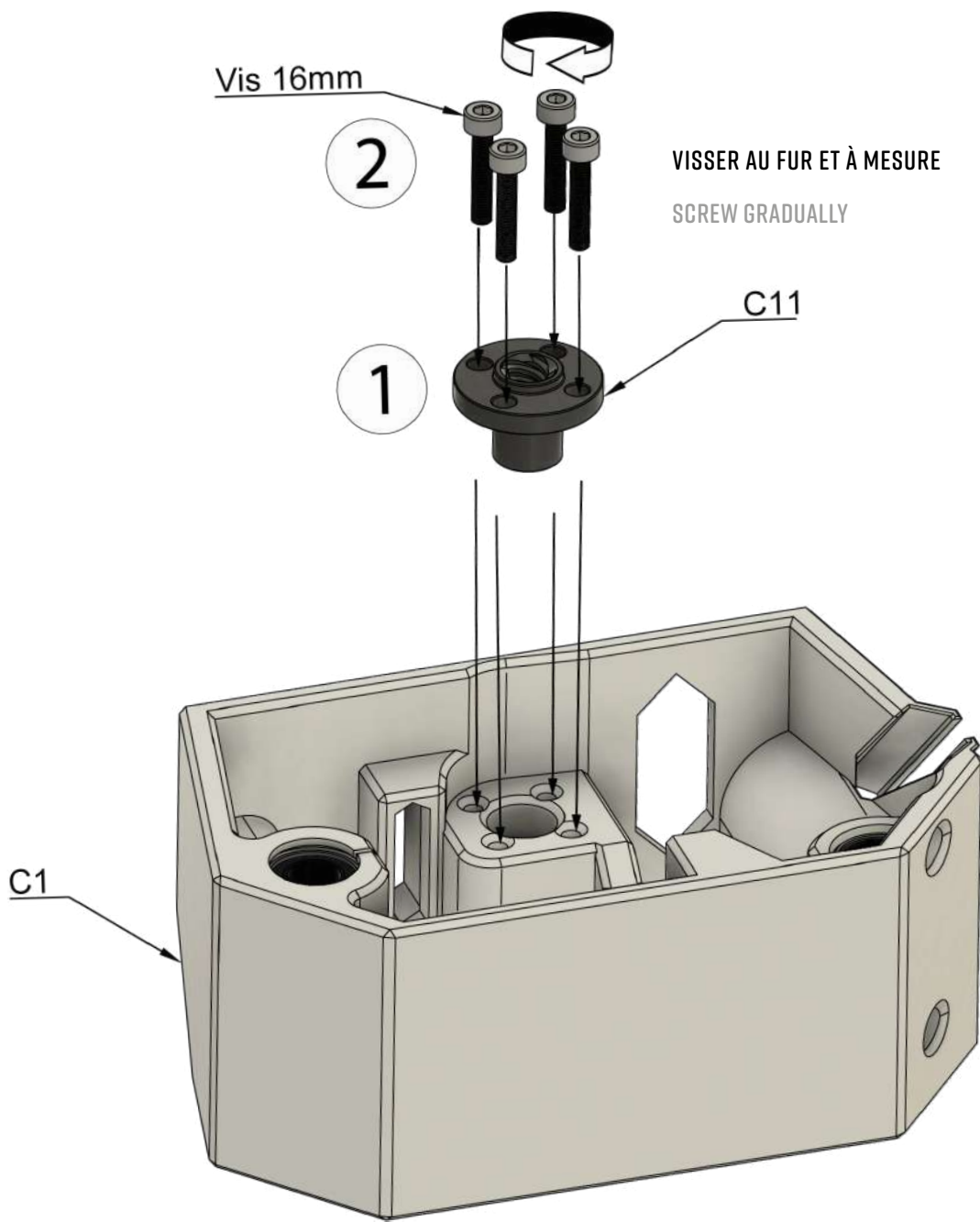
CHARIOT X

X CARRIAGE

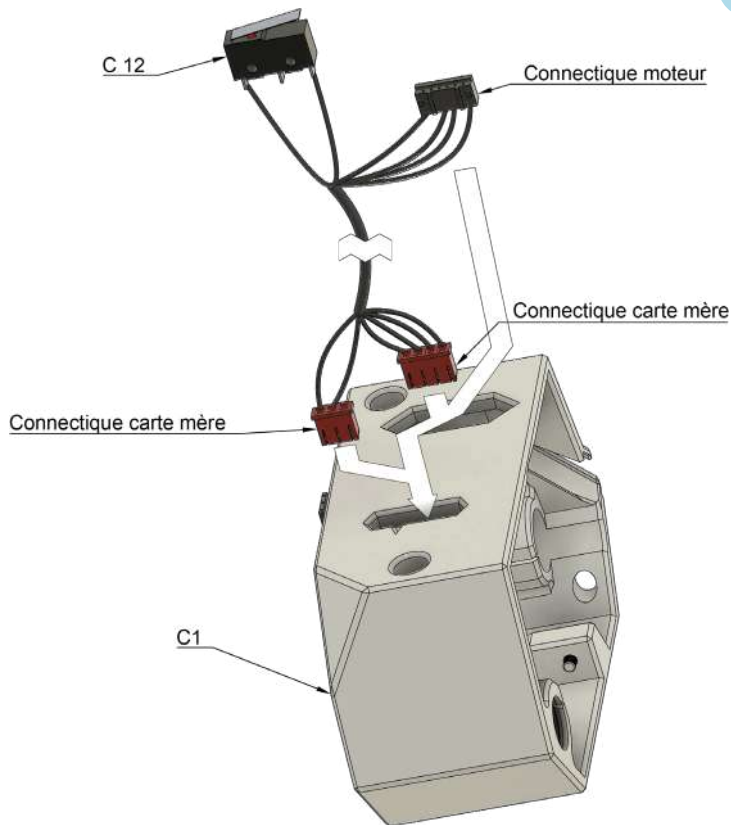
ETAPE 20



C1
IX  **C11**
4X  **16 MM**

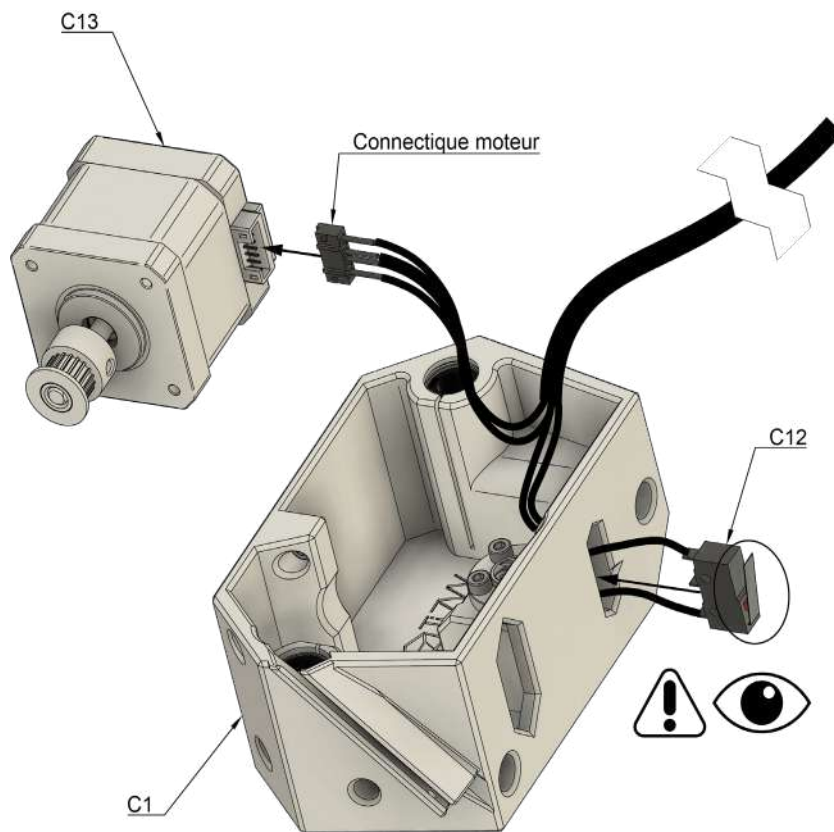


ETAPE 21



C12 CÂBLE X ROUGE

ETAPE 22



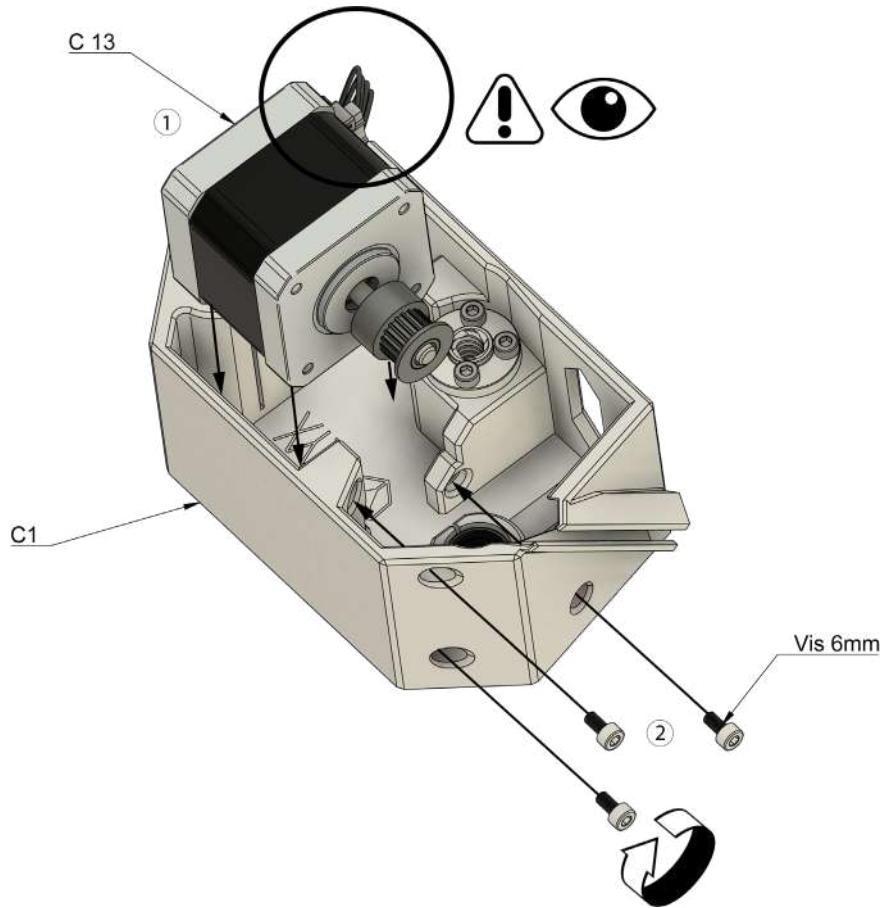
C13



ETAPE 23

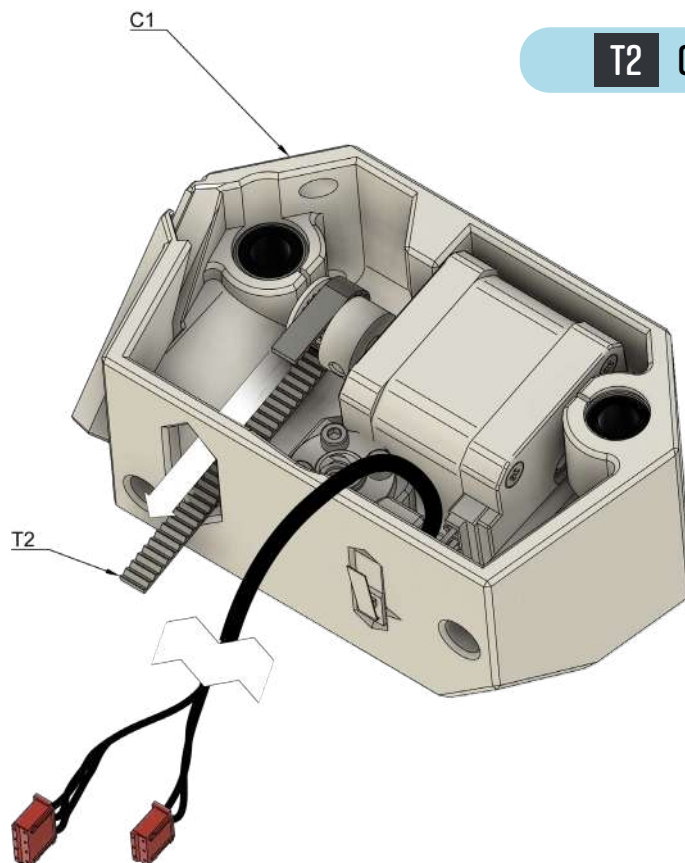


3X  6 MM



ETAPE 24

T2  COURROIE X 78CM

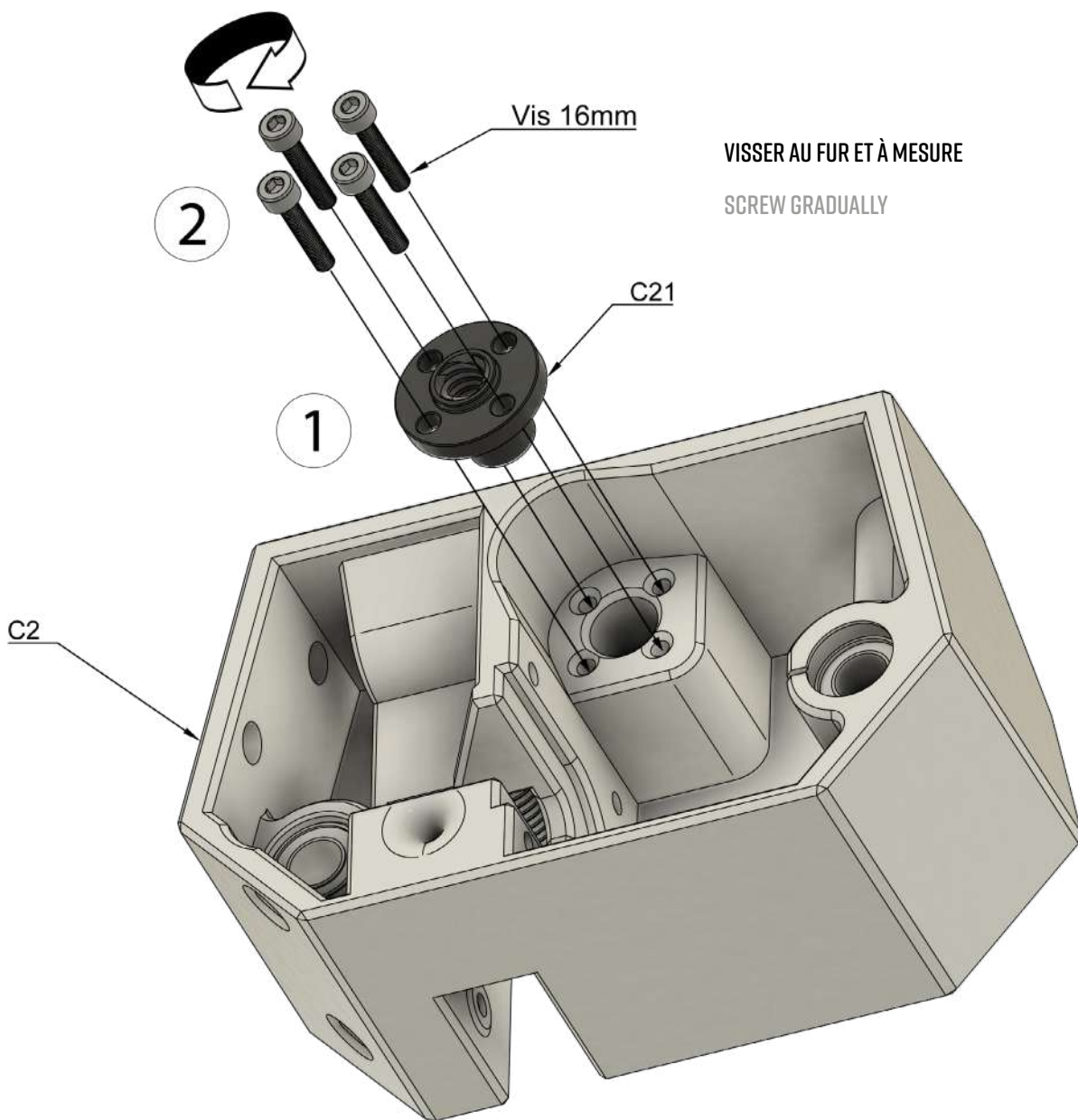


CHARIOT EXTRUDEUR

EXTRUDING CARRIAGE

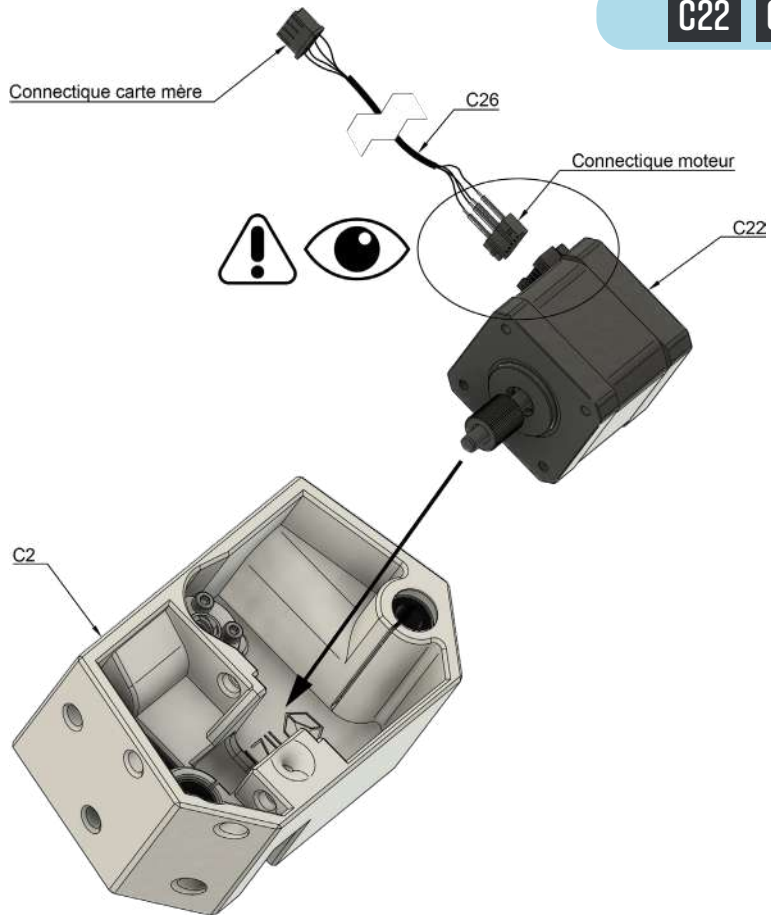
ETAPE 25

C2
IX  **C21**
4X  16 MM



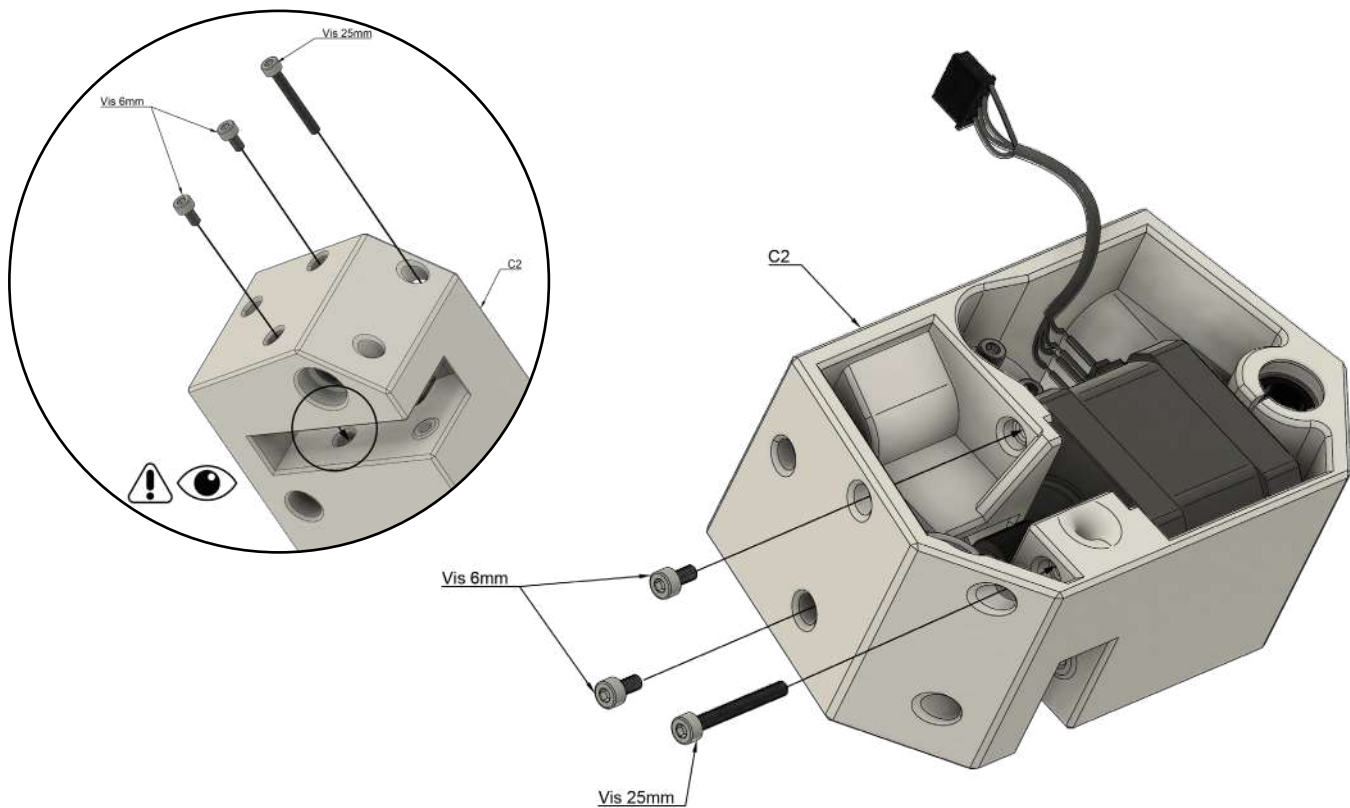
ETAPE 26

C22 C26 CÂBLE E NOIR

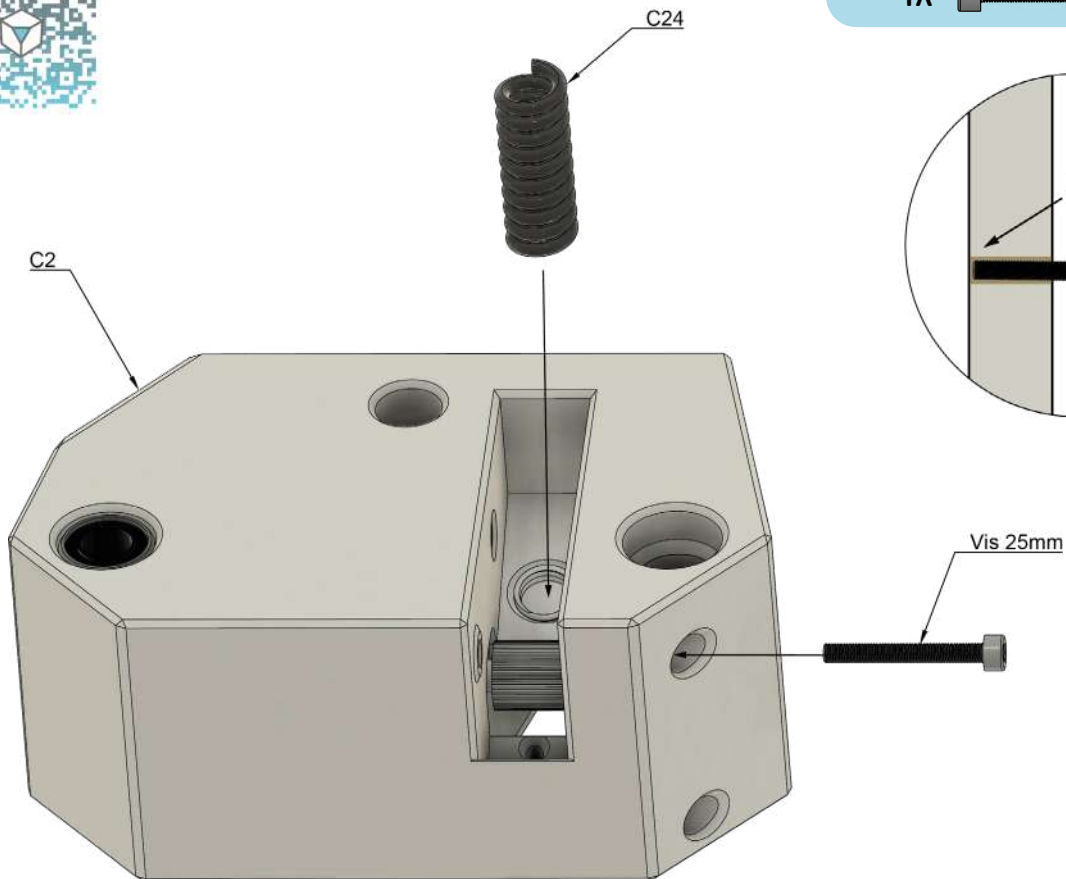


ETAPE 27

2X 6 MM
1X 25 MM

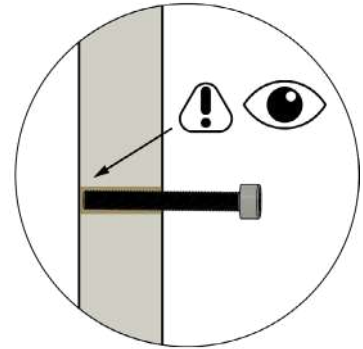


ETAPE 28



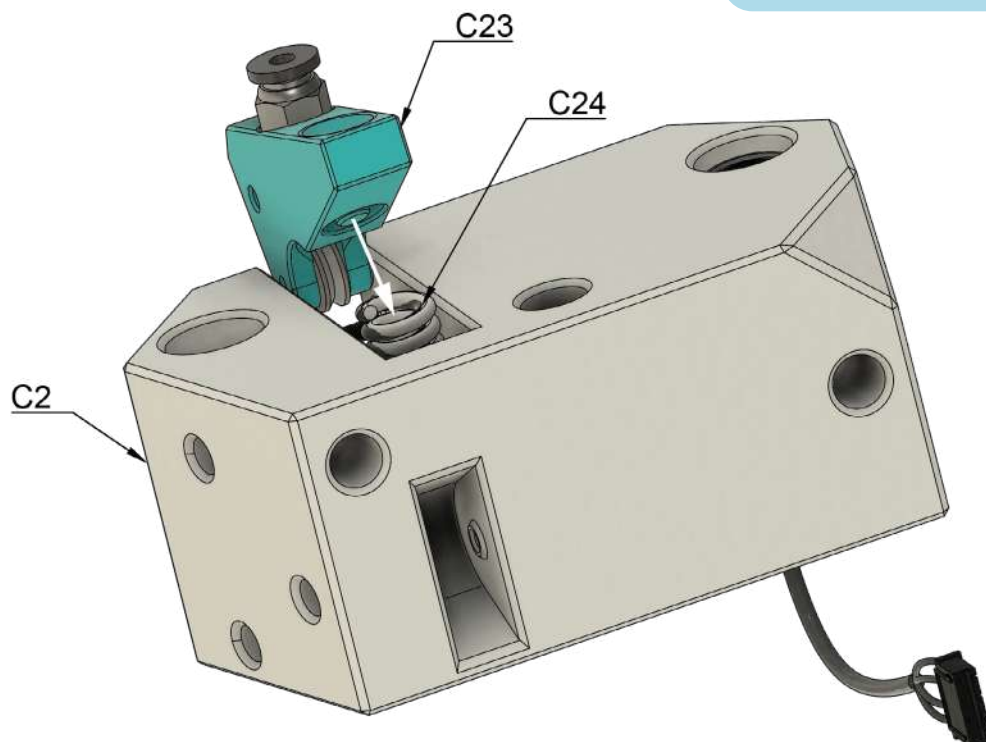
C24

IX  25 MM



Vis 25mm

ETAPE 29



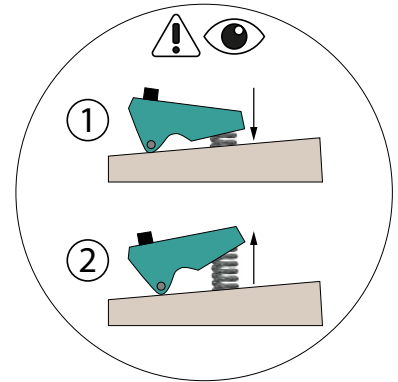
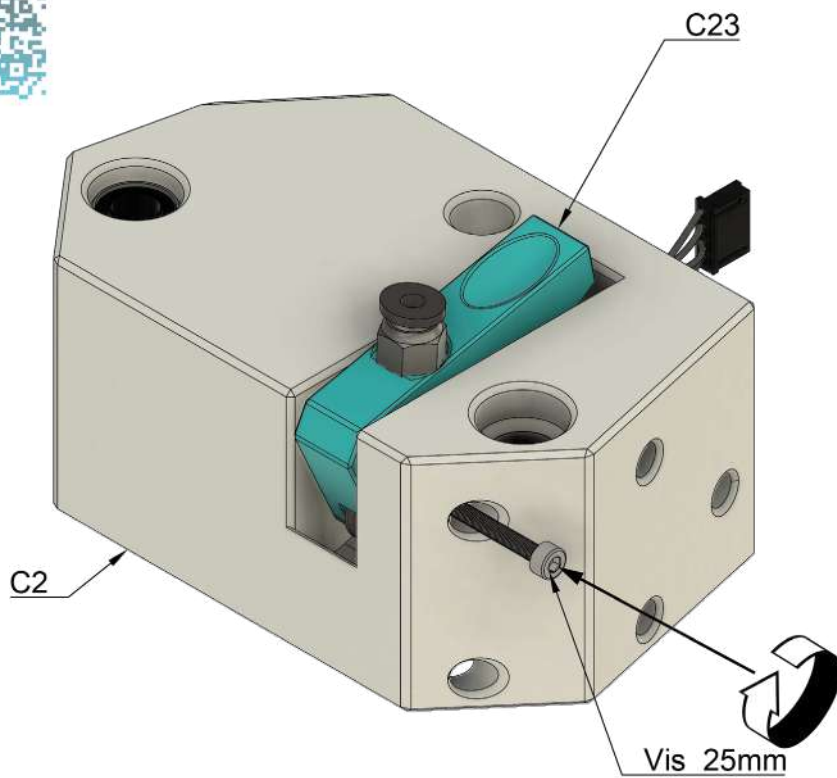
C23

C24

C2



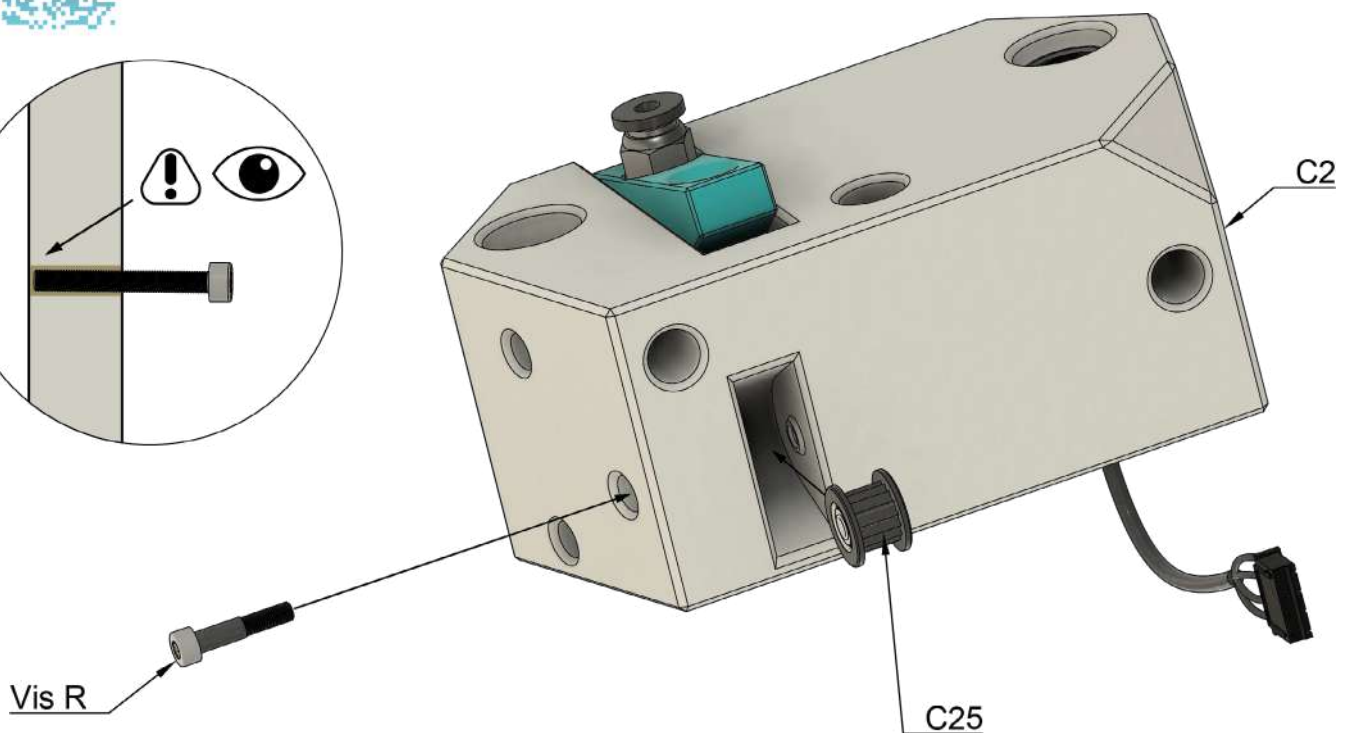
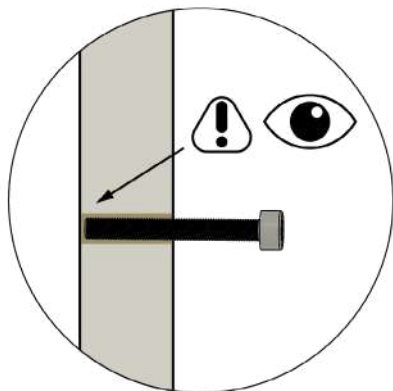
ETAPE 30



ETAPE 31



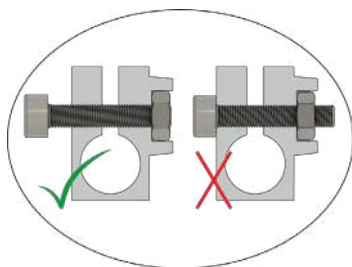
- IX VIS R
- IX C25 GRANDE DENTÉE






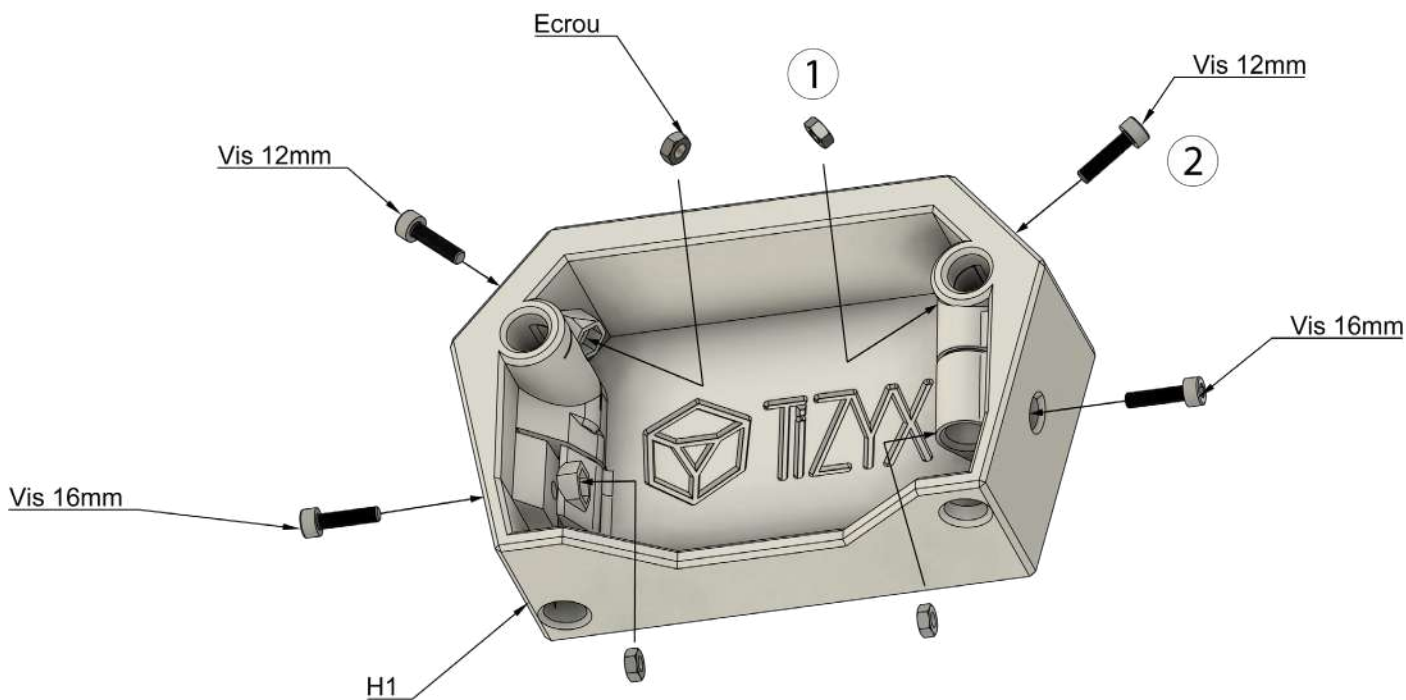
PIÈCES HAUTES

UPPER PARTS

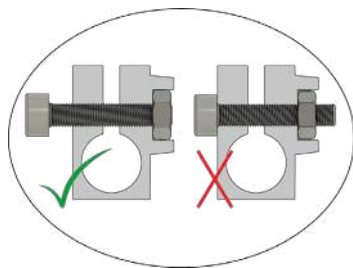
ETAPE 32



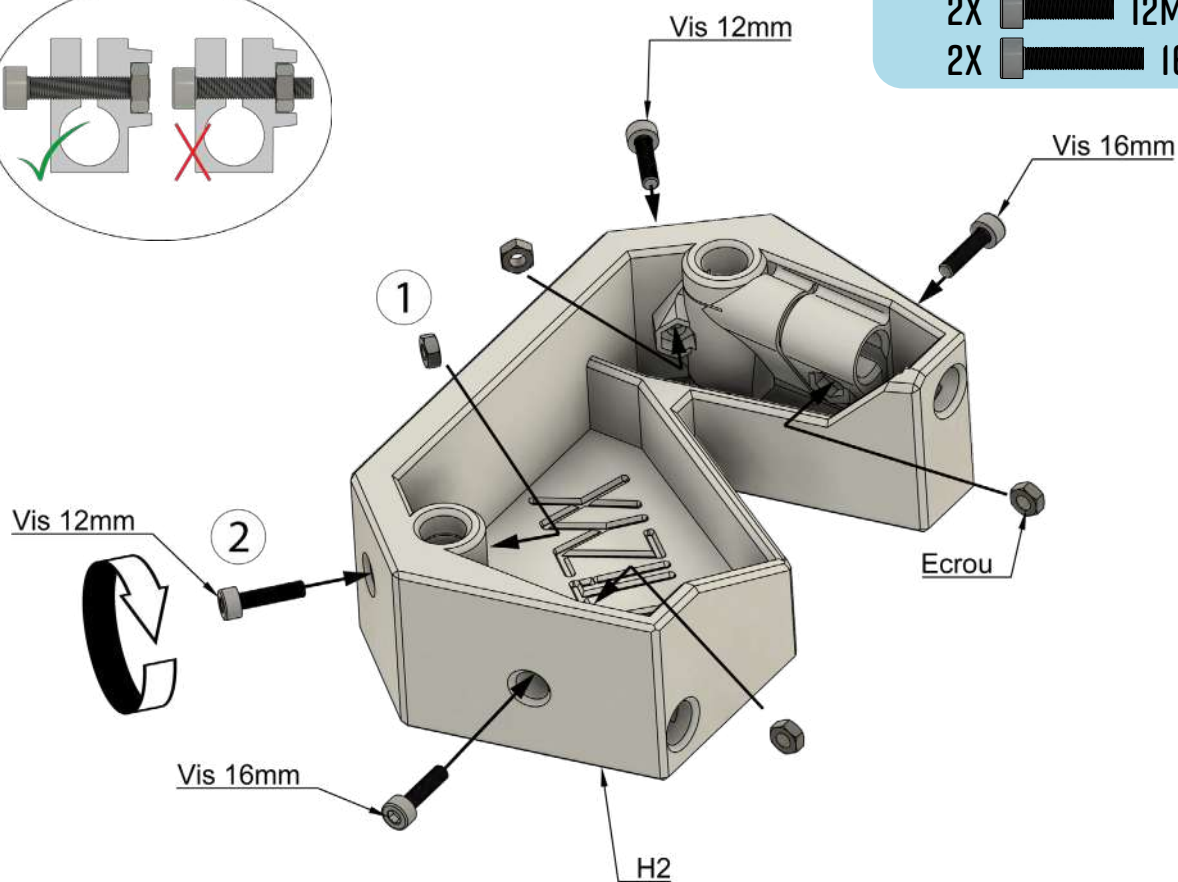
- HI**
- 4X  ECROUS
 - 2X  12MM
 - 2X  16MM



ETAPE 33

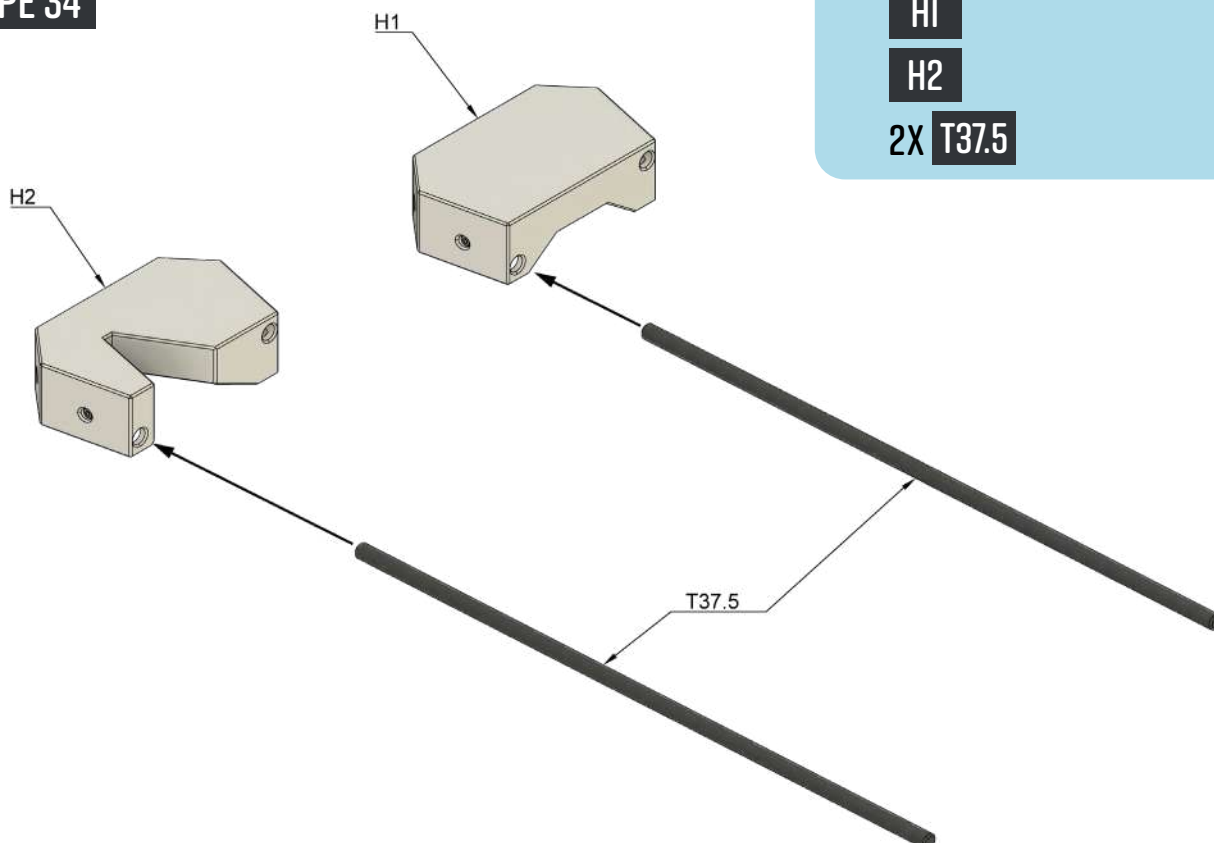


- H2**
- 4X ECROUS
- 2X 12MM
- 2X 16MM

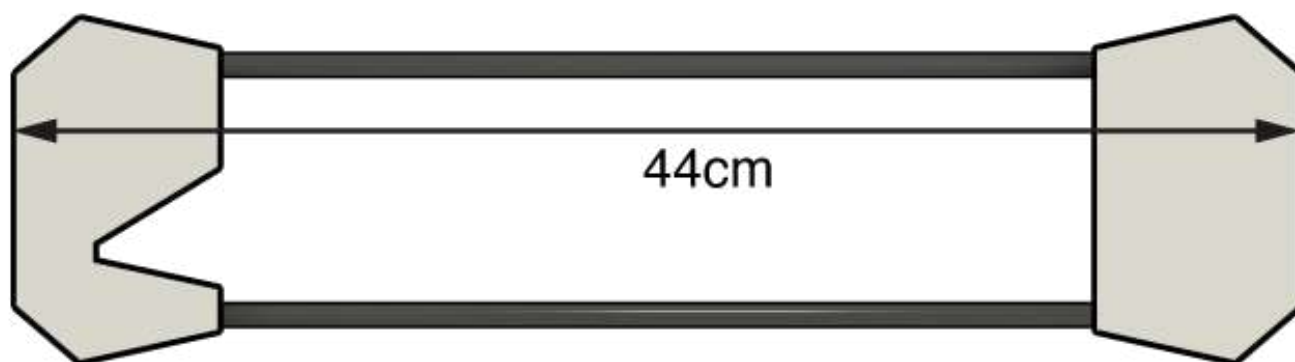
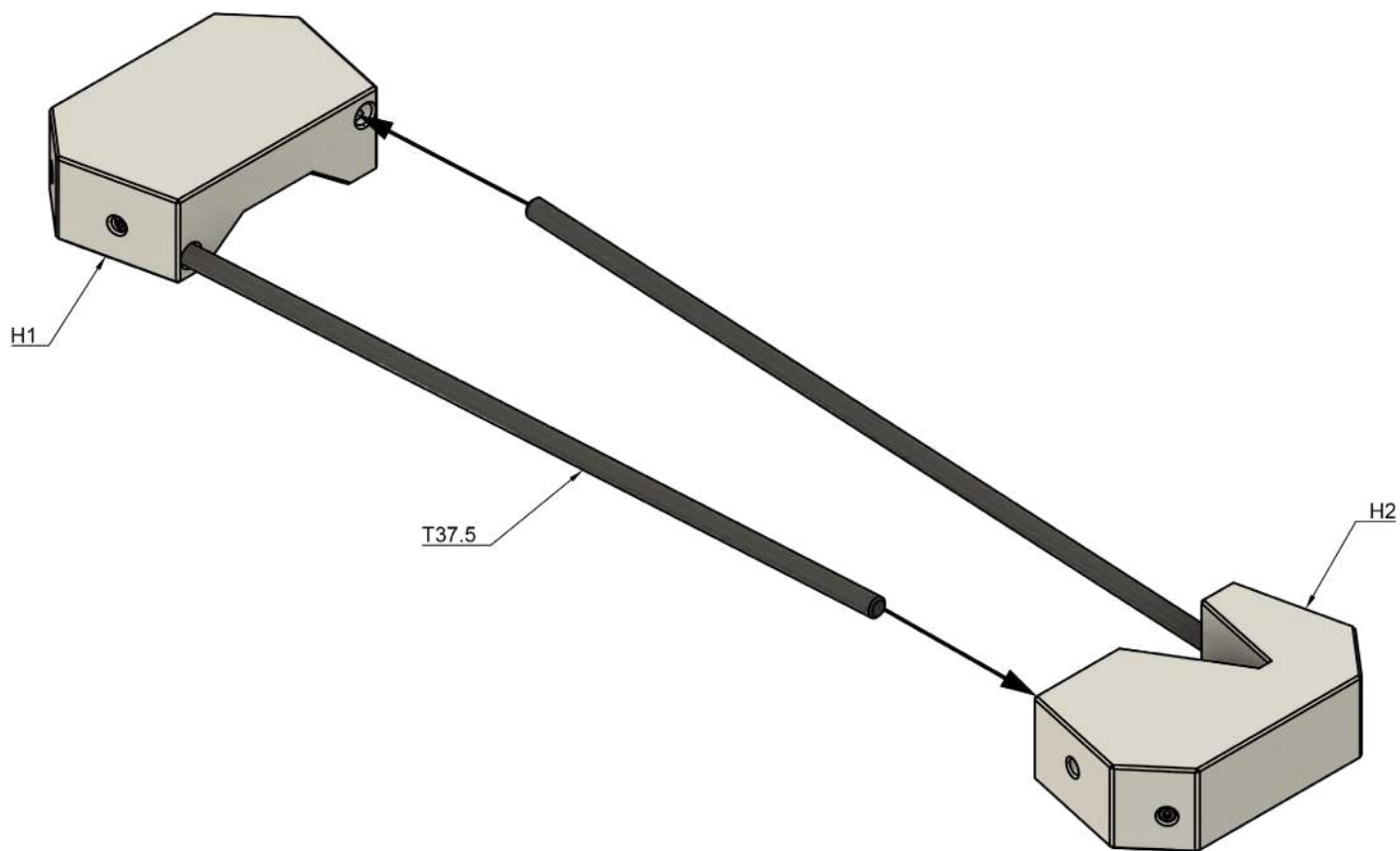


ETAPE 34

- H1**
- H2**
- 2X **T37.5**



ETAPE 35



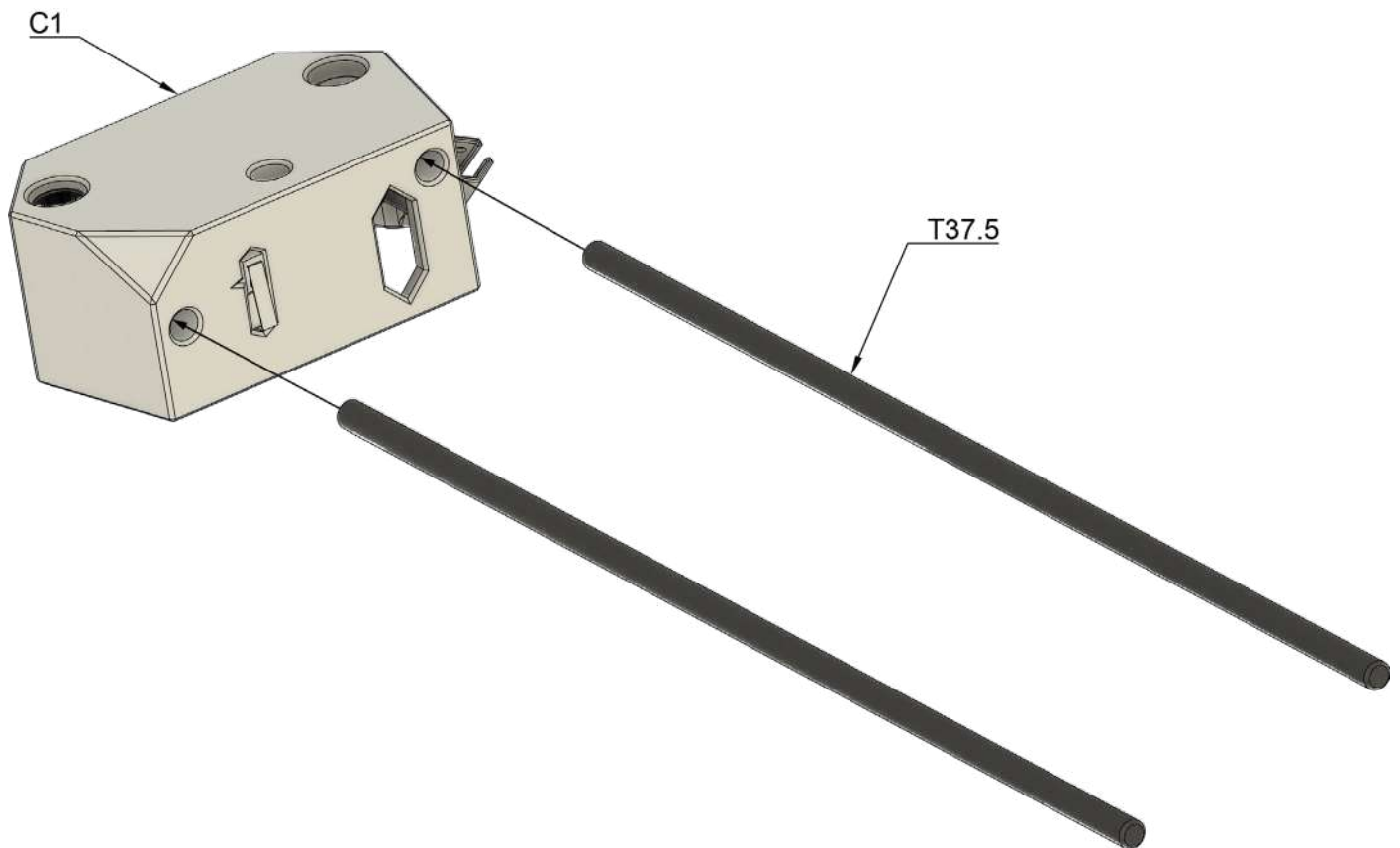
ASSEMBLAGE CHASSIS

CHASSIS ASSEMBLY

ETAPE 36

C1

2X T37.5



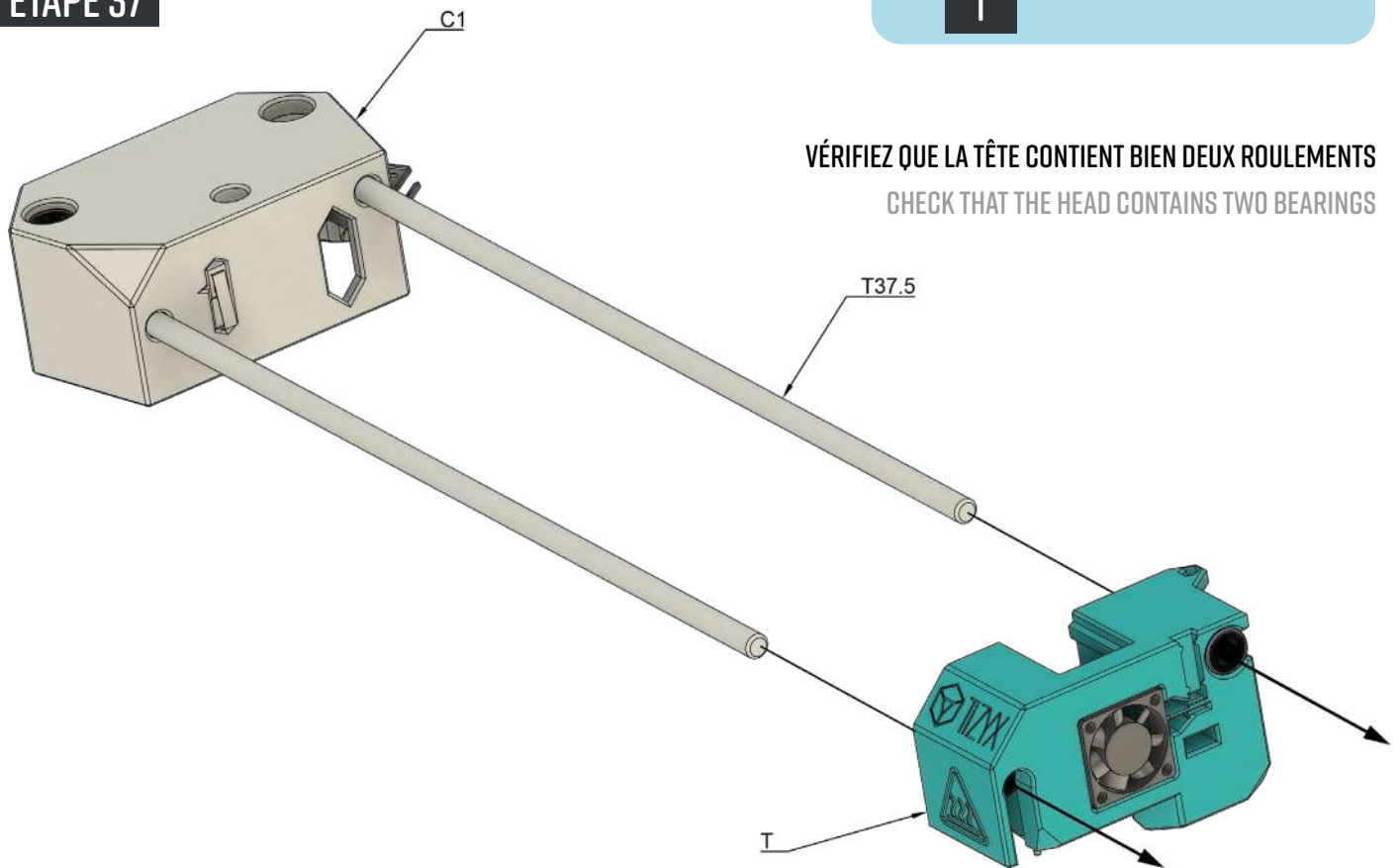
PAR SOUCIS DE CLARTÉ, NOUS N'AVONS PAS REPRÉSENTÉ TOUS LES CÂBLES À CHAQUE ÉTAPE

FOR THE SAKE OF CLARITY, WE DID NOT REPRESENT ALL THE CABLES ON EACH STEP



ETAPE 37

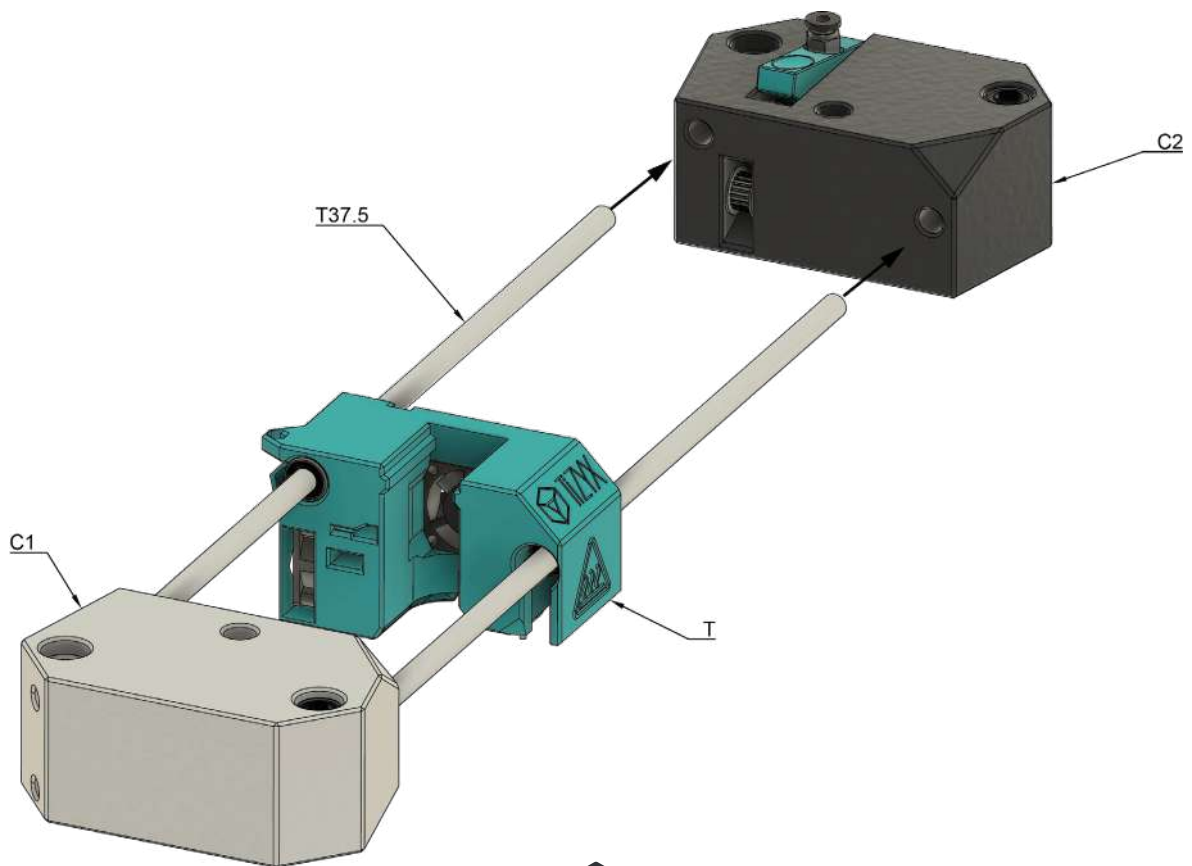
T



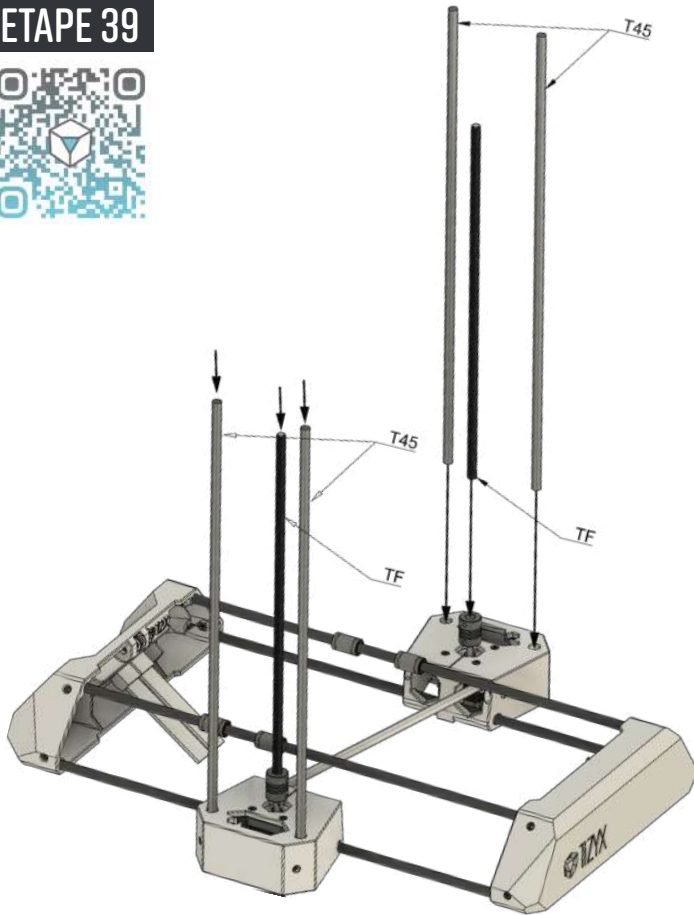
VÉRIFIEZ QUE LA TÊTE CONTIENT BIEN DEUX ROULEMENTS
CHECK THAT THE HEAD CONTAINS TWO BEARINGS

ETAPE 38

C2

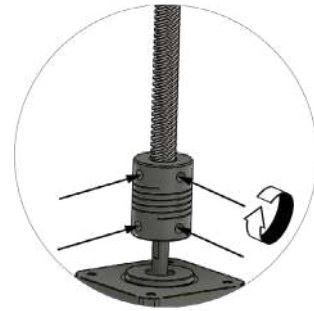
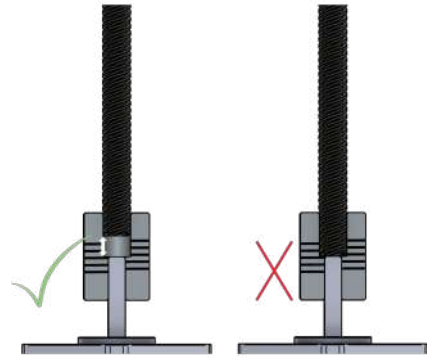


ETAPE 39



2X TF

4X T45

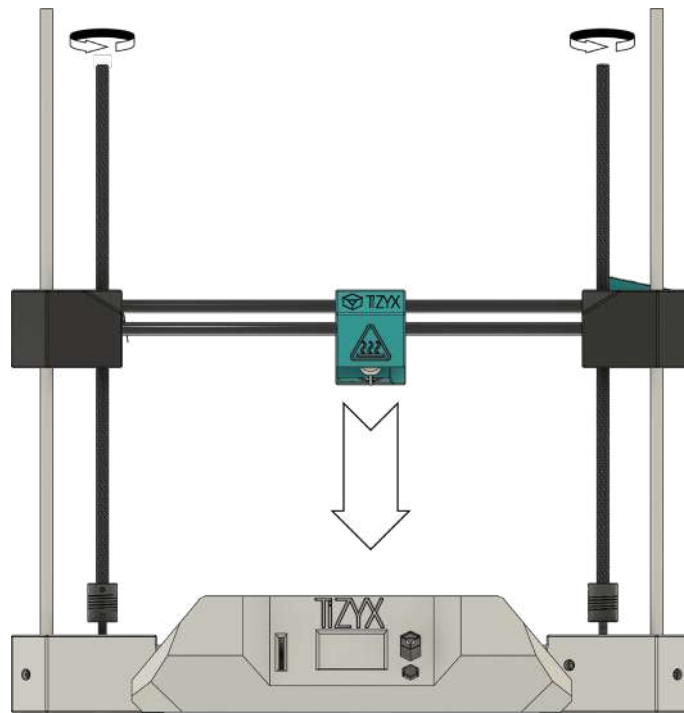


CHASSIS

ETAPE 40



ETAPE 41



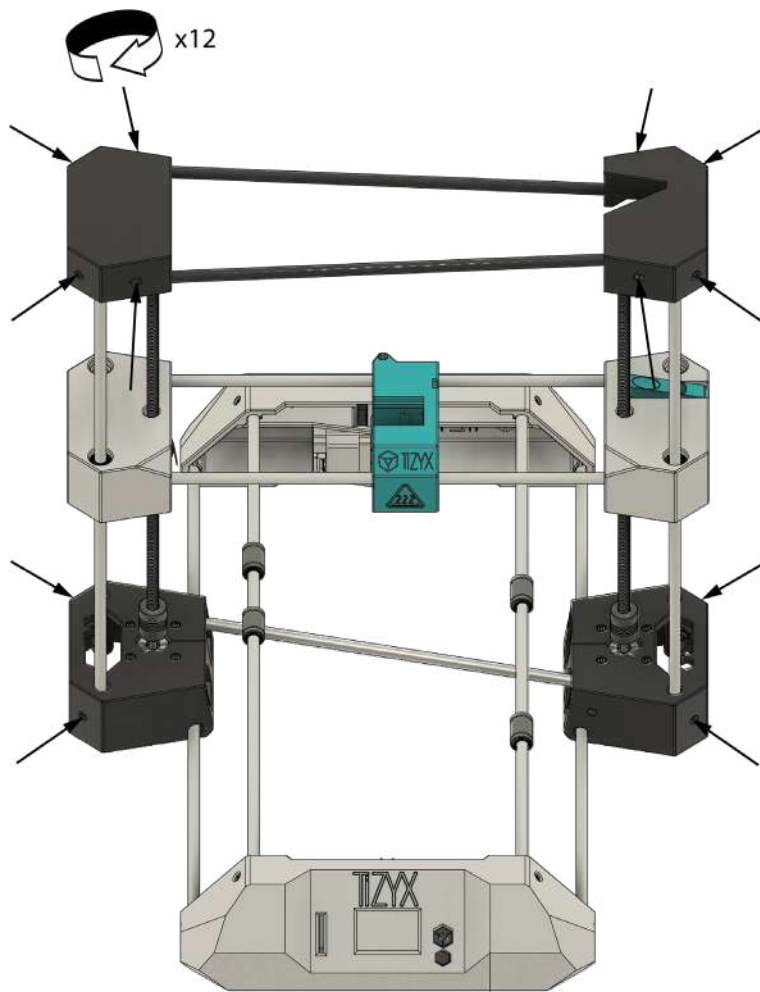
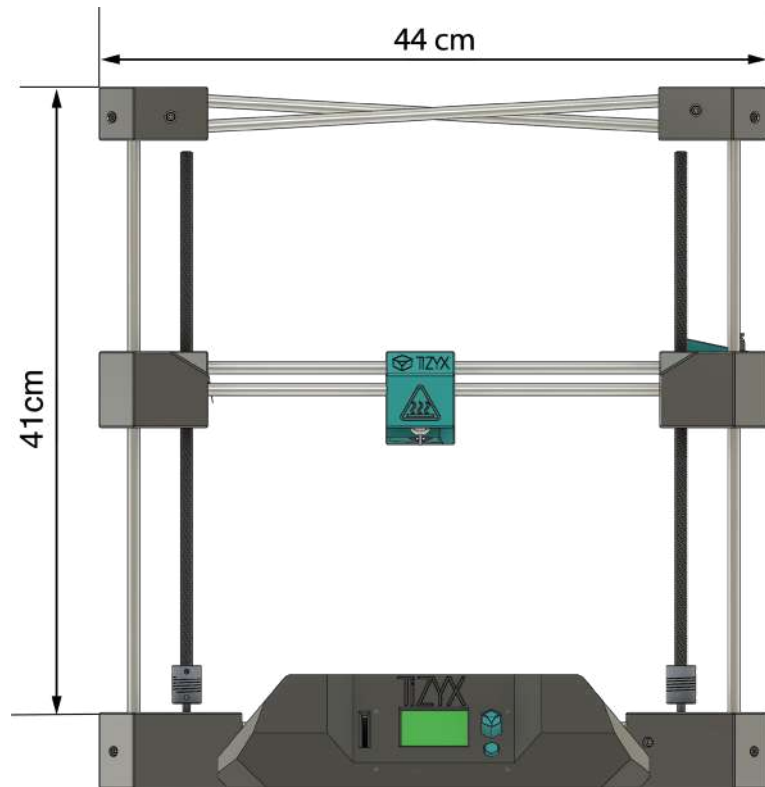
ETAPE 42



PARTIE HAUTE



ETAPE 43



PRÉPARATION DES CÂBLES

CABLES PREPARATION

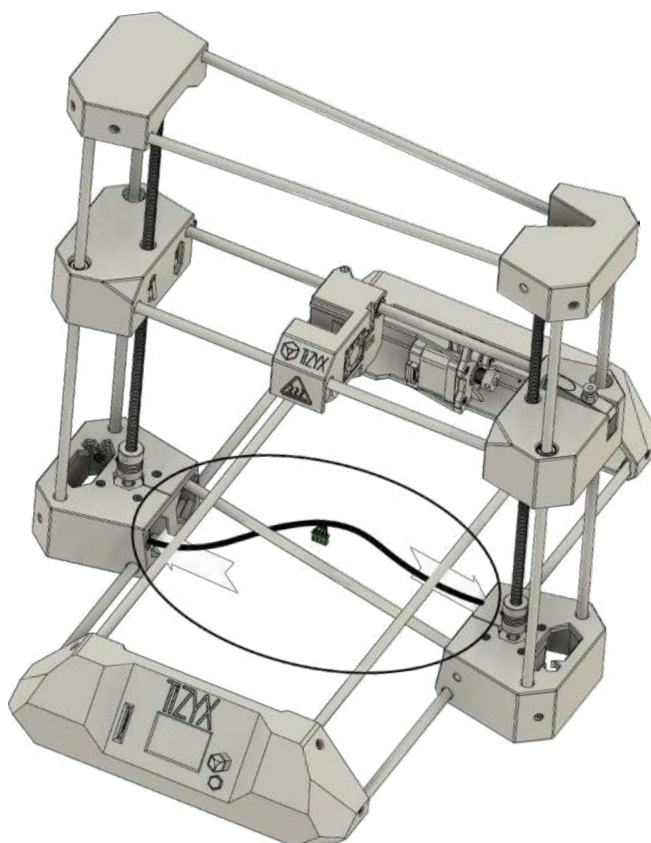
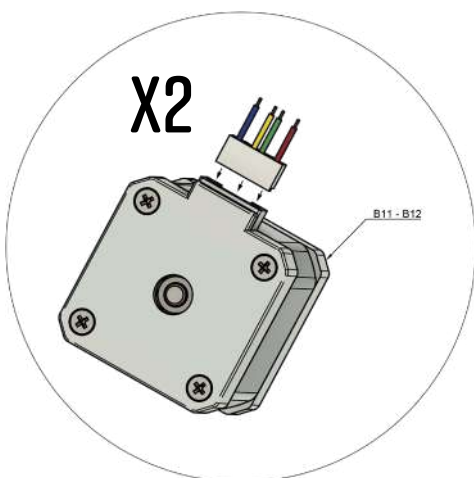
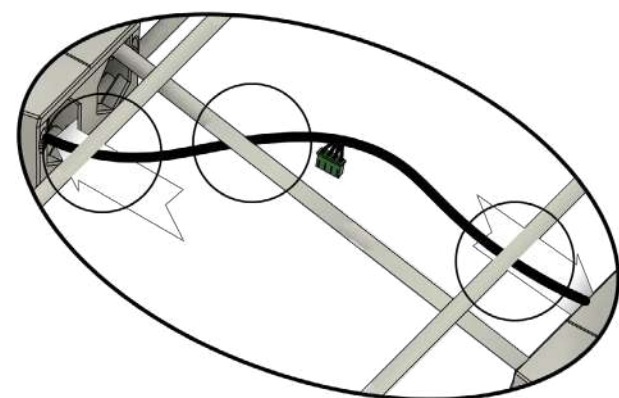
ETAPE 44



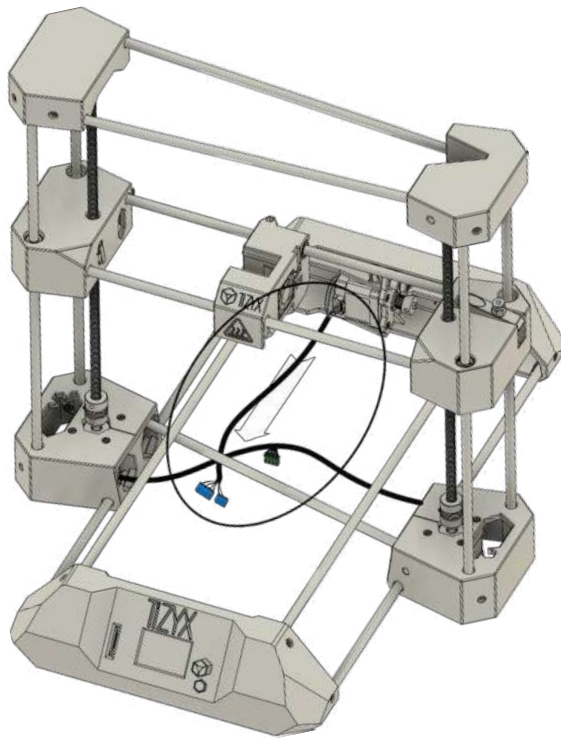
B3 CÂBLE MOTEURS
CÔTÉS BAS

LES DEUX CONNECTIQUES MOTEUR SONT COMPATIBLES AVEC LES DEUX MOTEURS B11 ET B12

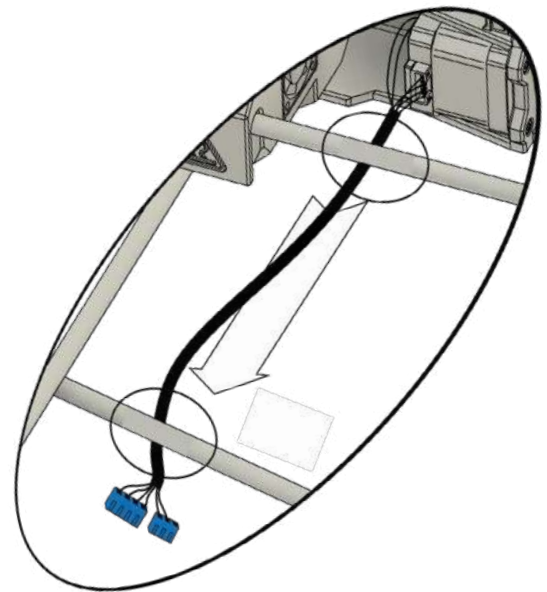
BOTH MOTOR CABLES ARE COMPATIBLE WITH BOTH MOTORS B11 AND B12



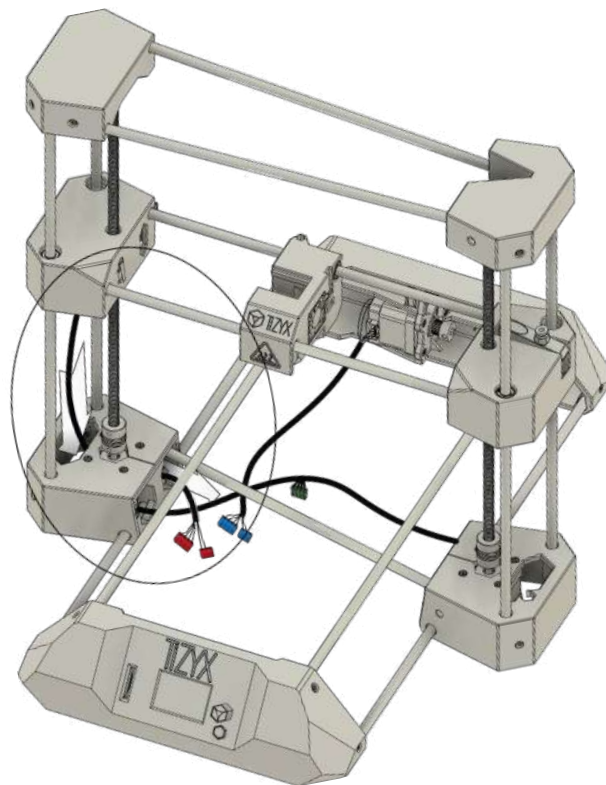
ETAPE 45



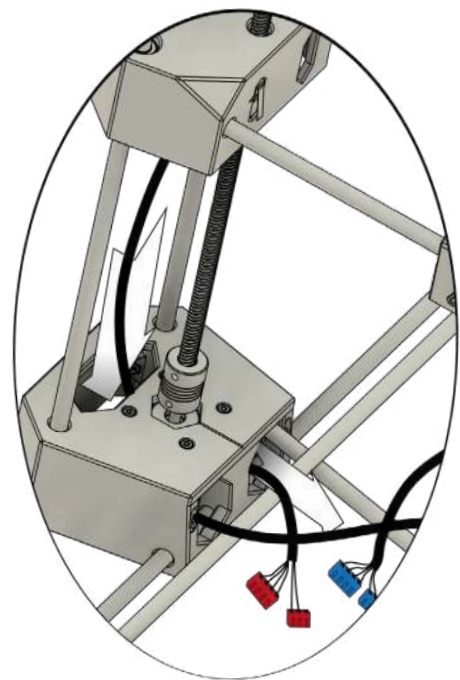
D4 CÂBLE MOTEUR FACE ARRIÈRE Y



ETAPE 46



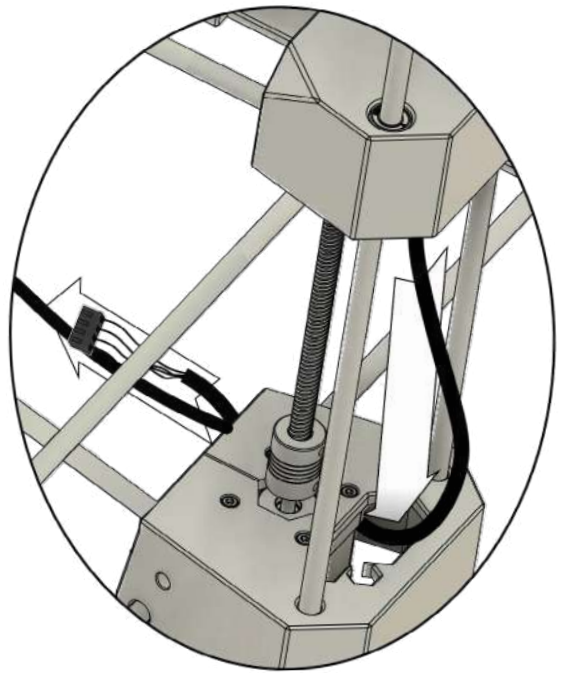
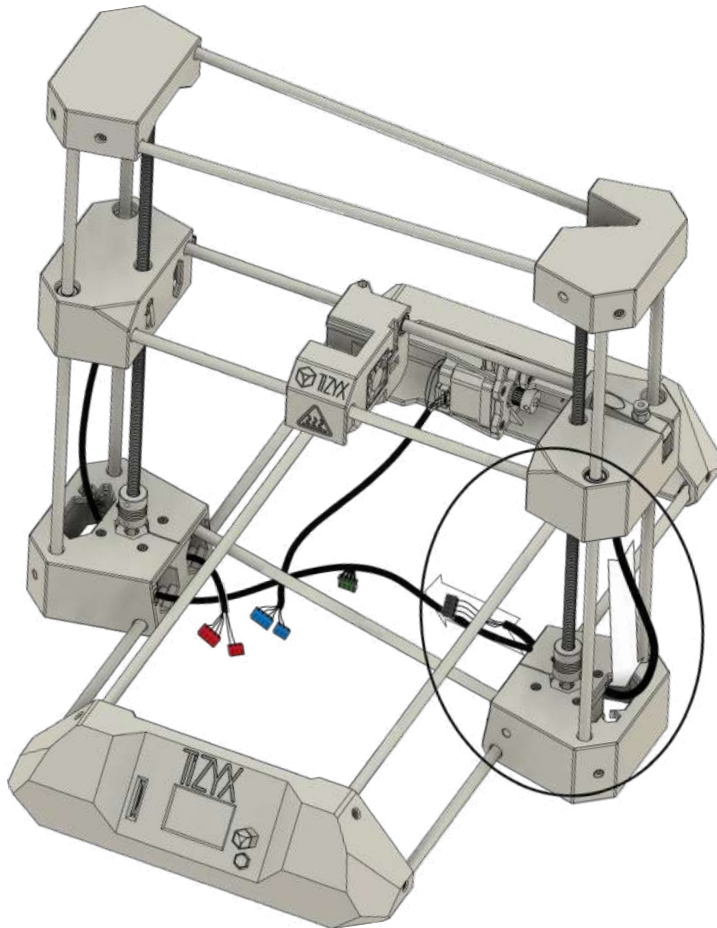
C12 CÂBLE MOTEUR CHARIOT X



ETAPE 47



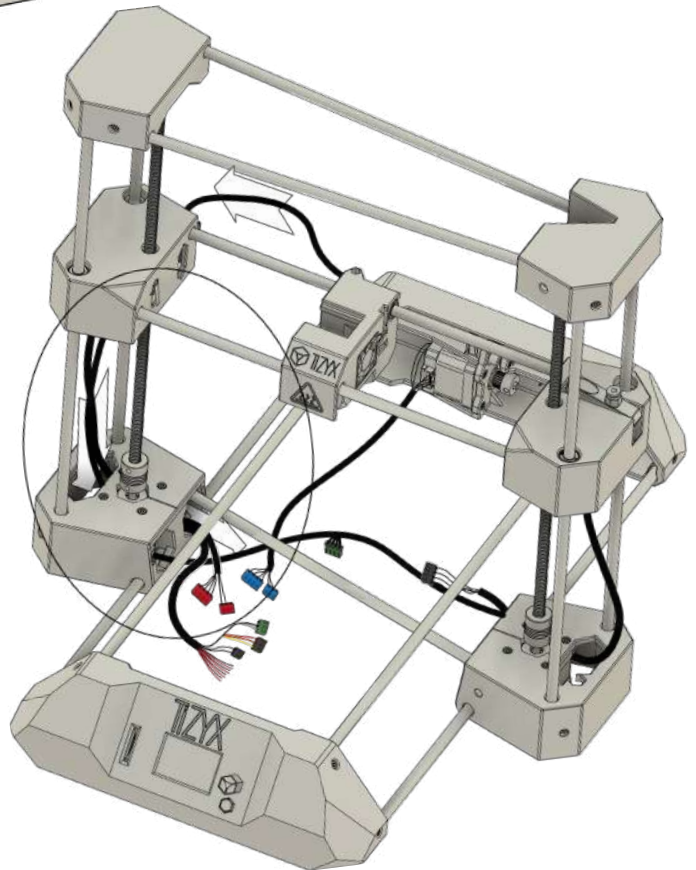
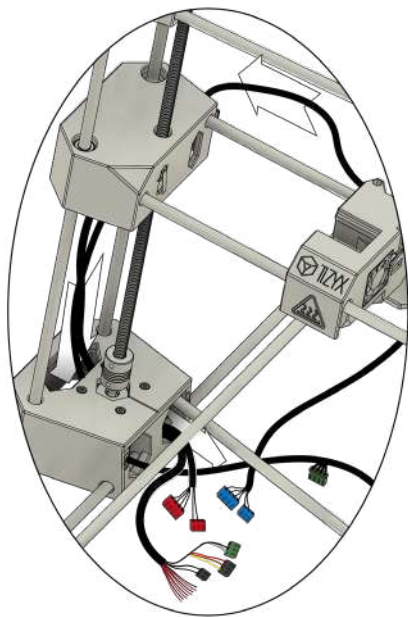
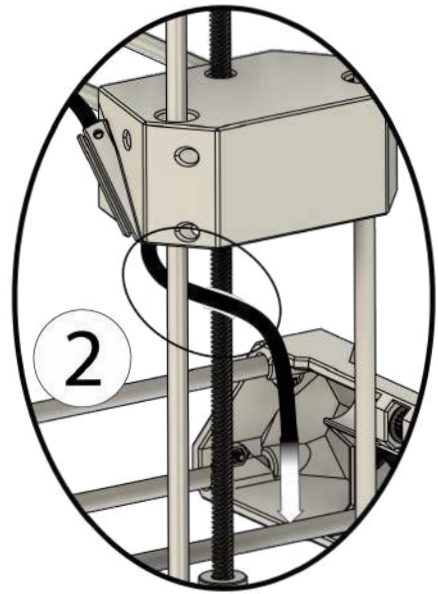
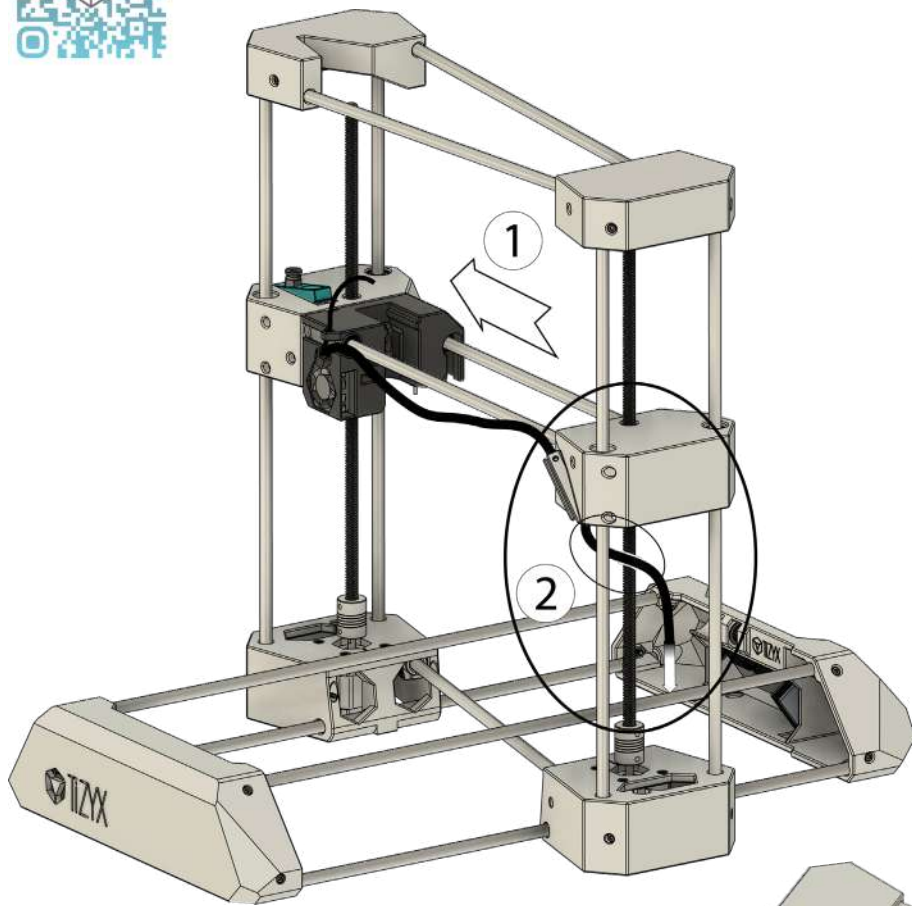
**C26 CÂBLE MOTEUR
CHARIOT EXTRUDEUR**



ETAPE 48



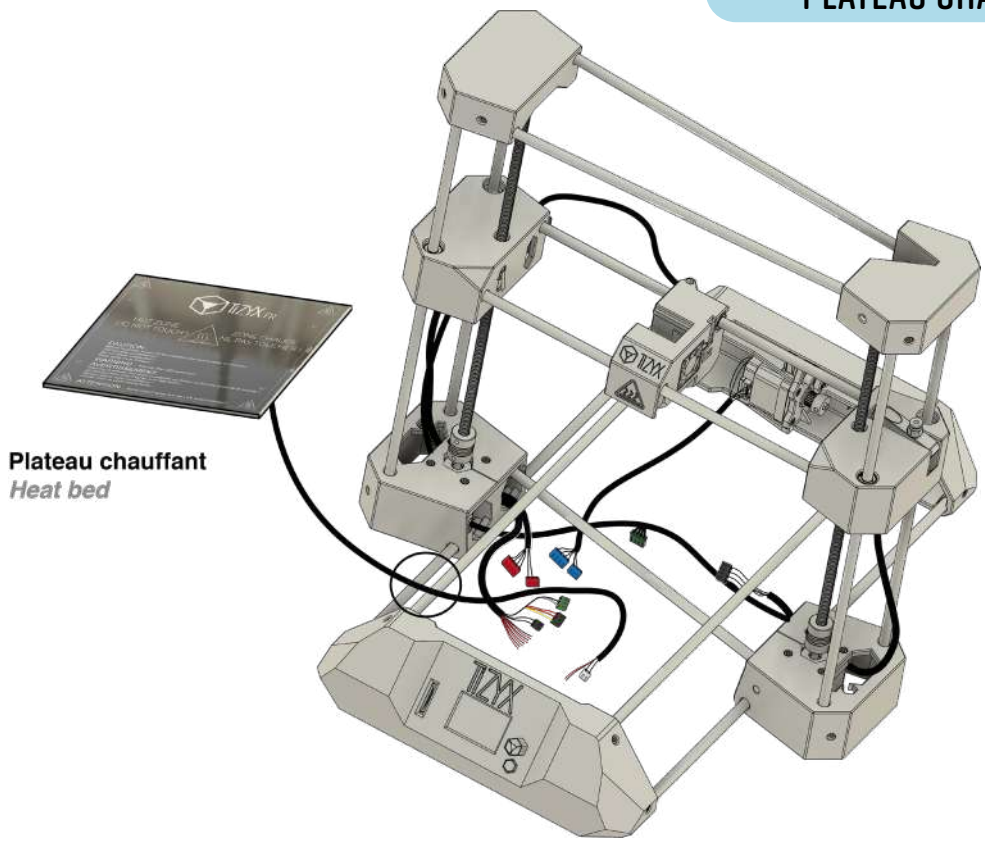
CÂBLE TÊTE



ETAPE 49



PLATEAU CHAUFFANT

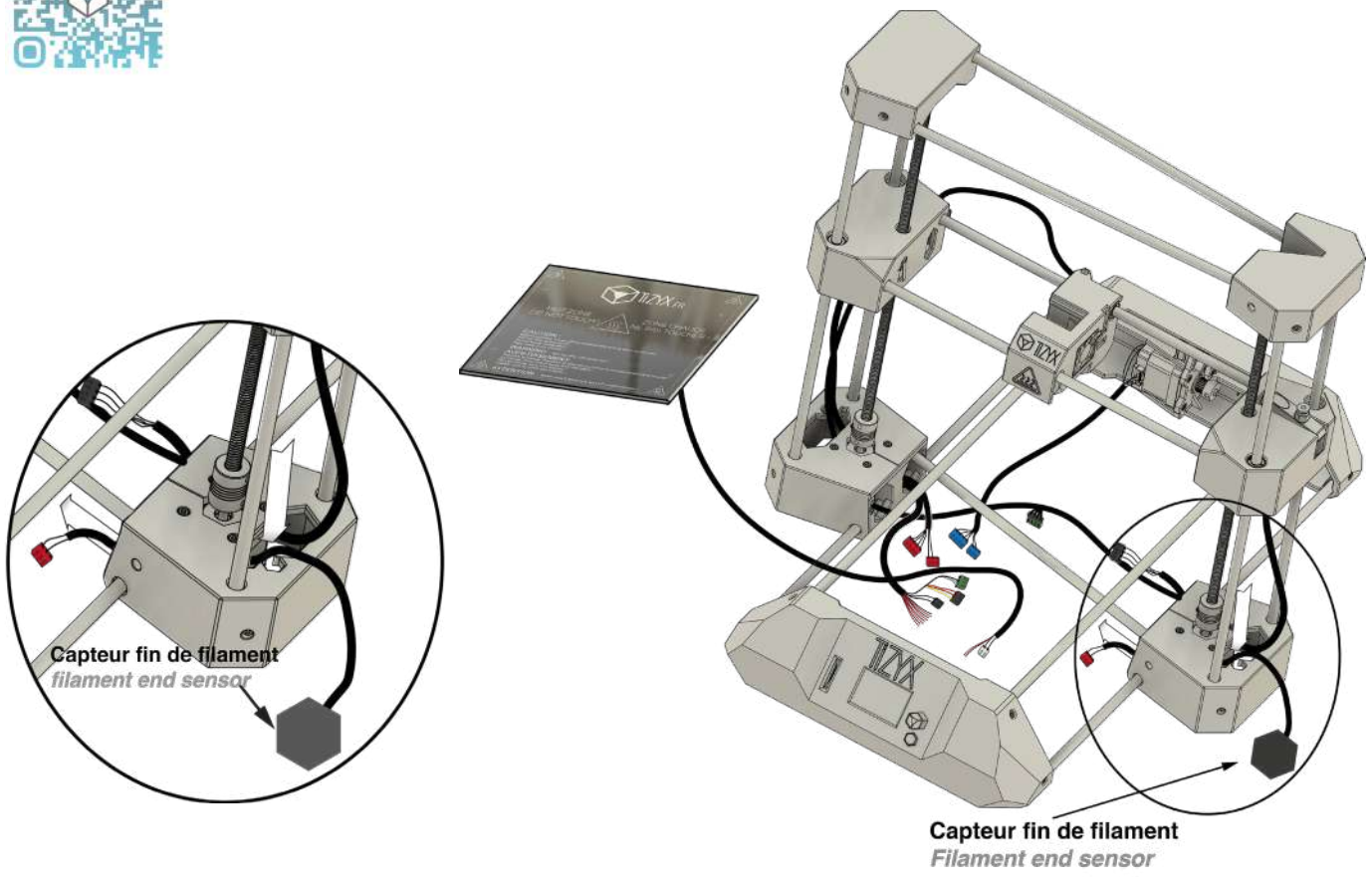


Plateau chauffant
Heat bed

ETAPE 50



CAPTEUR DE FIN DE FILAMENT



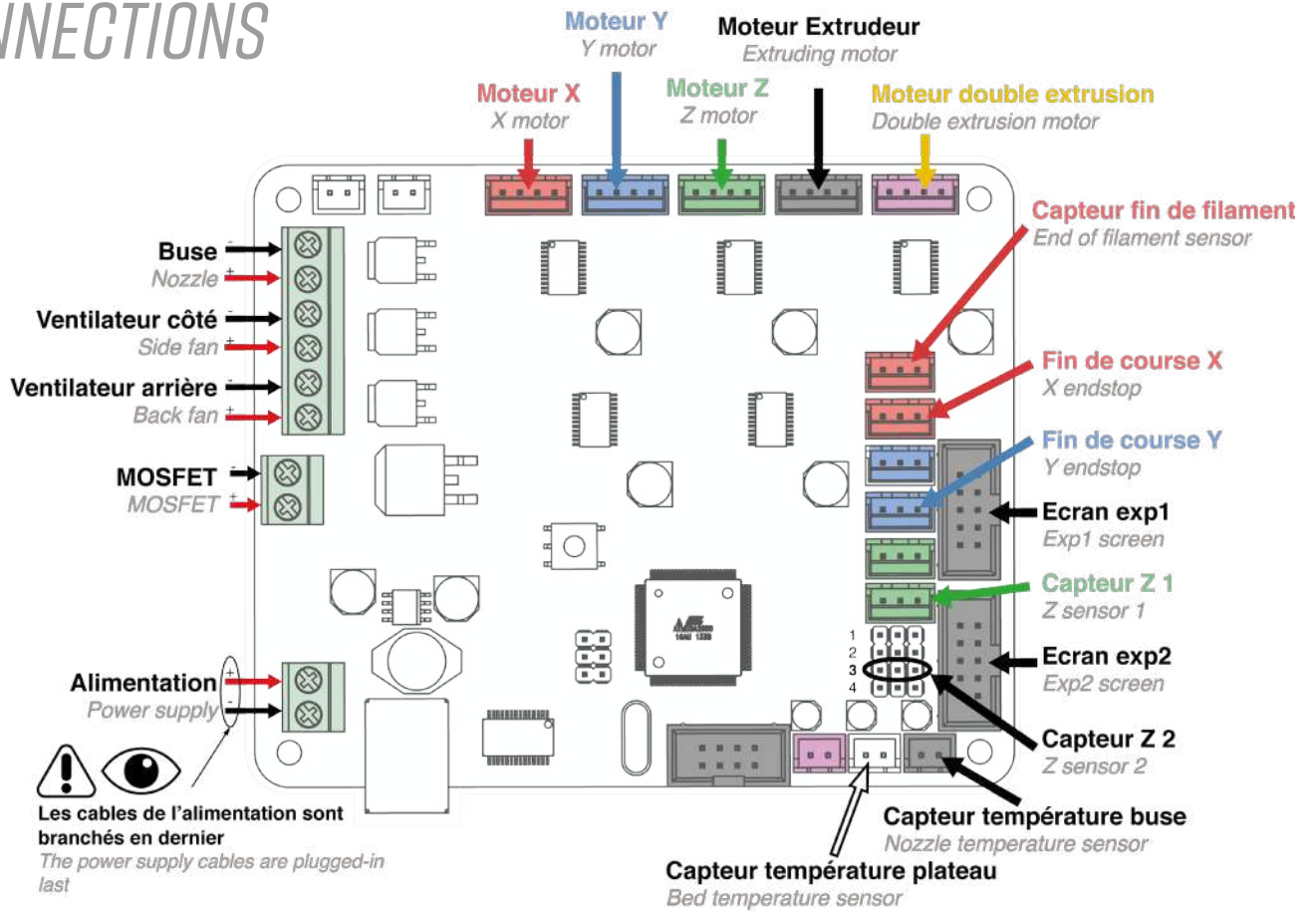
Capteur fin de filament
filament end sensor

Capteur fin de filament
Filament end sensor



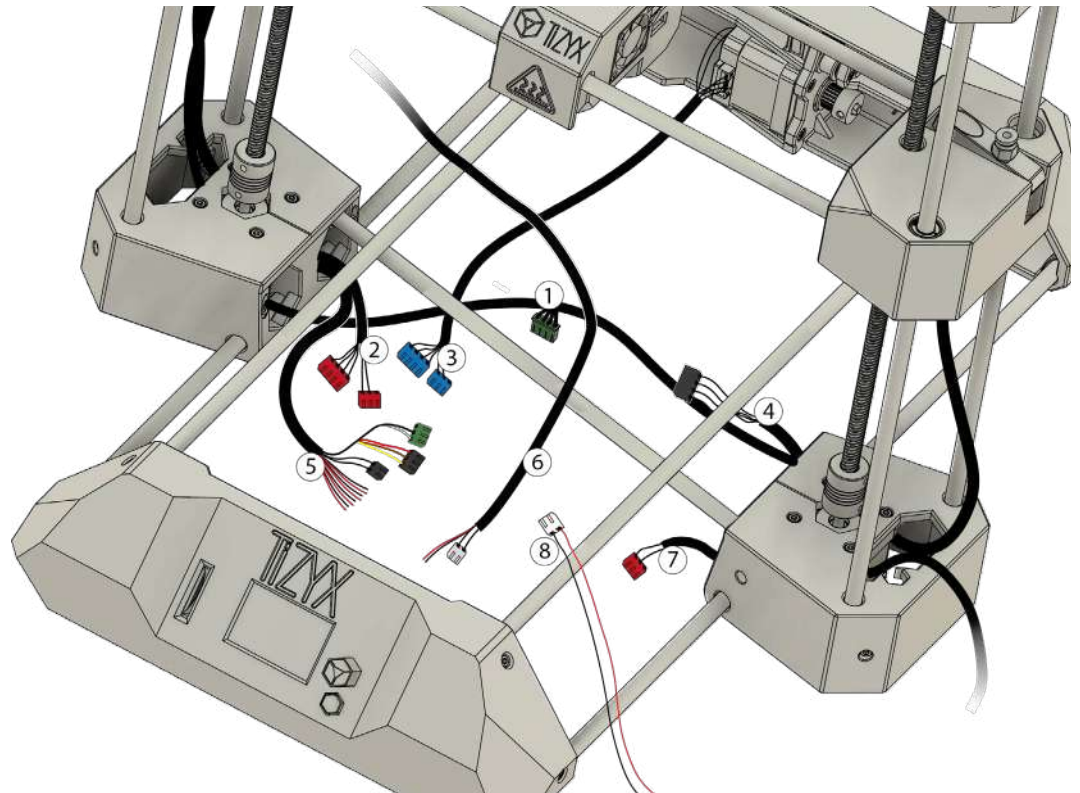
BRANCHEMENTS

CONNECTIONS



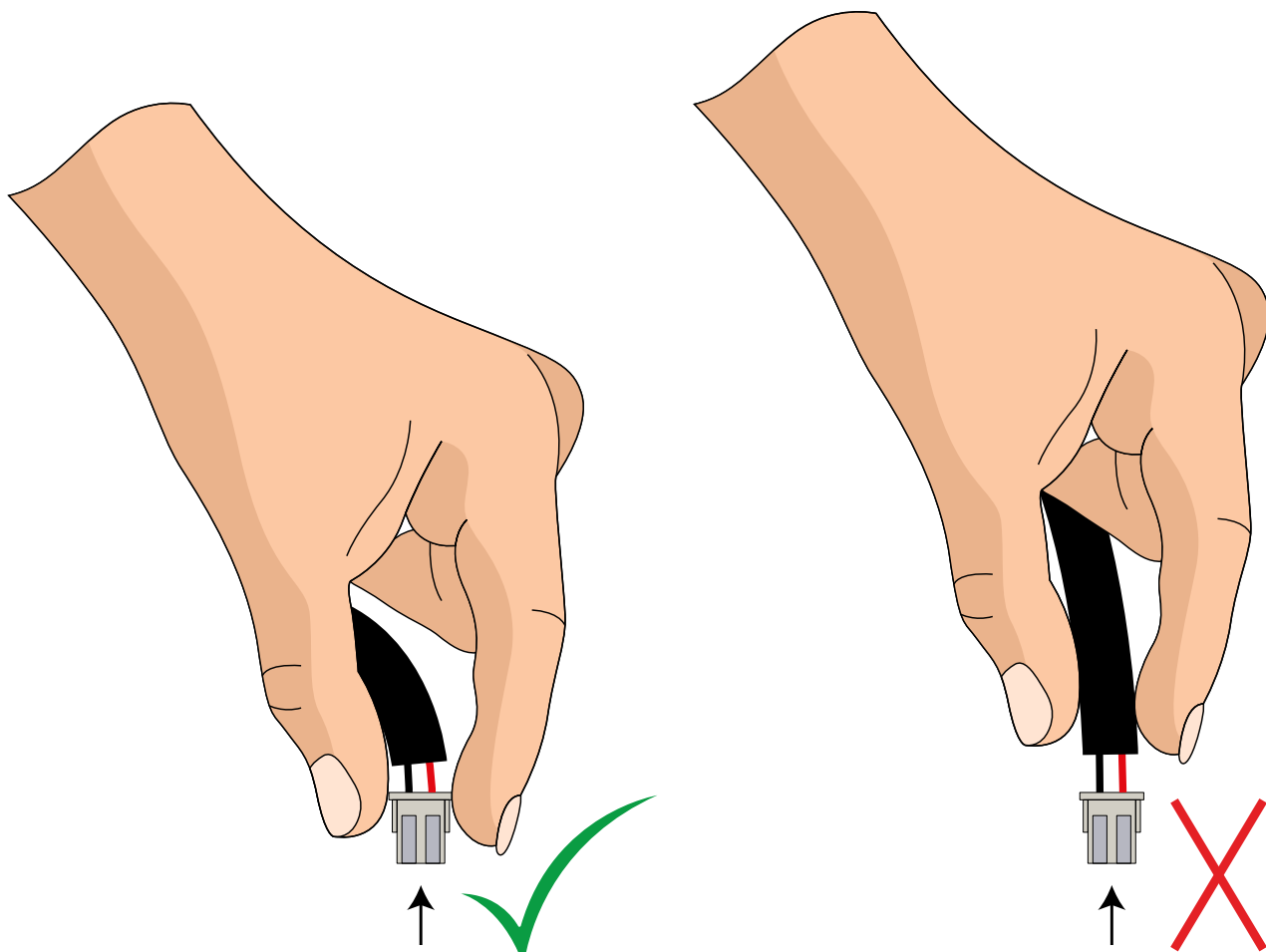
RAPPEL CÂBLES

CABLES SUMMARY



BRANCHEMENTS

CONNECTIONS



ATTENTION :

IL NE FAUT JAMAIS TIRER DIRECTEMENT SUR LES CÂBLES, SI VOUS DEVEZ RETIRER VOS CÂBLES, RETIREZ LES PAR LES CONNECTIQUES

ATTENTION :

YOU SHOULD NEVER PULL DIRECTLY BY THE CABLES, IF YOU HAVE TO REMOVE YOUR CABLES, REMOVE THEM BY THE CONNECTORS

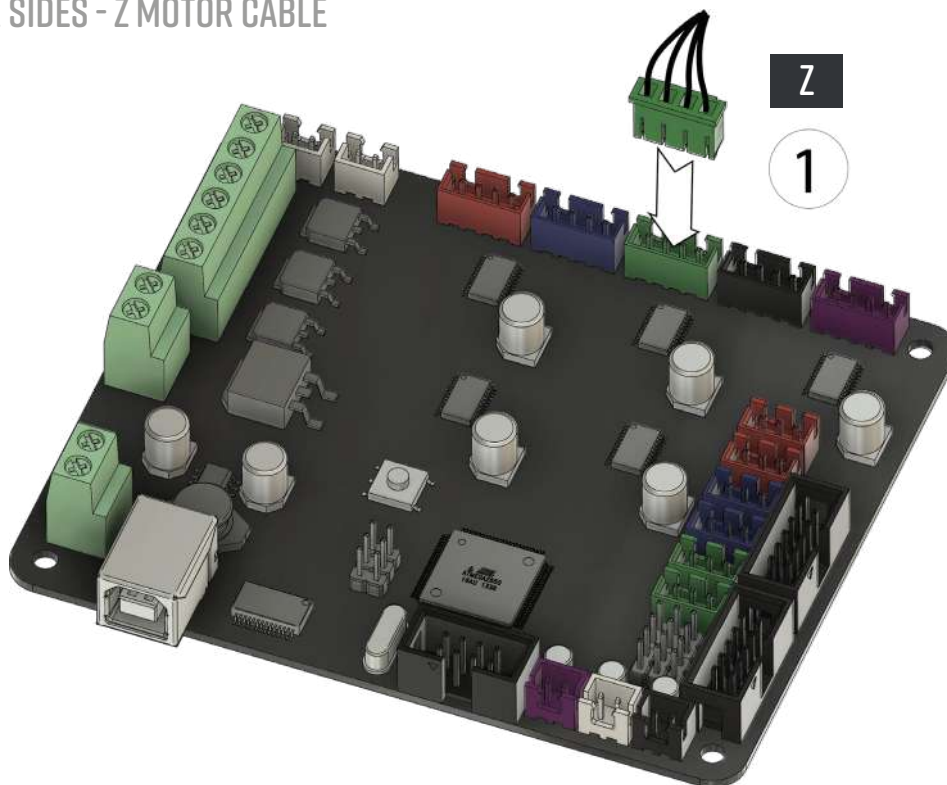


PAR SOUCIS DE CLARTÉ, NOUS N'AVONS PAS REPRÉSENTÉ TOUS LES CÂBLES À CHAQUE ÉTAPE
FOR THE SAKE OF CLARITY, WE DID NOT REPRESENT ALL THE CABLES ON EACH STEP

ETAPE 51



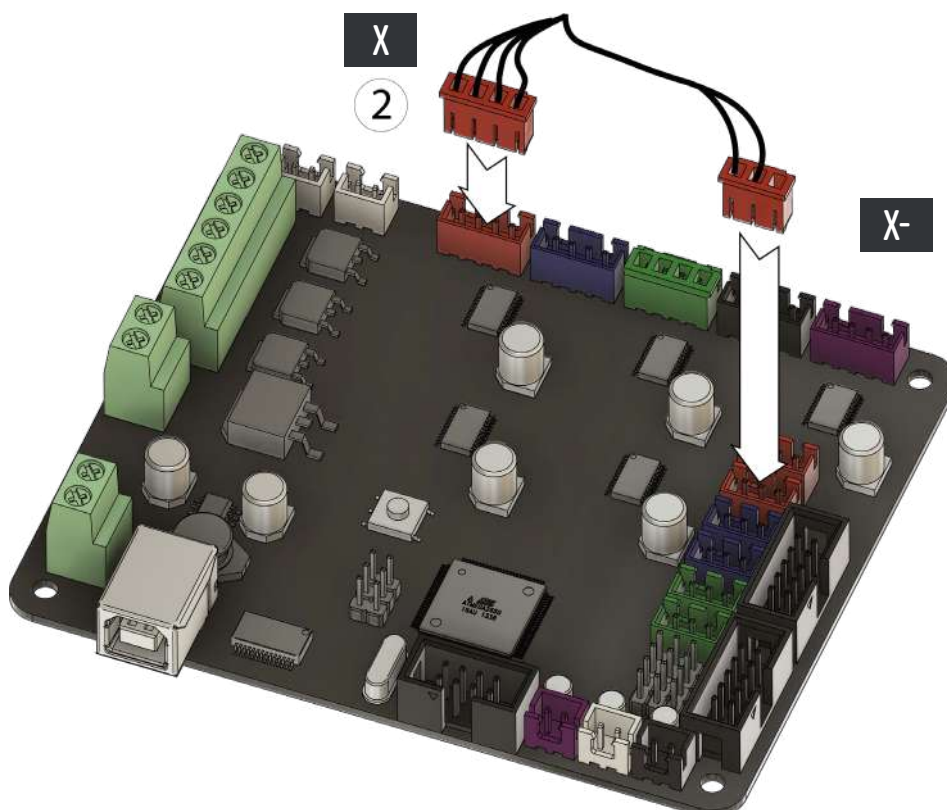
CÂBLE MOTEURS Z - CÔTÉS BAS
LOWER SIDES - Z MOTOR CABLE



ETAPE 52



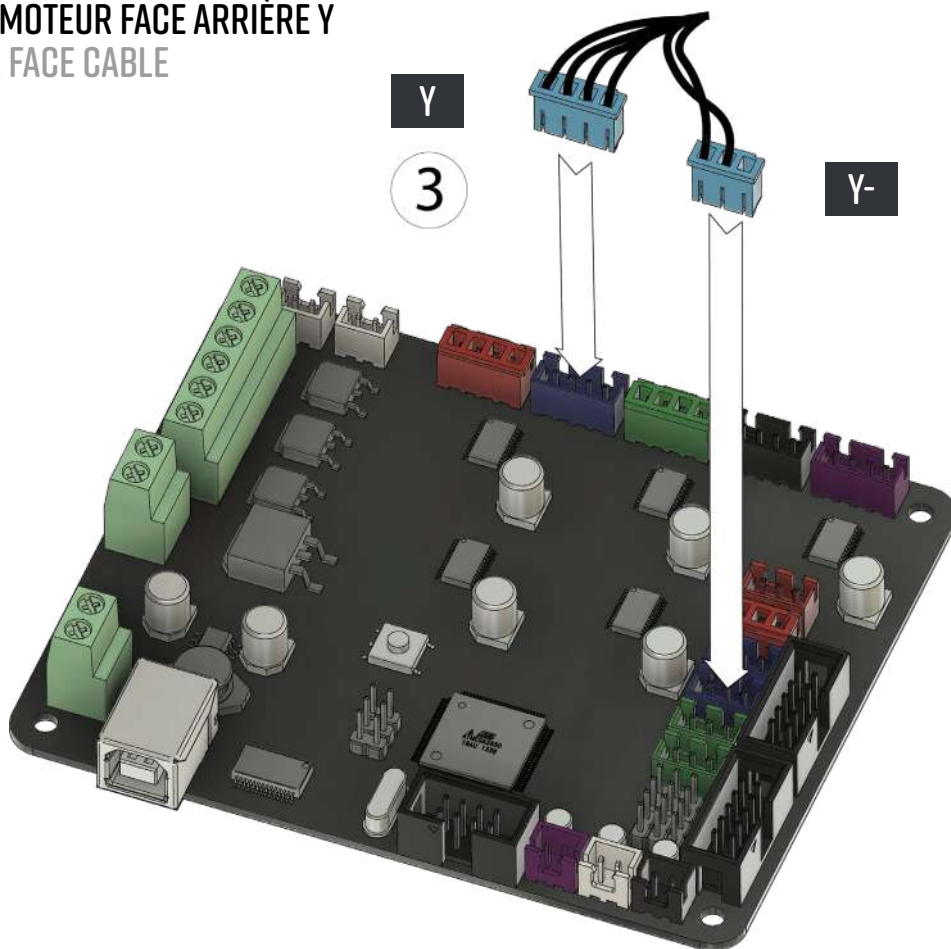
CÂBLE MOTEUR CHARIOT X
X CARRIAGE MOTOR CABLE



ETAPE 53



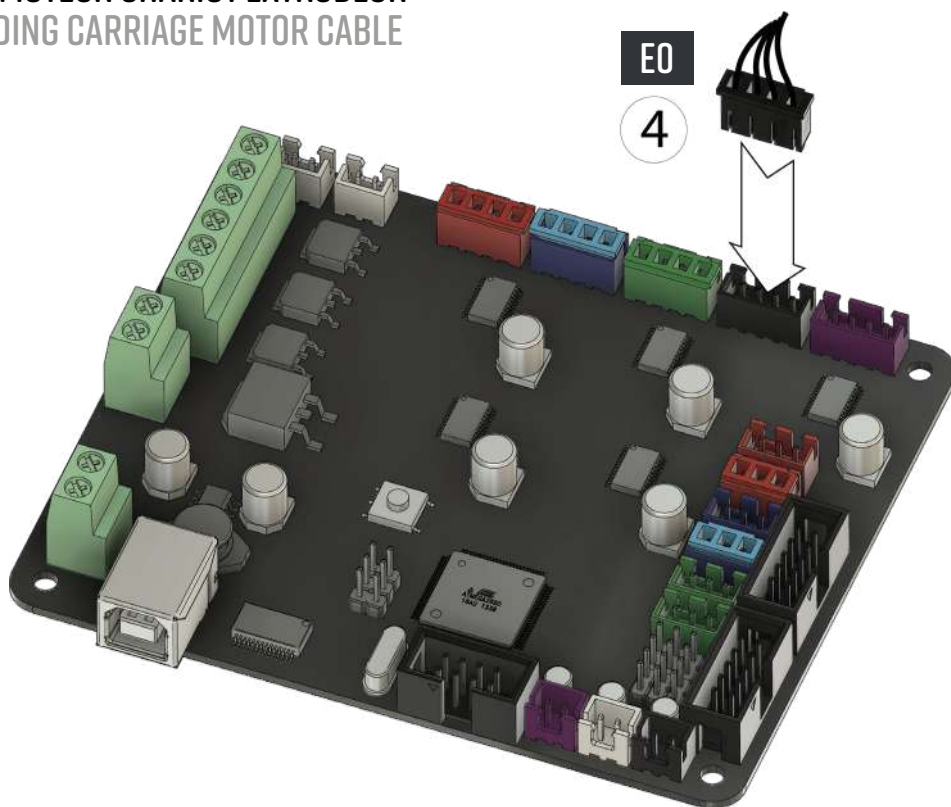
CÂBLE MOTEUR FACE ARRIÈRE Y
Y REAR FACE CABLE



ETAPE 54

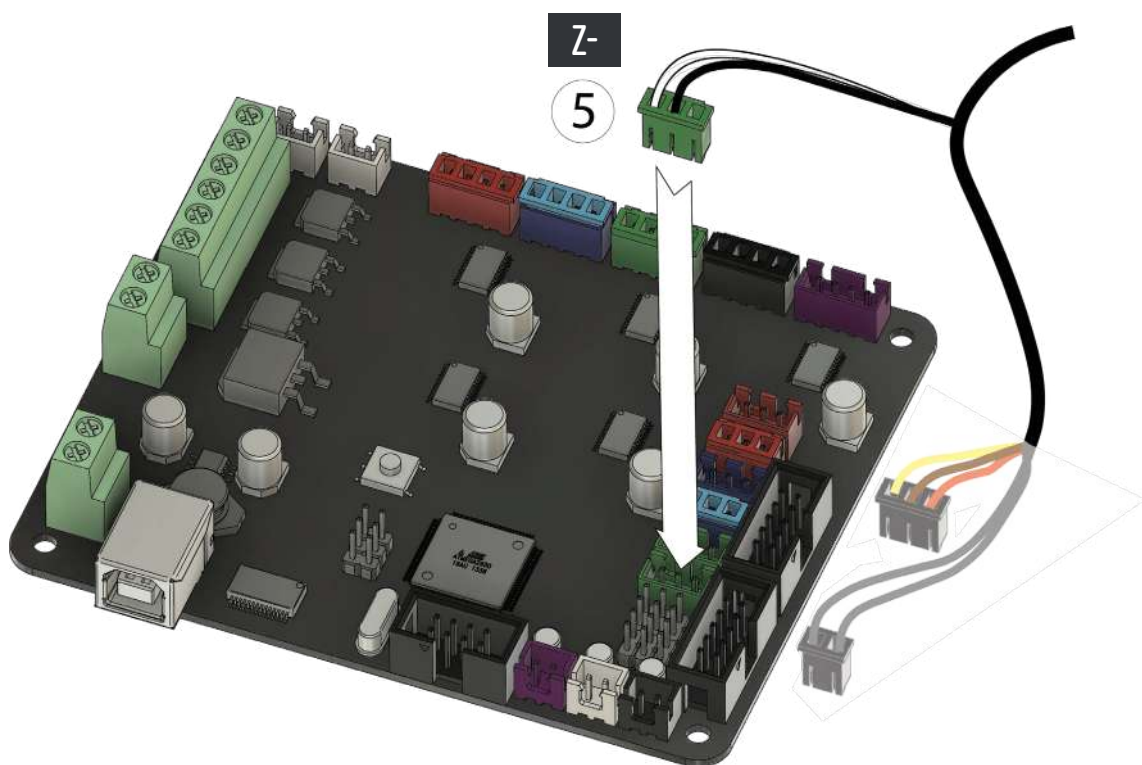


CÂBLE MOTEUR CHARIOT EXTRUDEUR
EXTRUDING CARRIAGE MOTOR CABLE



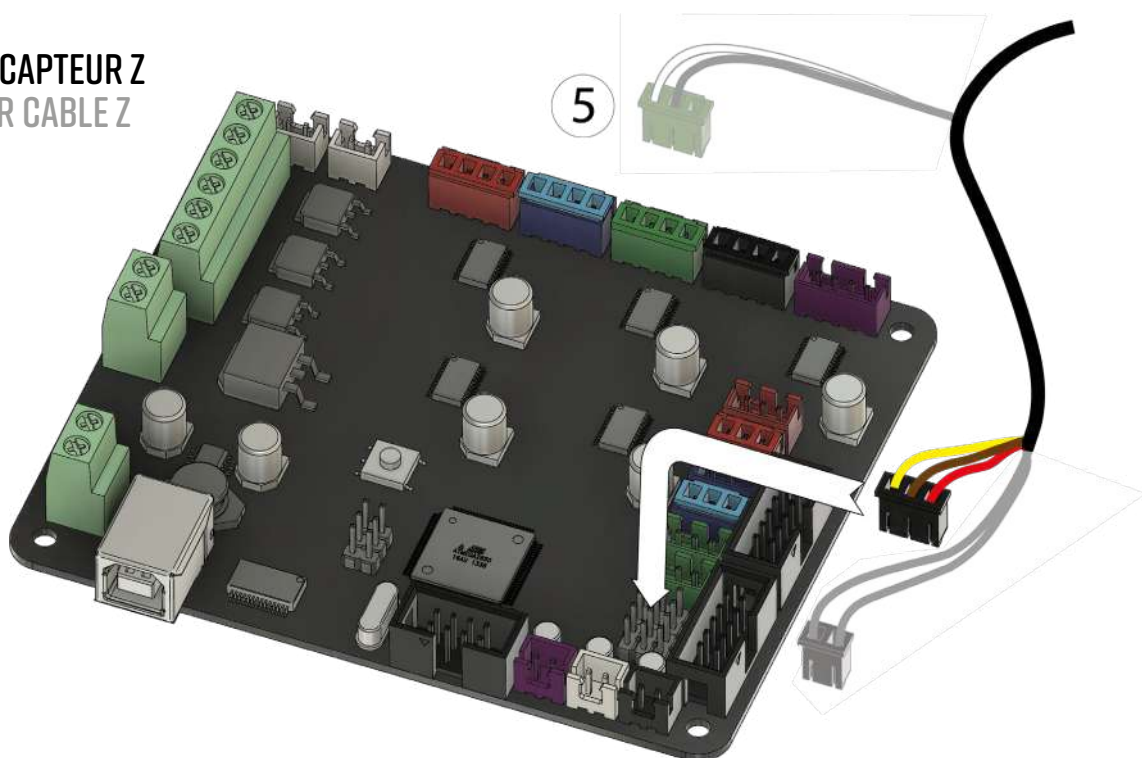
ETAPE 55

CÂBLE CAPTEUR Z SENSOR CABLE Z

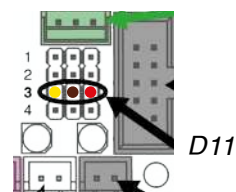


ETAPE 56

CÂBLE CAPTEUR Z SENSOR CABLE Z

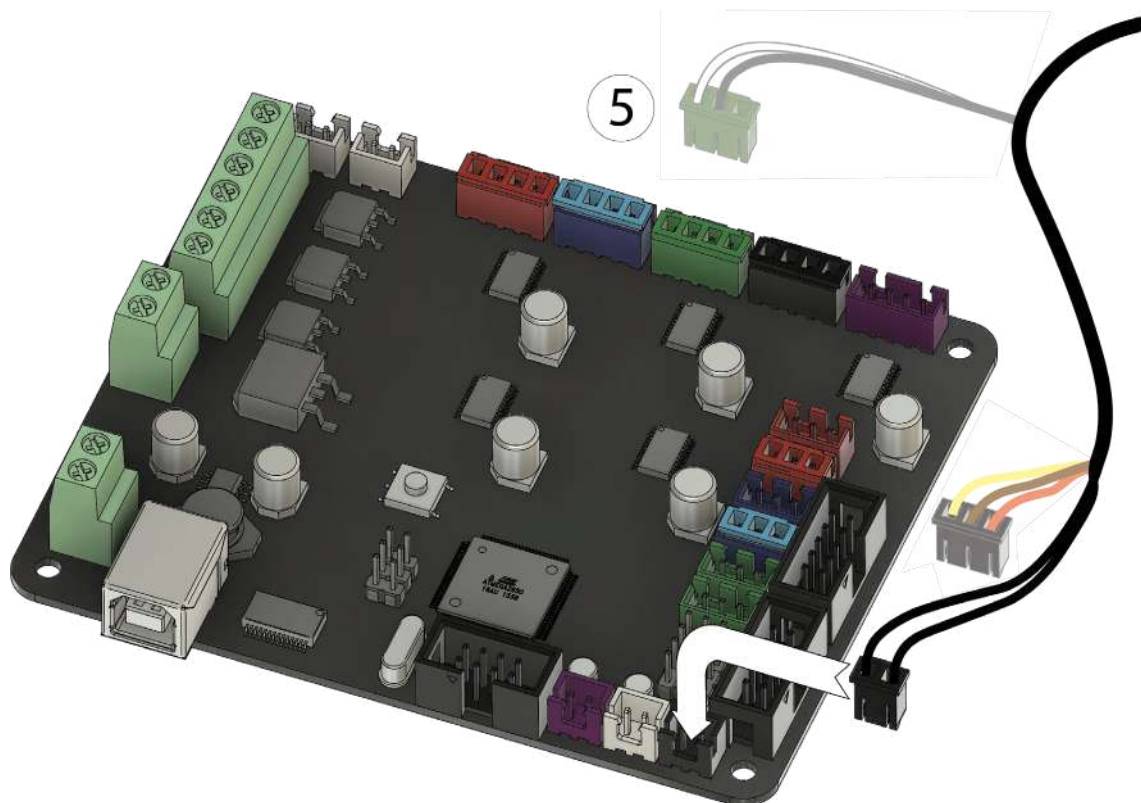


ATTENTION AU SENS DU CÂBLE
ATTENTION TO THE DIRECTION OF THE CABLE



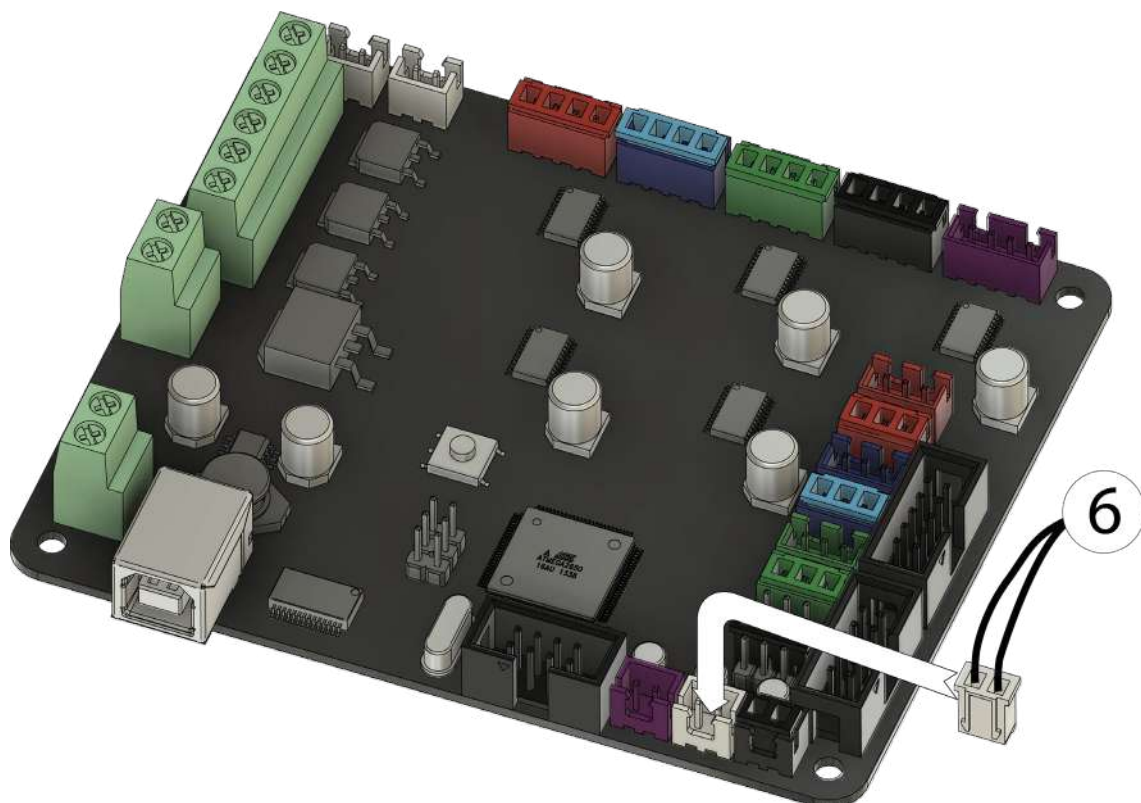
ETAPE 57

**CAPTEUR DE TEMPÉRATURE BUSE
NOZZLE TEMPERATURE SENSOR**



ETAPE 58

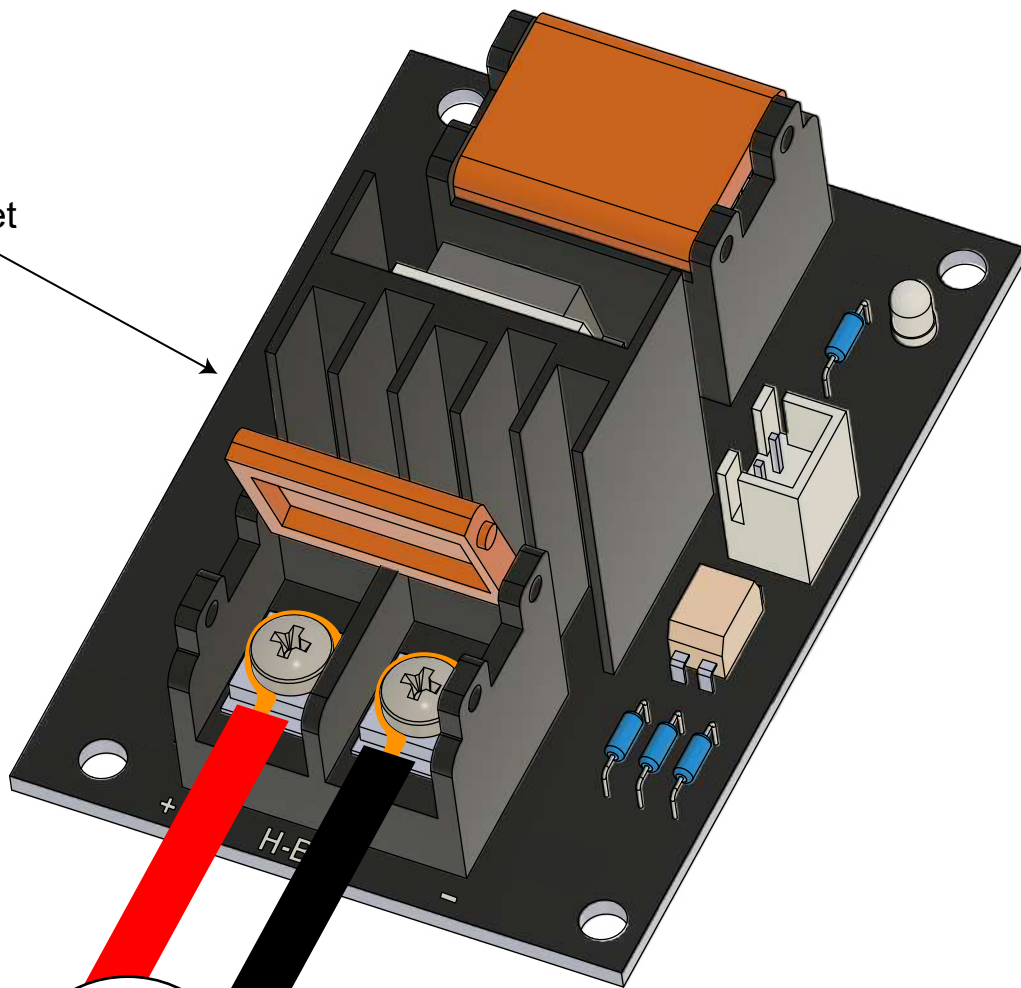
**CAPTEUR DE TEMPÉRATURE PLATEAU
BED TEMPERATURE SENSOR**



ETAPE 59

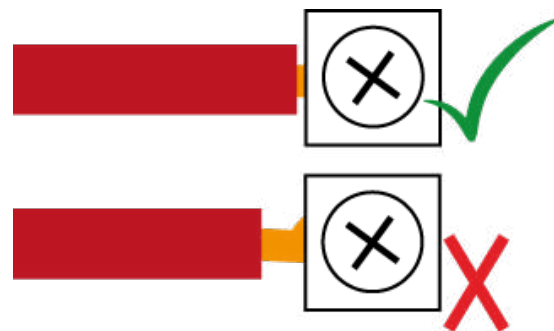
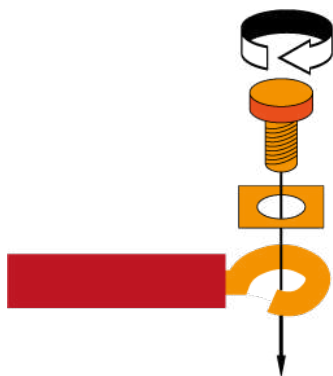
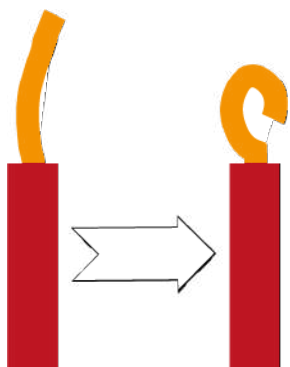


Mosfet



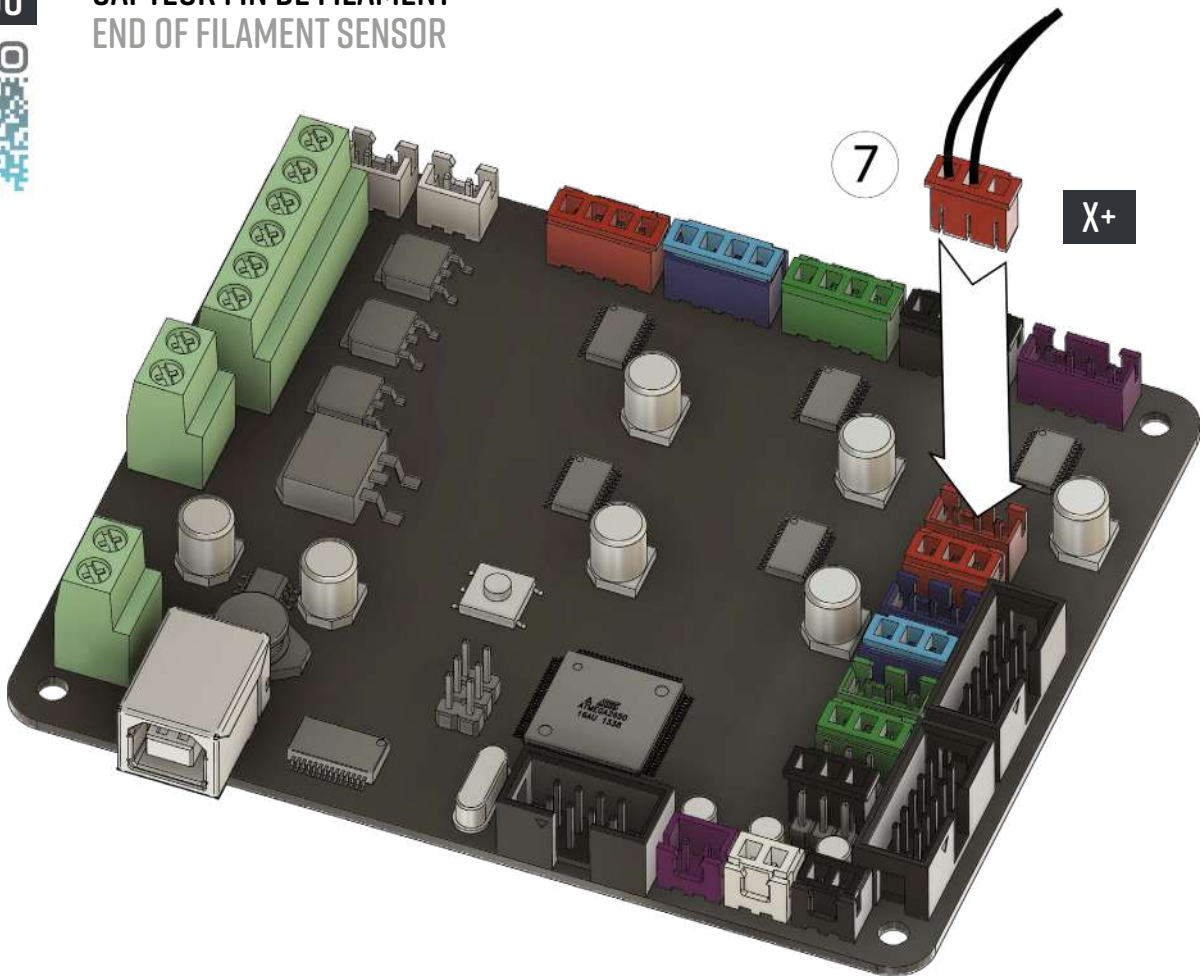
6

VERS PLATEAU CHAUFFANT
TO HEAT BED



ETAPE 60

CAPTEUR FIN DE FILAMENT
END OF FILAMENT SENSOR



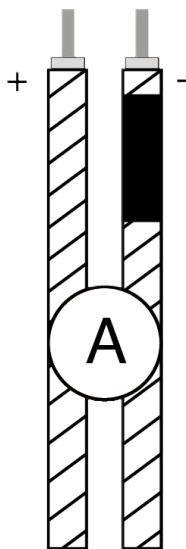
5

Buse
Nozzle

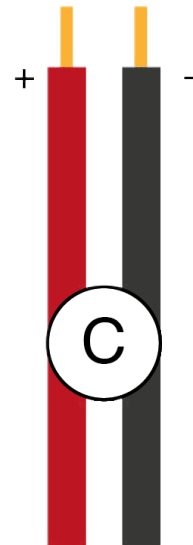
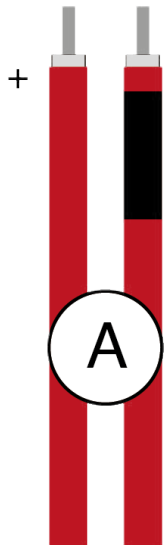
Buse
Nozzle

Ventilateur côté
Side fan

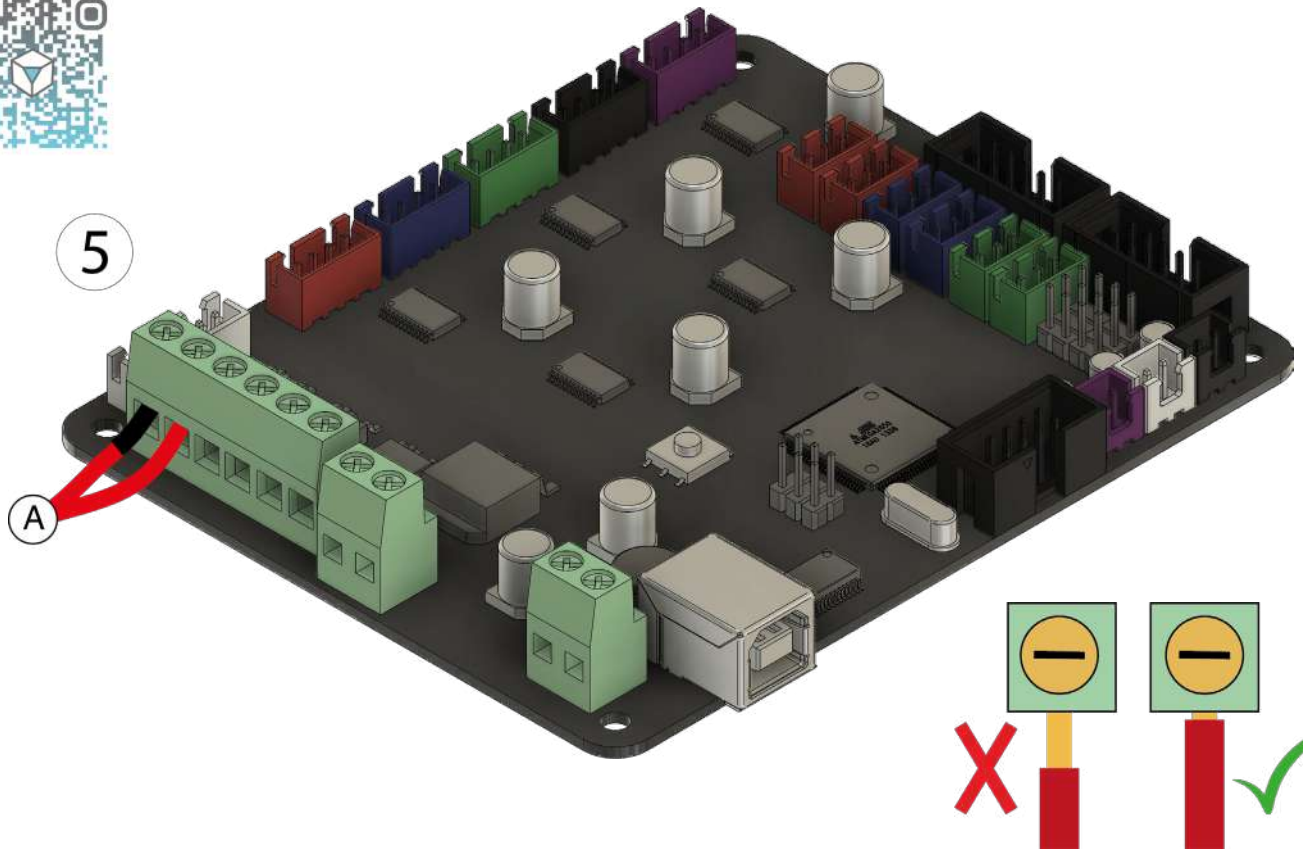
Ventilateur arrière
Back fan



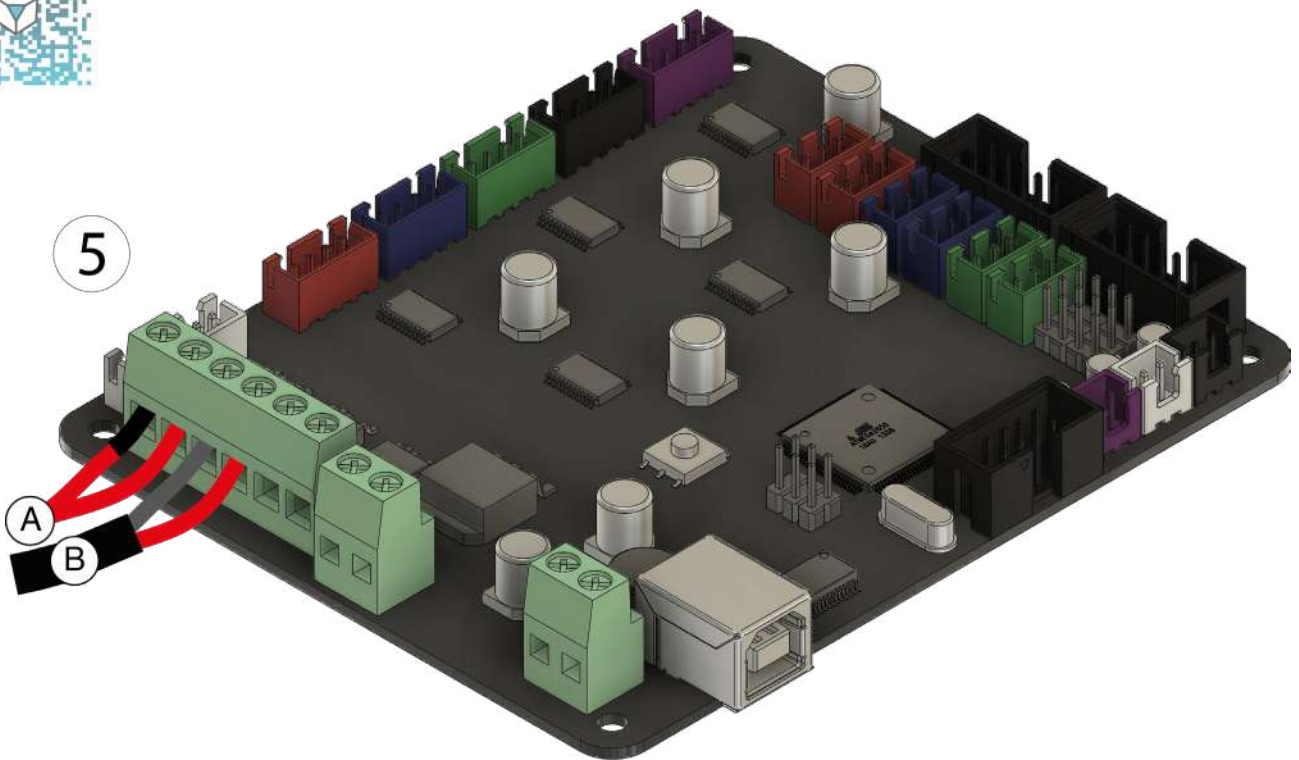
OU



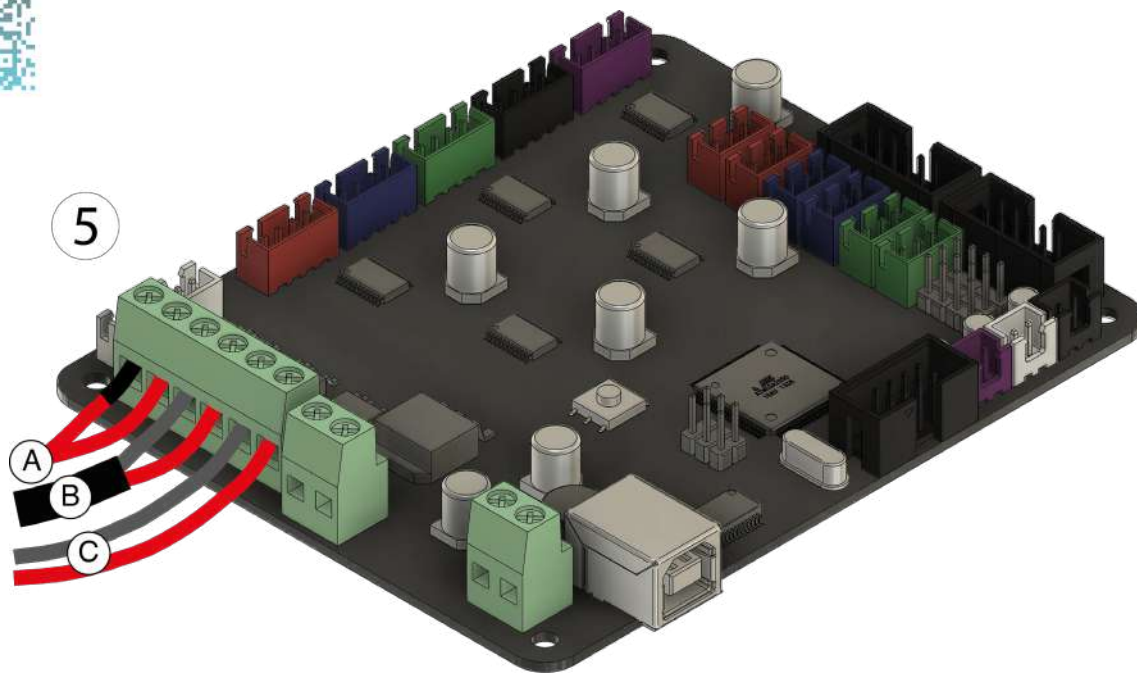
ETAPE 61



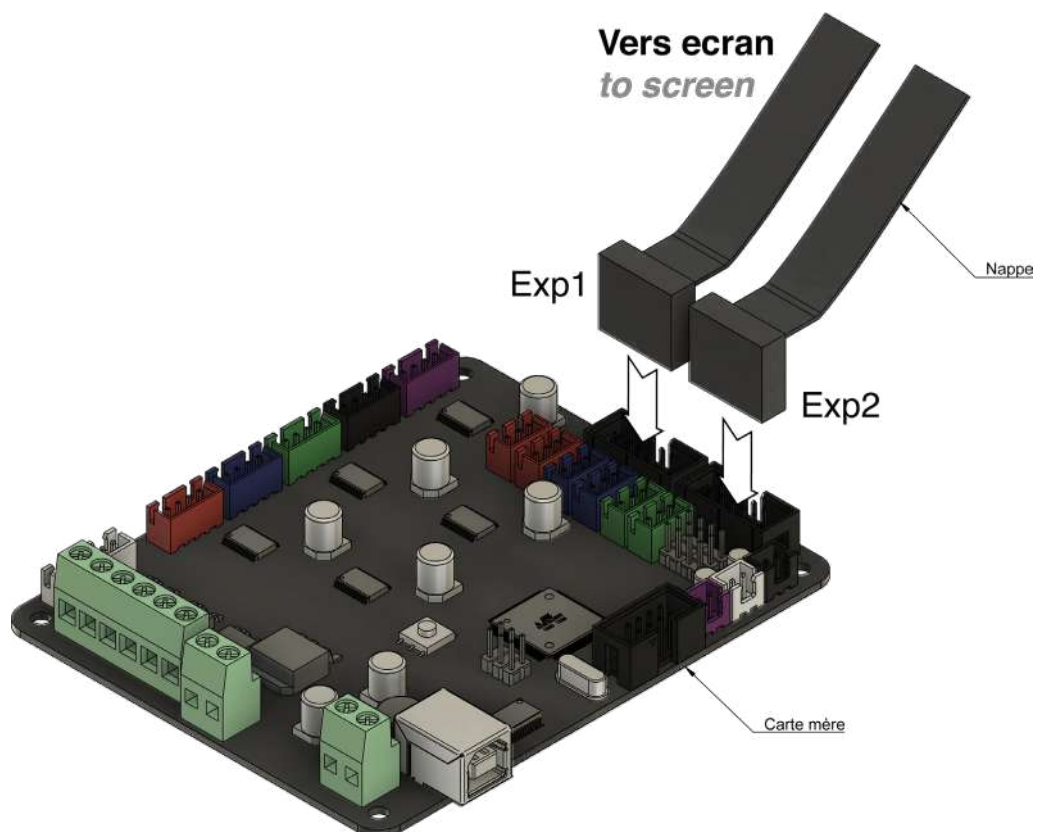
ETAPE 62



ETAPE 63

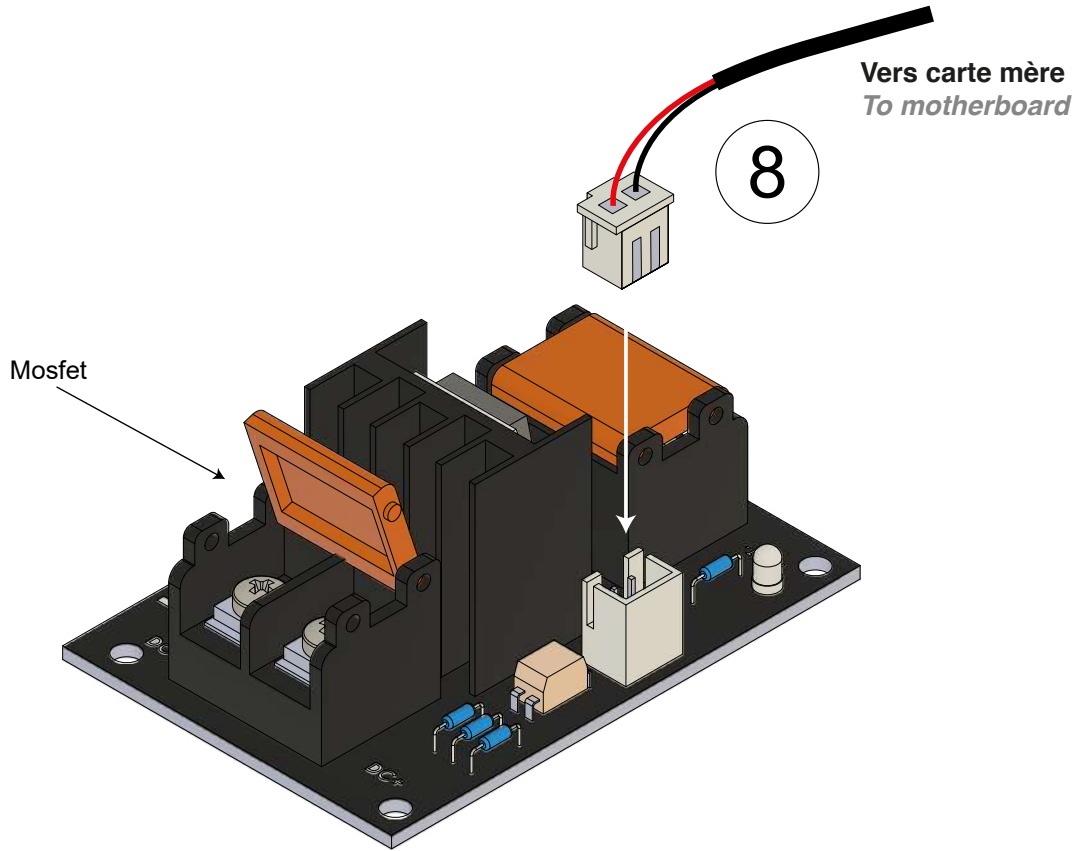


ETAPE 64

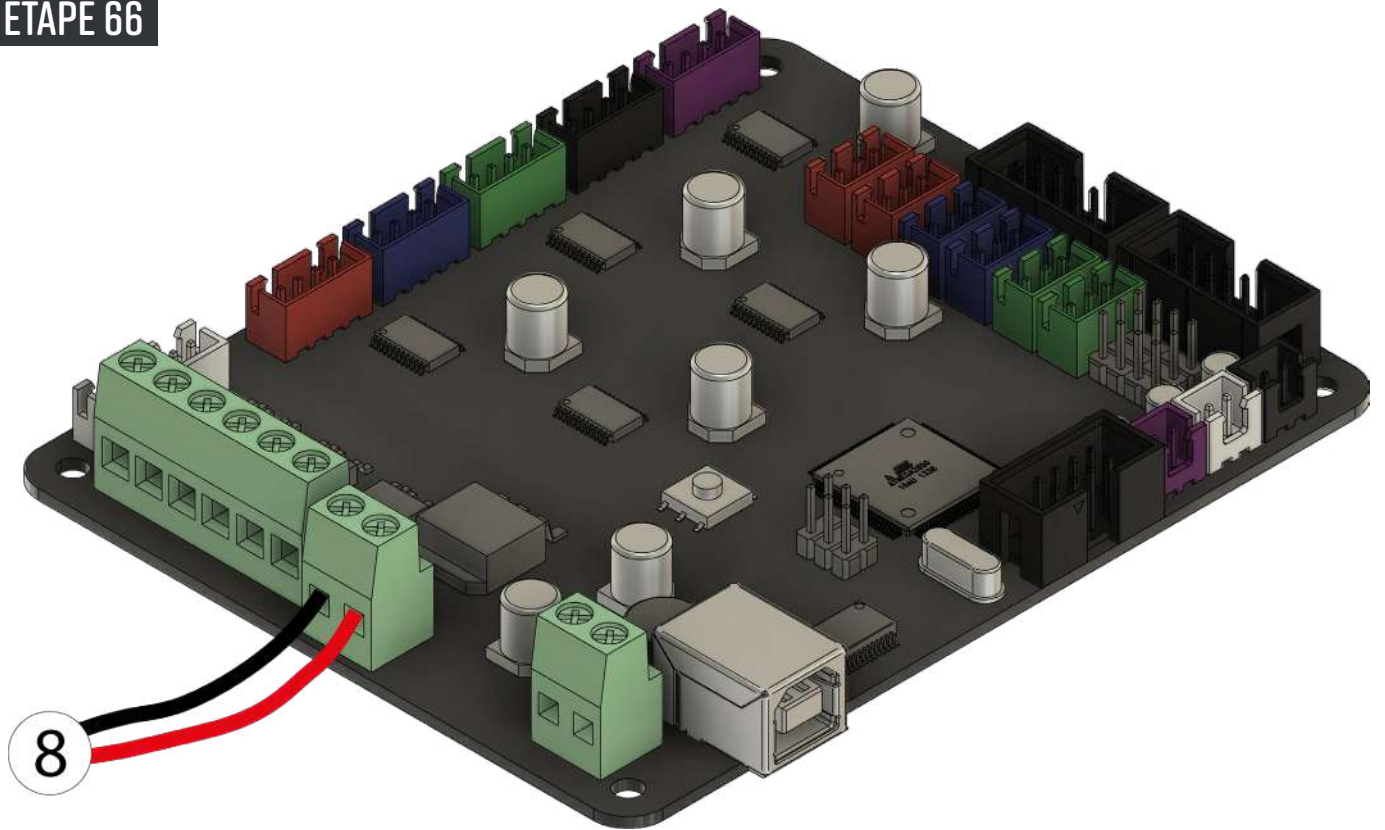


ETAPE 65

8 CÂBLE MOSFET



ETAPE 66



INSTALLATION DE L'ALIMENTATION

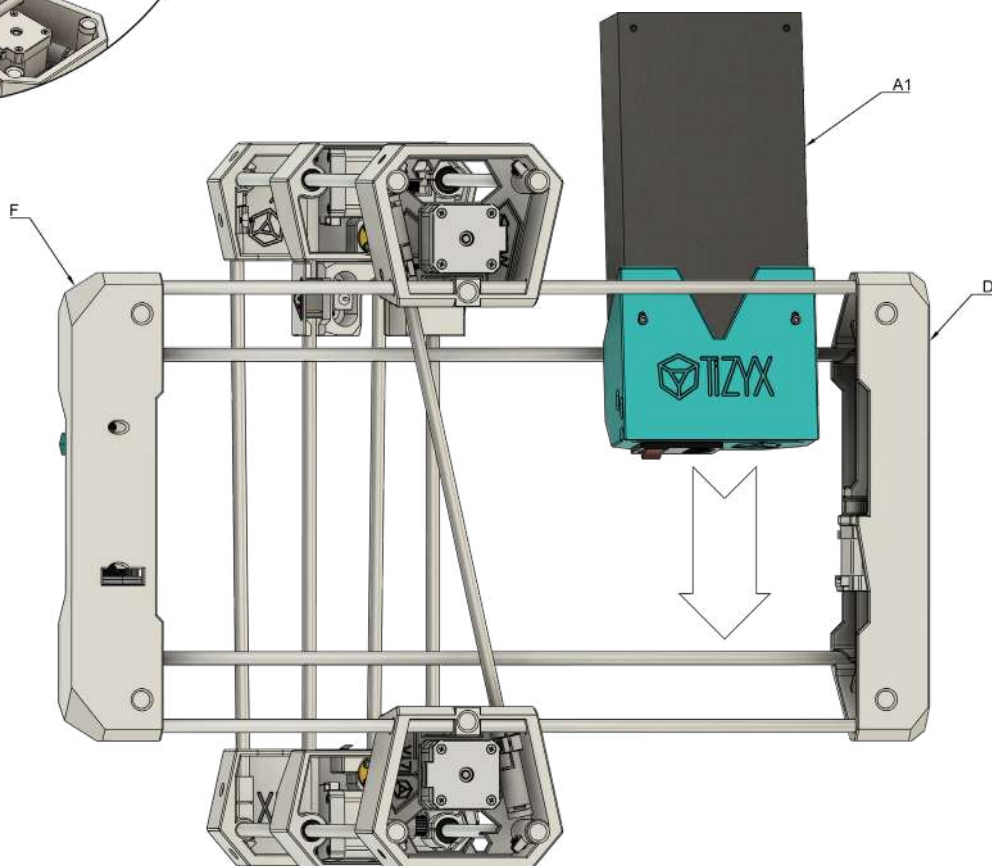
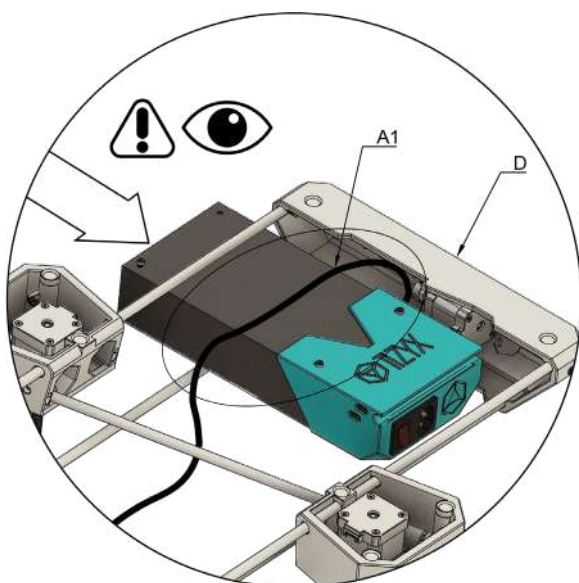
POWER SUPPLY SETUP

PAR SOUCIS DE CLARTÉ, NOUS N'AVONS PAS REPRÉSENTÉ TOUS LES CÂBLES À CHAQUE ÉTAPE

FOR THE SAKE OF CLARITY, WE DID NOT REPRESENT ALL THE CABLES ON EACH STEP

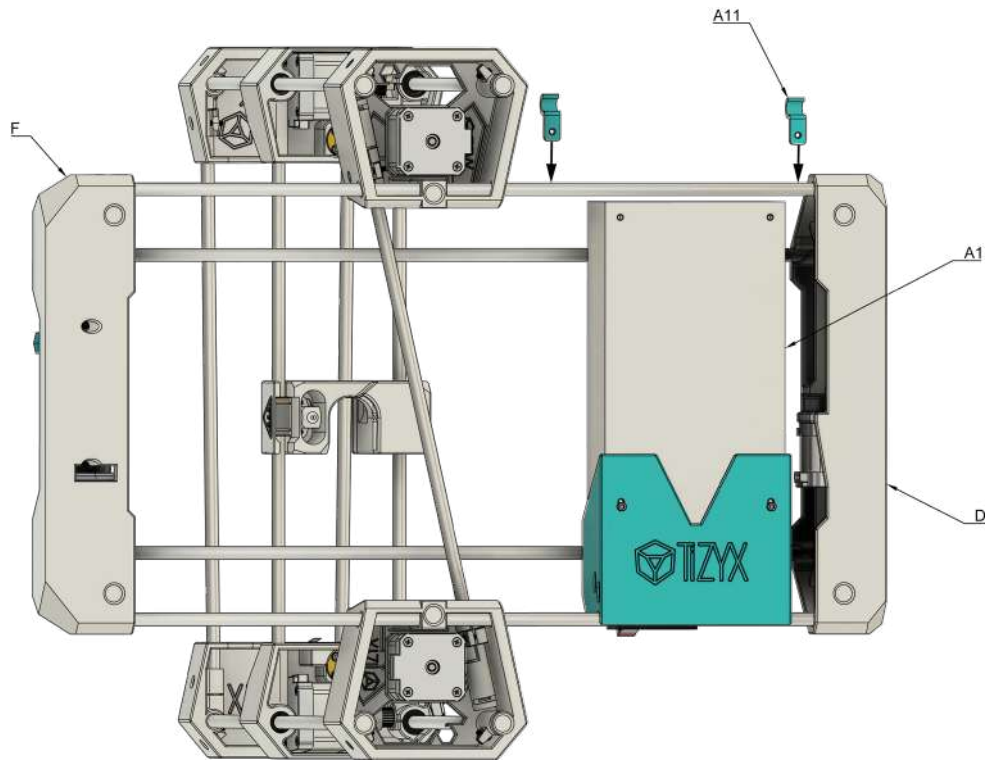
ETAPE 67

A1



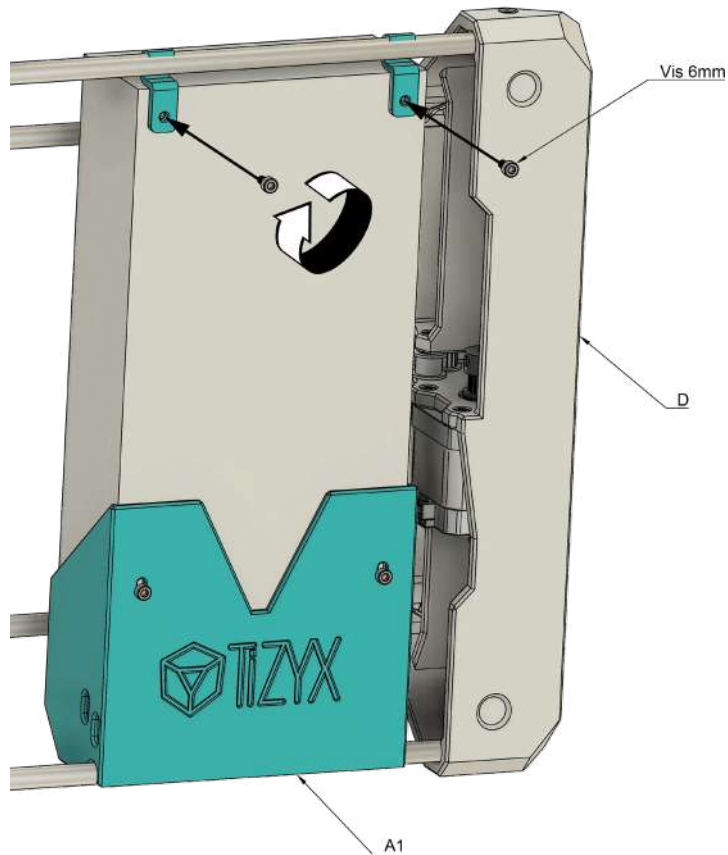
ETAPE 68

2X  A11



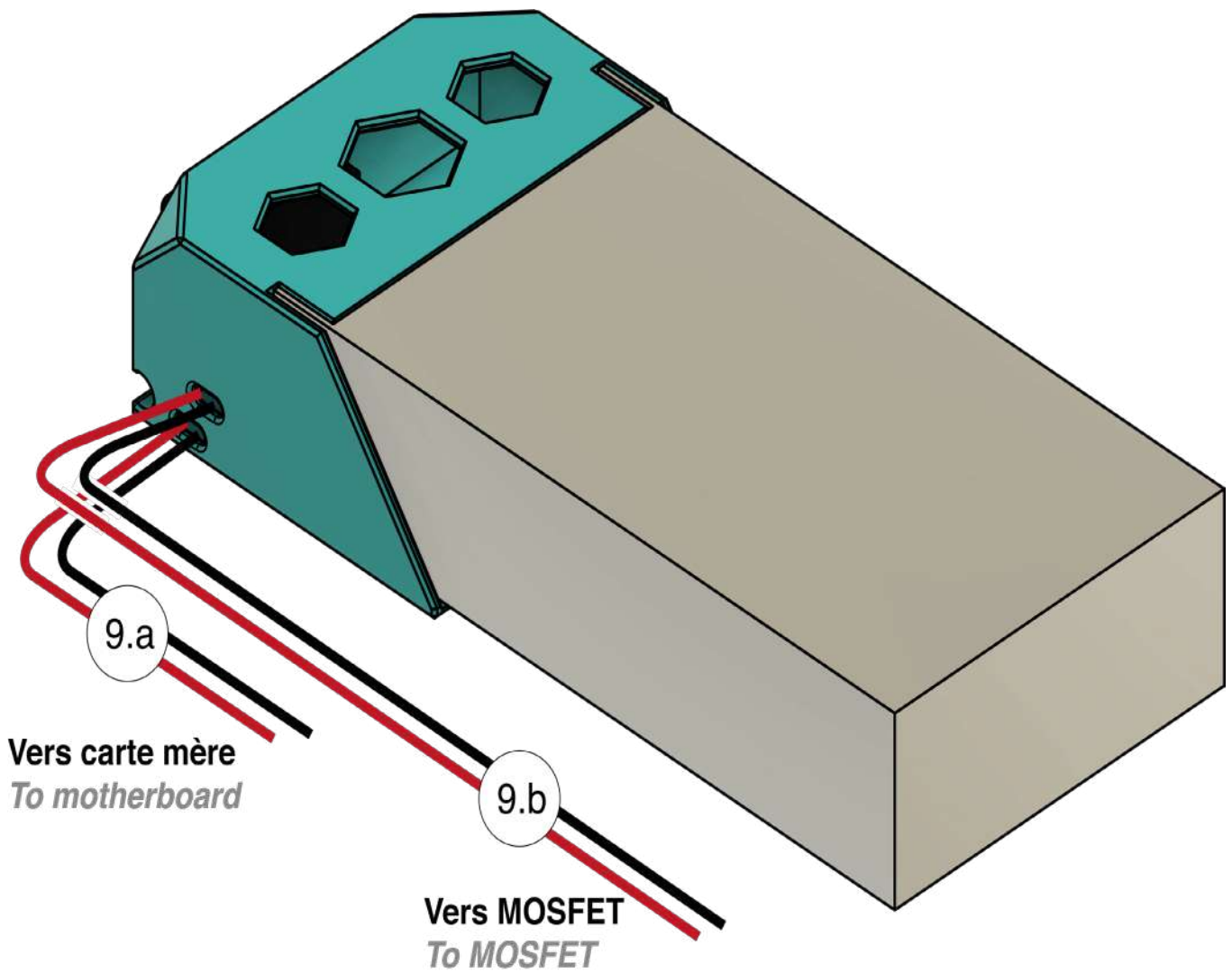
ETAPE 69

2X  6MM

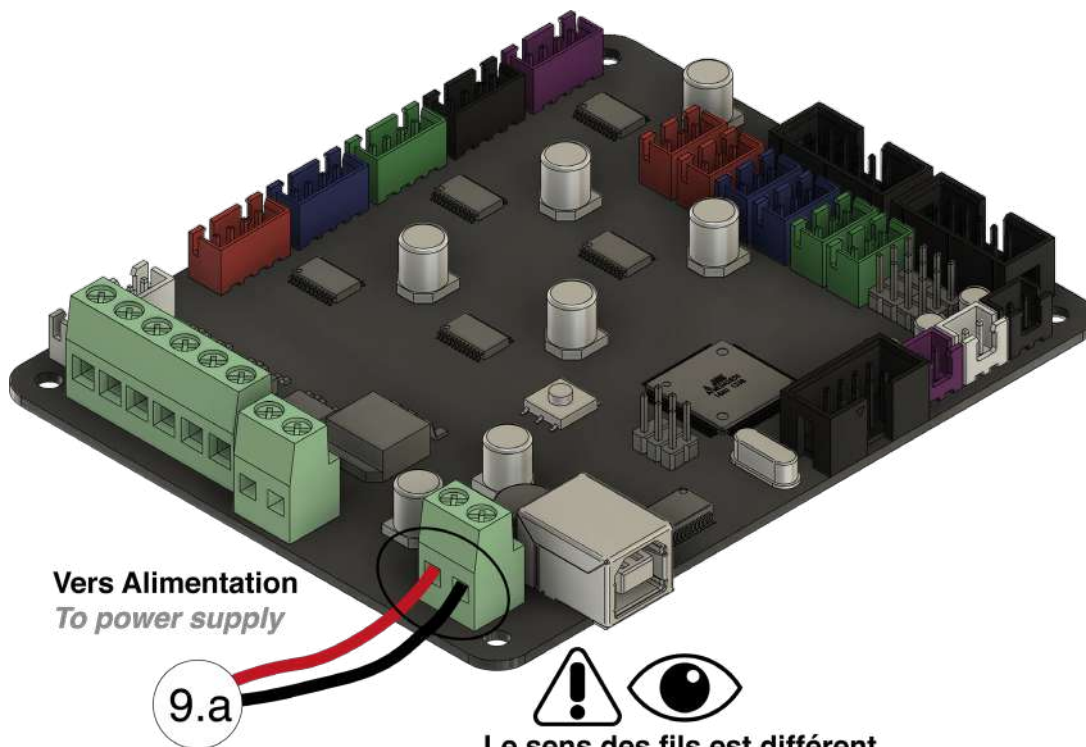


BRANCHEMENT ALIMENTATION

POWER SUPPLY PLUGGING



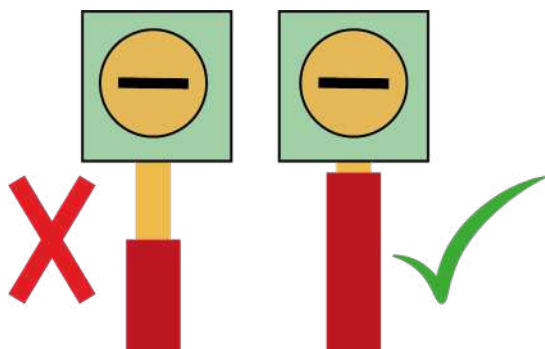
ETAPE 70



Vers Alimentation
To power supply

9.a

**Le sens des fils est différent
des autres !**
*Cables placement is different
than the others !*

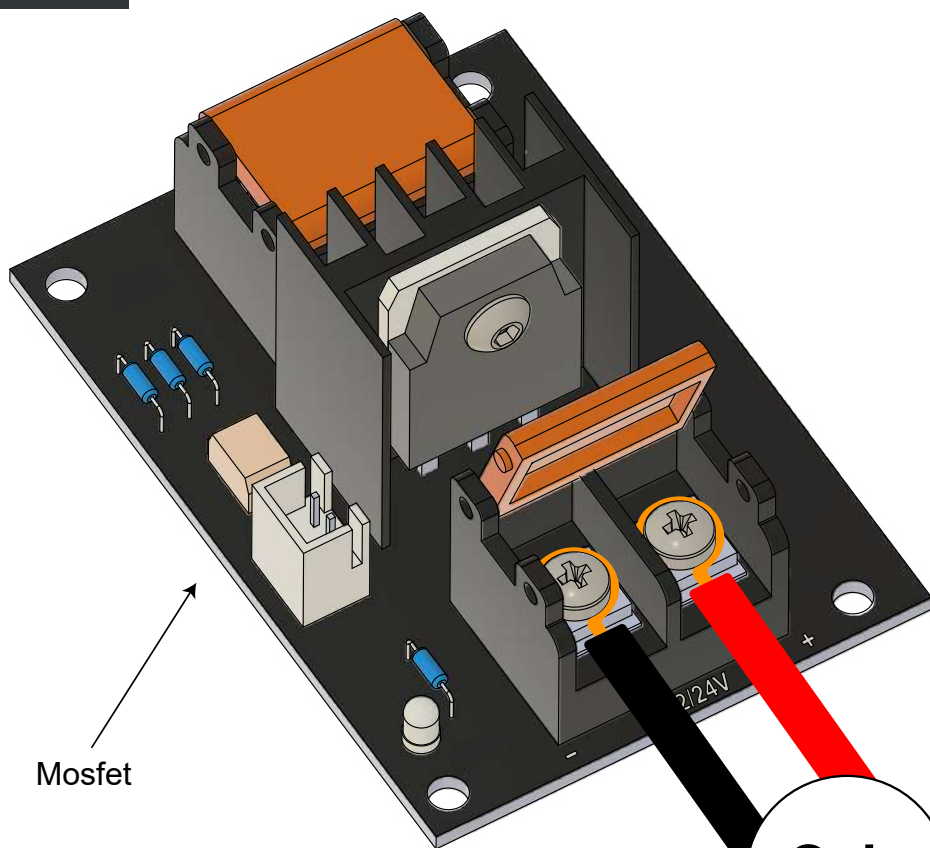


**NE PAS LAISSER DE FIL DÉNUDÉ APPARENT ! CELA RISQUERAIT DE
FORMER UN ARC ÉLECTRIQUE.**

**DO NOT LEAVE ANY EXPOSED CABLE APPEARANT ! IT COULD START AN
ELECTRIC ARC.**



ETAPE 71



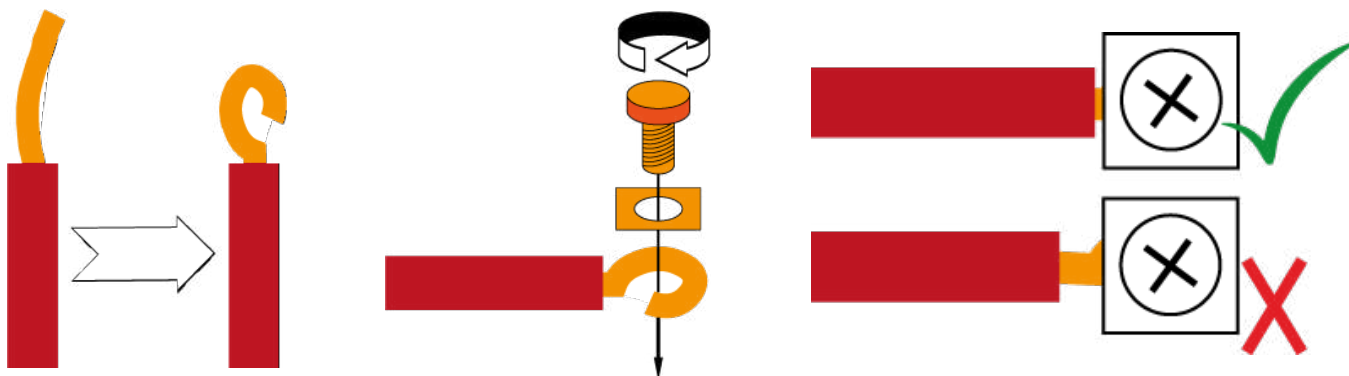
Mosfet

9.b

VERS ALIMENTATION.
TO POWER SUPPLY.

**NE PAS LAISSER DE FIL DÉNUDÉ APPARENT !
CELA RISQUERAIT DE FORMER UN ARC ÉLECTRIQUE.**

DO NOT LEAVE ANY EXPOSED CABLE APPEARANT !
IT COULD START AN ELECTRIC ARC.

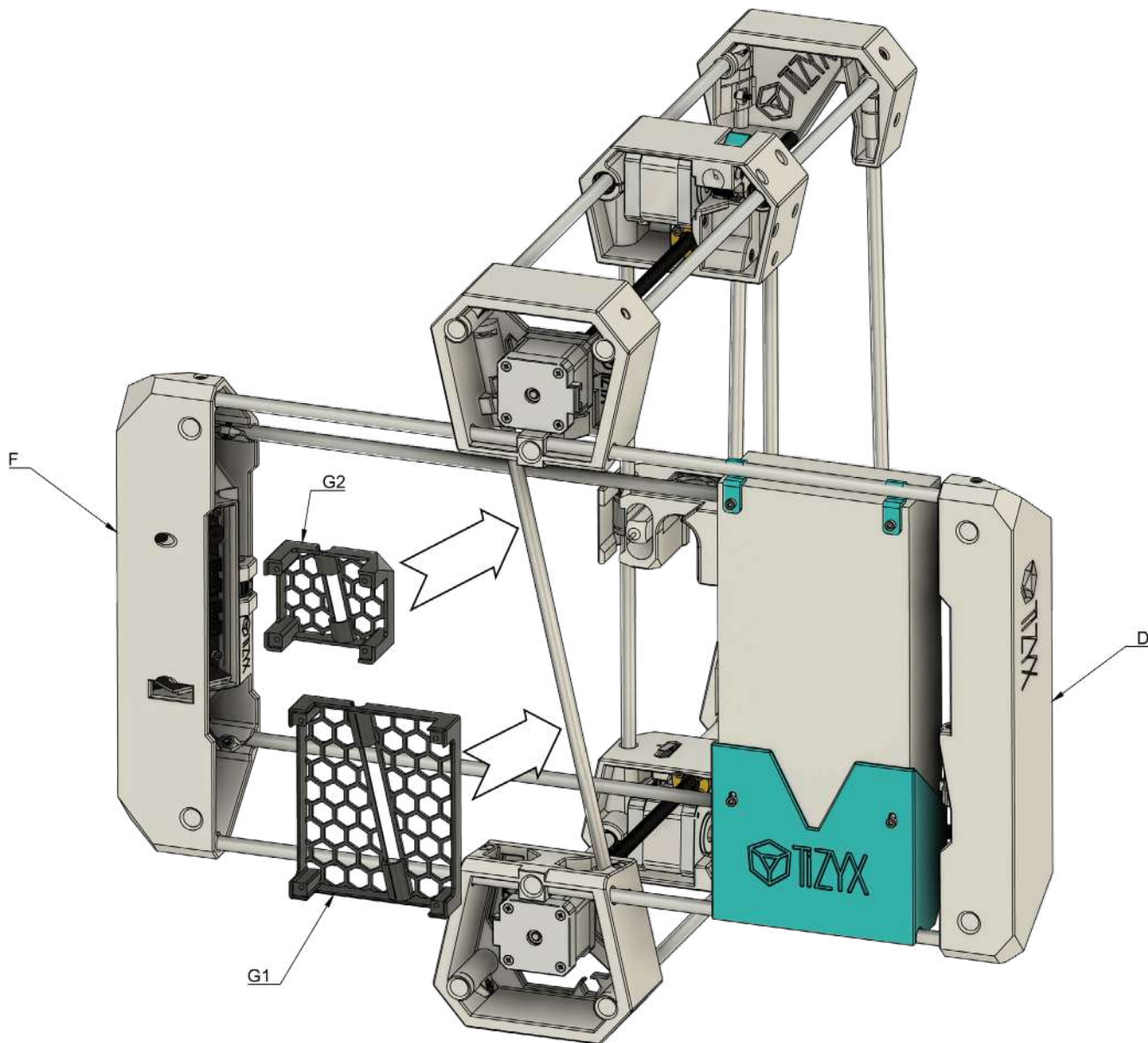


INSTALLATION DE LA CARTE MÈRE

MOTHERBOARD SETUP

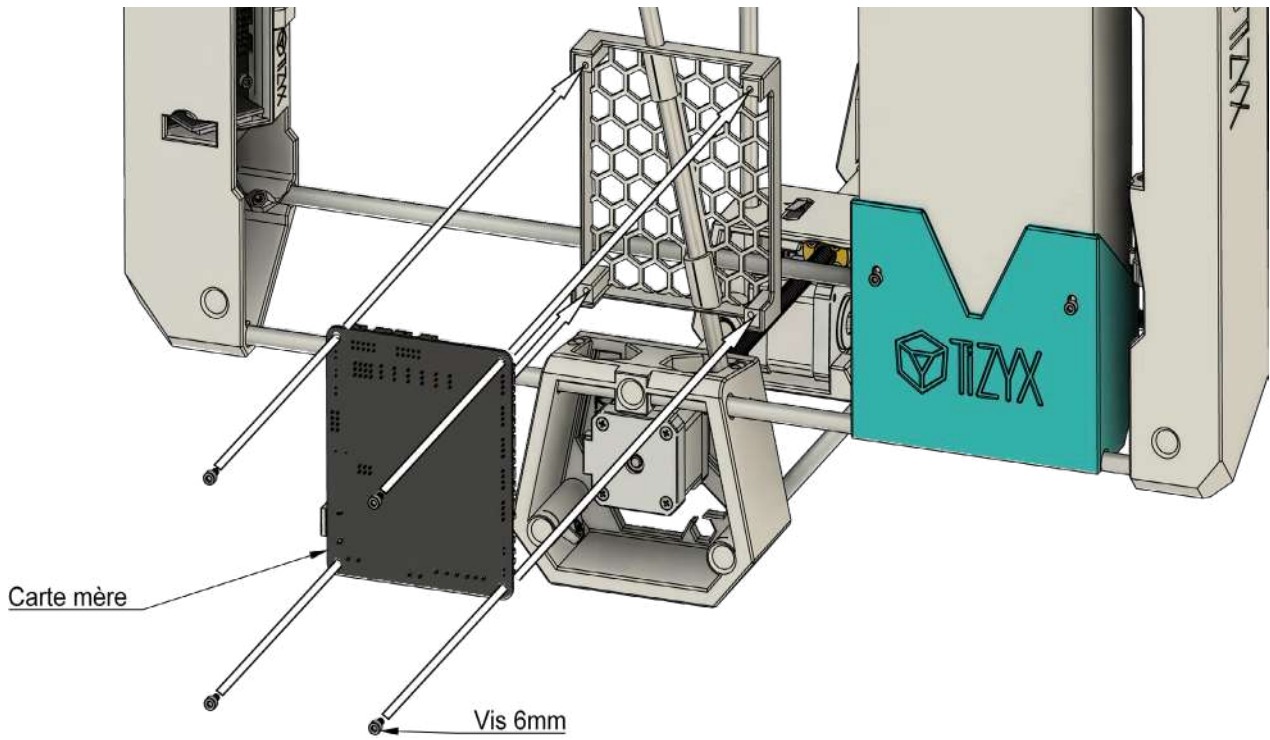
ETAPE 72

G1 G2




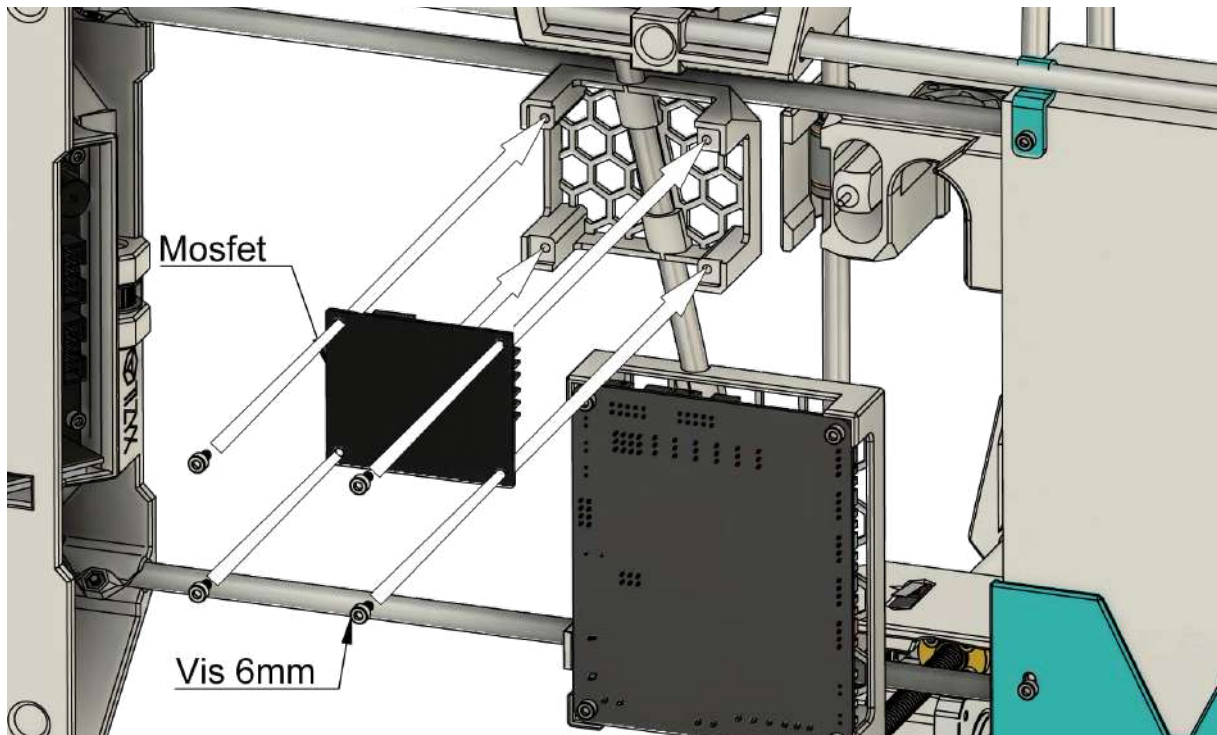
ETAPE 73

CARTE MÈRE
4X  6MM



ETAPE 74

MOSFET
4X  6MM




PLATEAU CHAUFFANT

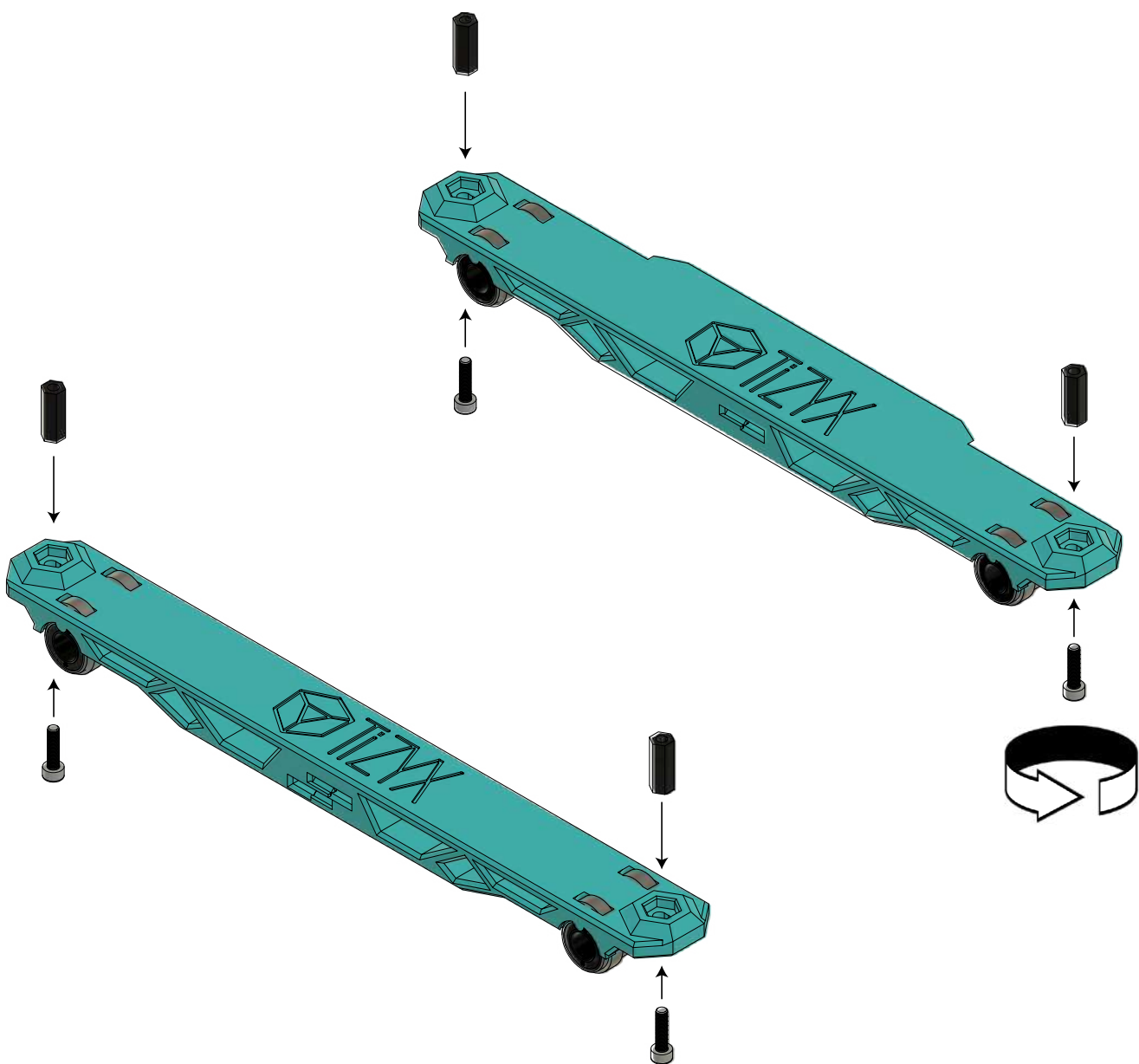
HEAT BED

PAR SOUCIS DE CLARTÉ, NOUS N'AVONS PAS REPRÉSENTÉ TOUS LES CÂBLES À CHAQUE ÉTAPE

FOR THE SAKE OF CLARITY, WE DID NOT REPRESENT ALL THE CABLES ON EACH STEP

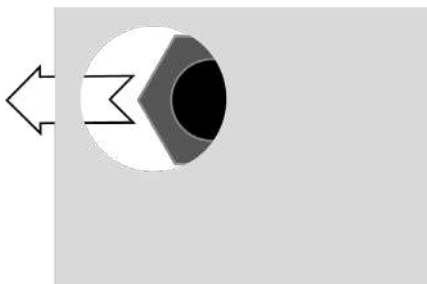
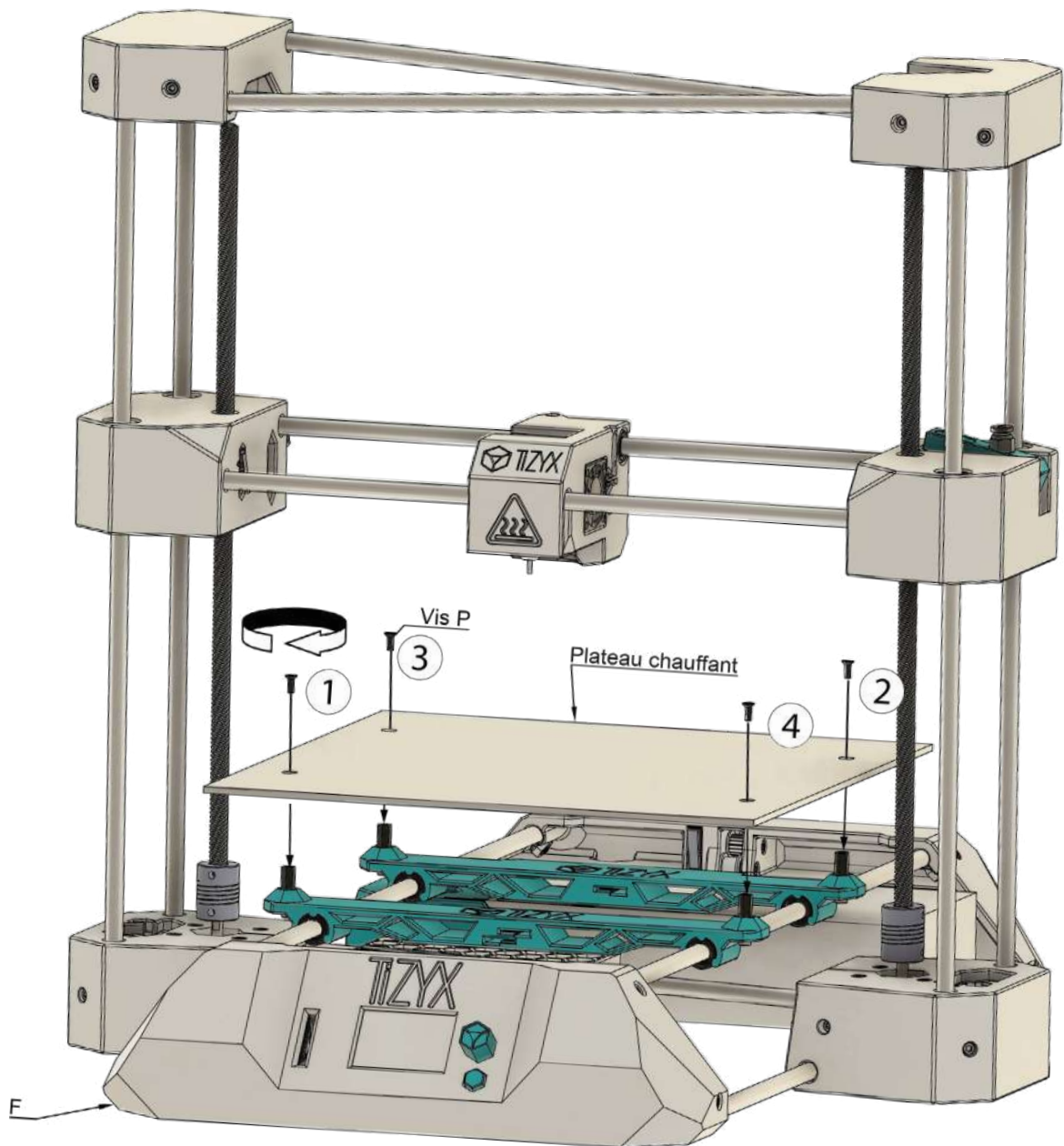
ETAPE 75

S1	S2	
4X		S3
4X		12MM



ETAPE 76

PLATEAU CHAUFFANT
4X  **VIS P**

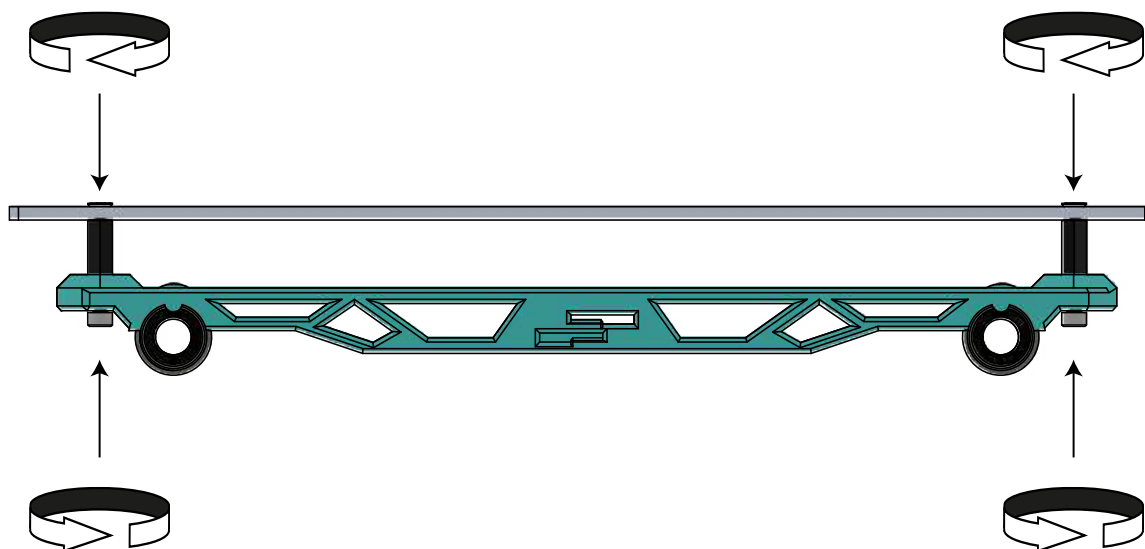


IL EST NORMAL QUE LA DERNIÈRE ENTRETOISE NE SOIT PAS ALIGNÉE AVEC LE TROU DU PLATEAU, IL FAUT DONC FORCER UN PETIT PEU.

THE LAST SPACER IS SUPPOSED TO NOT BE ALIGNED WITH THE BED'S HOLE, YOU JUST HAVE TO APPLY A LITTLE FORCE.



ETAPE 77



FINIR DÉLICATEMENT DE SERRER LES VIS DE CHAQUE CÔTÉ DU PLATEAU

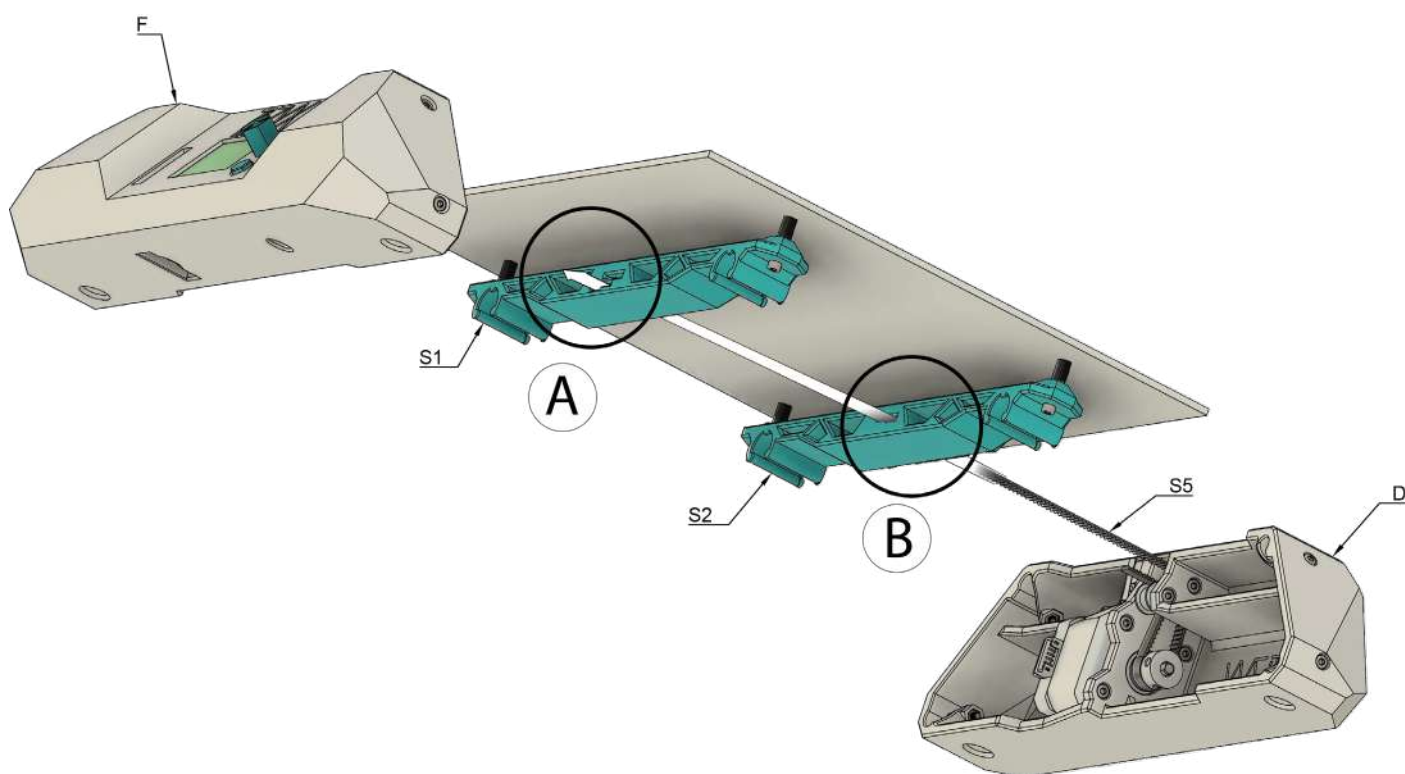
FINISH DELICATELY TIGHTENING THE SCREWS ON EACH SIDE OF THE TRAY



COURROIE PLATEAU

BED BELT

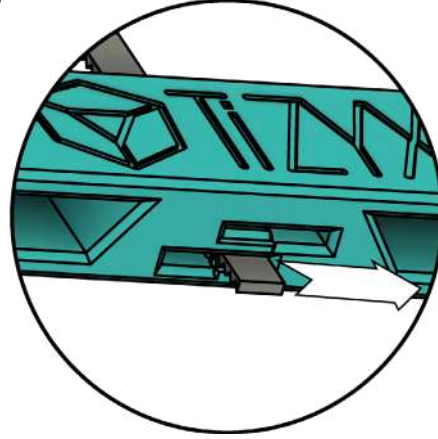
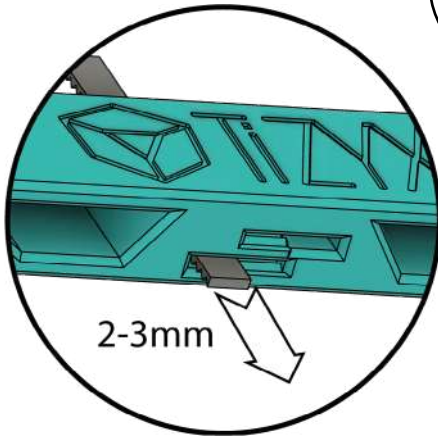
PAR SOUCIS DE CLARTÉ, NOUS N'AVONS PAS REPRÉSENTÉ TOUS LES CÂBLES AINSI QUE LE RESTE DE L'ASSEMBLAGE À CHAQUE ÉTAPE
FOR THE SAKE OF CLARITY, WE DID NOT REPRESENT ALL THE CABLES AND THE REST OF THE ASSEMBLY ON EACH STEP

ETAPE 78**S5**

ETAPE 79



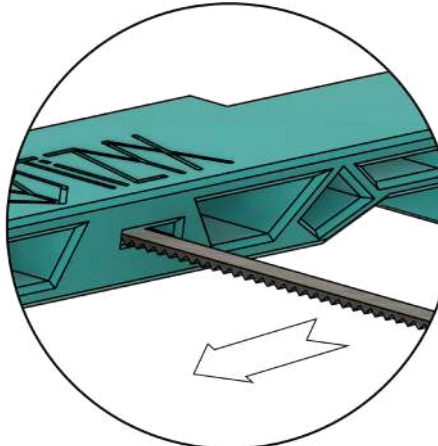
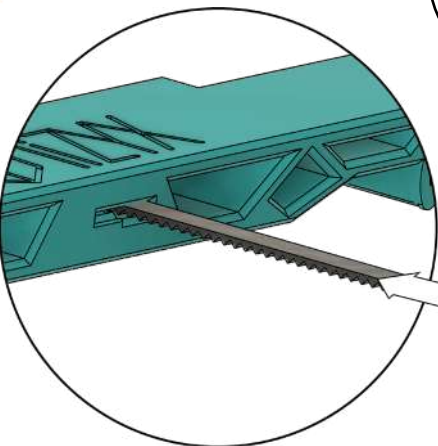
A



ETAPE 80



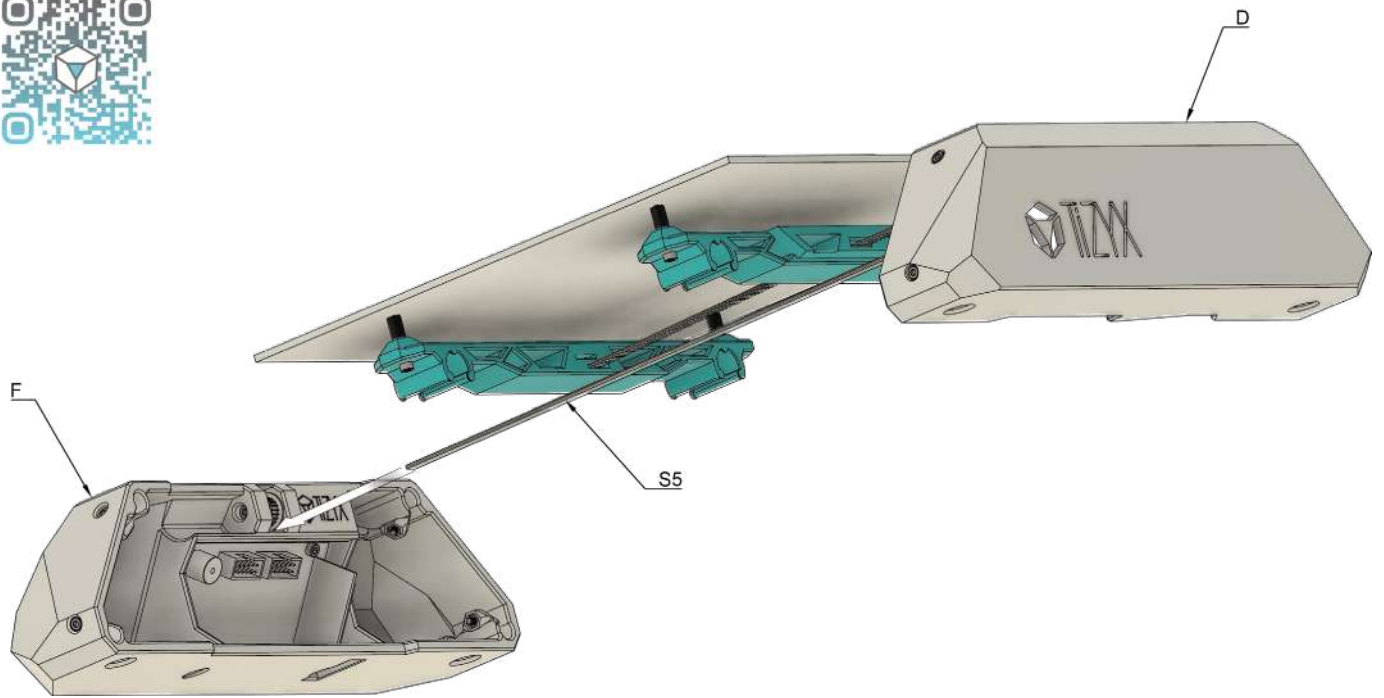
B



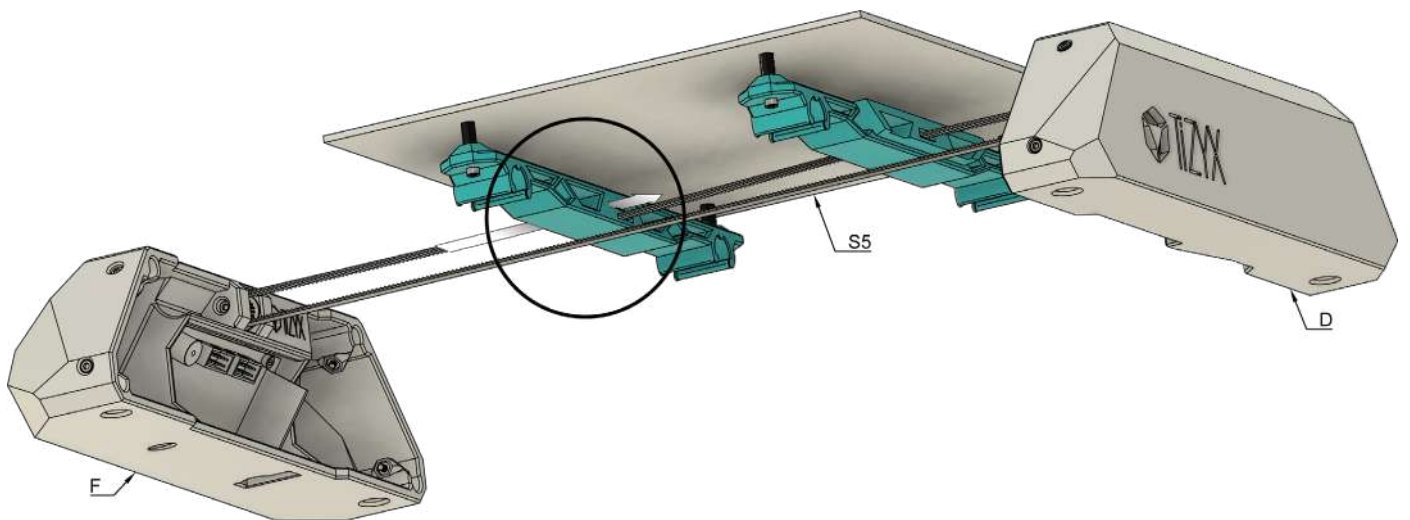
TENDRE LÉGÈREMENT LA COURROIE
SLIGHTLY TIGHTEN THE BELT



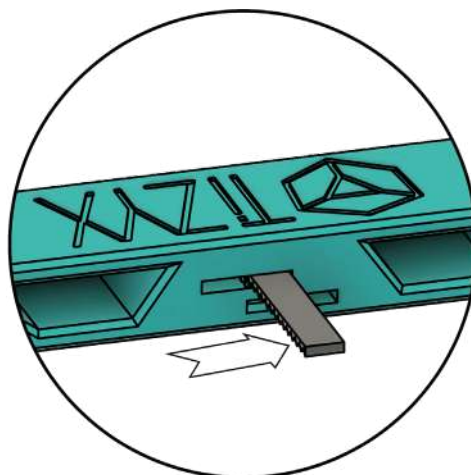
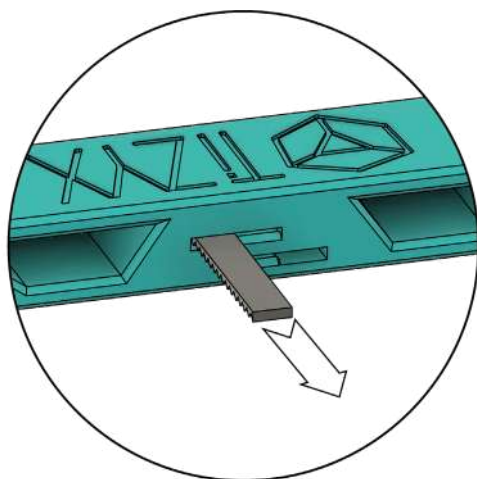
ETAPE 81



ETAPE 82



ETAPE 83



BIEN TENDRE LA COURROIE, ELLE DOIT DÉPASSER D'ENVIRON 4 CM, PUIS LA BLOQUER.

TIGHTEN THE BELT, IT SHOULD STICK OUT BY ROUGHLY 4CM, THEN BLOCK IT.



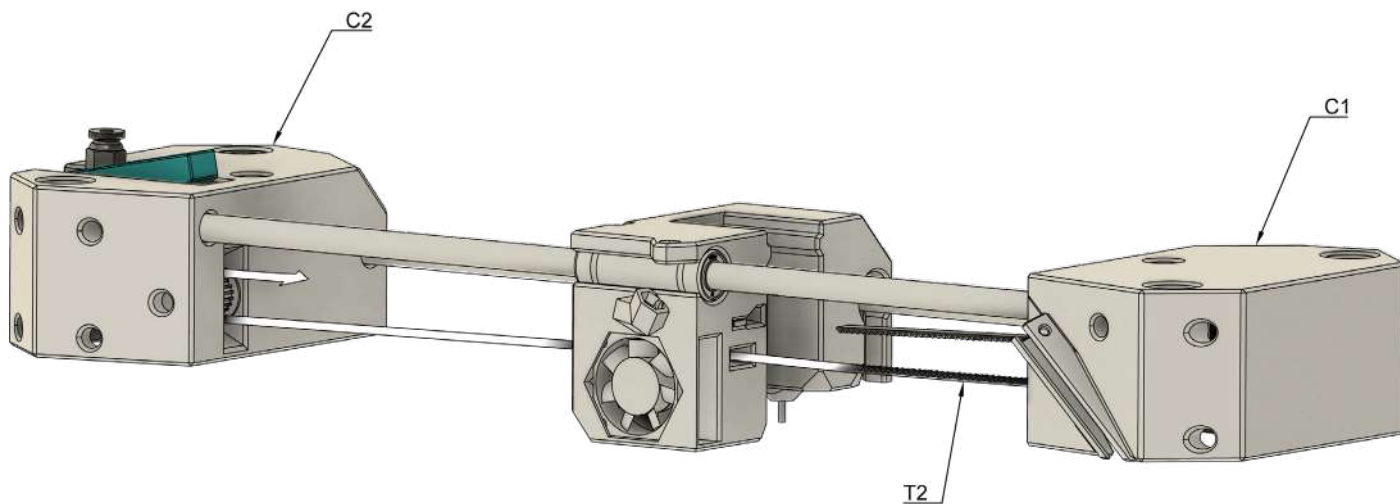
MISE EN PLACE DE LA BUSE

NOZZLE SETUP

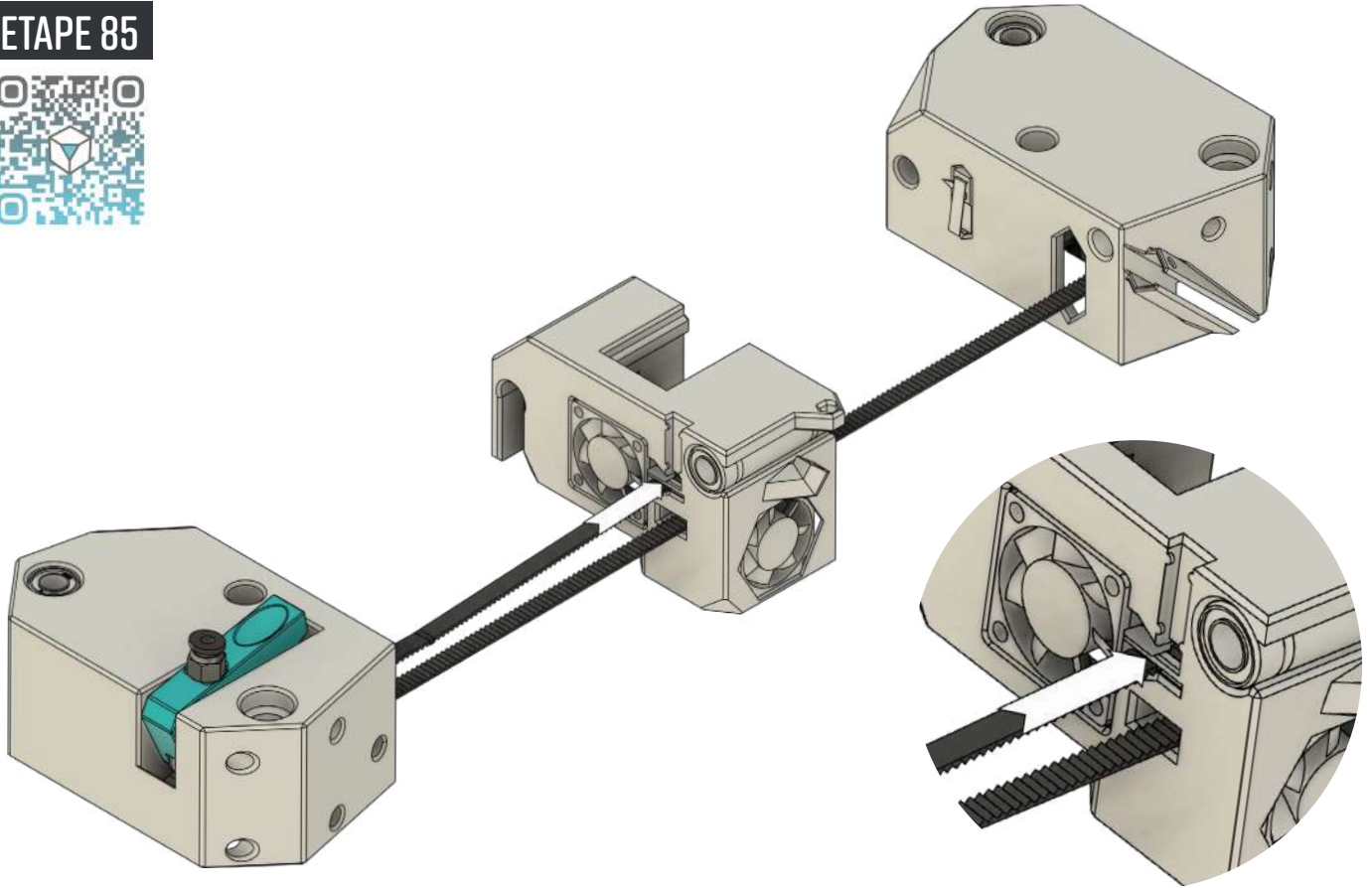
Par soucis de clarté, nous n'avons pas représenté tous les câbles ainsi que le reste de l'assemblage à chaque étape

For the sake of clarity, we did not represent all the cables and the rest of the assembly on each step

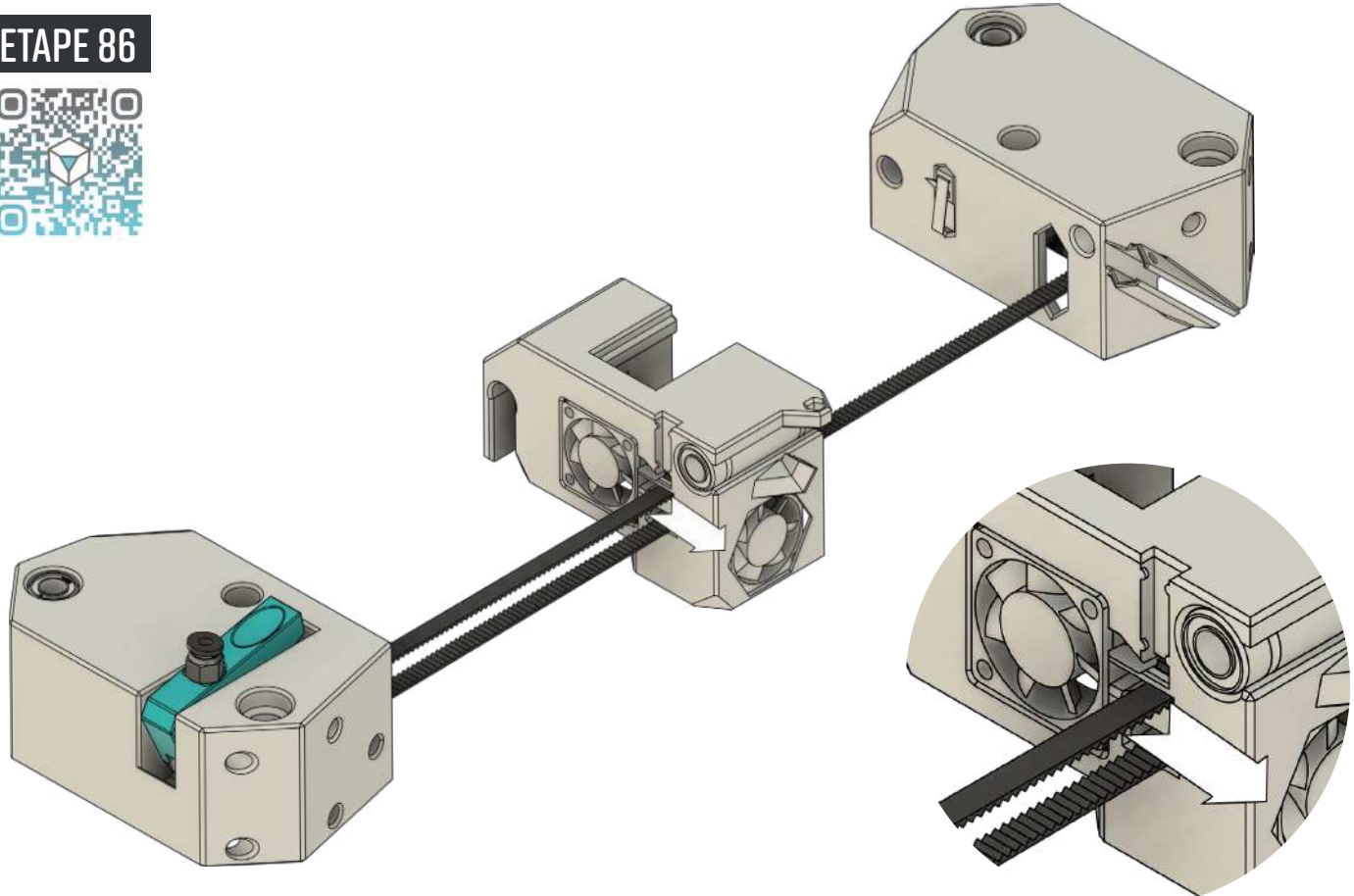
ETAPE 84

T2

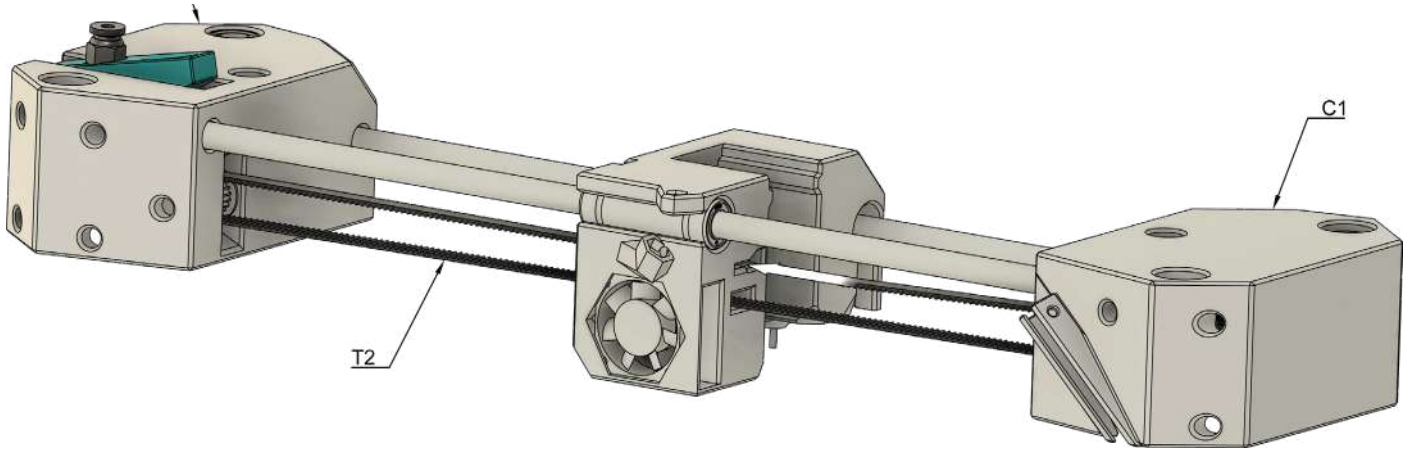
ETAPE 85



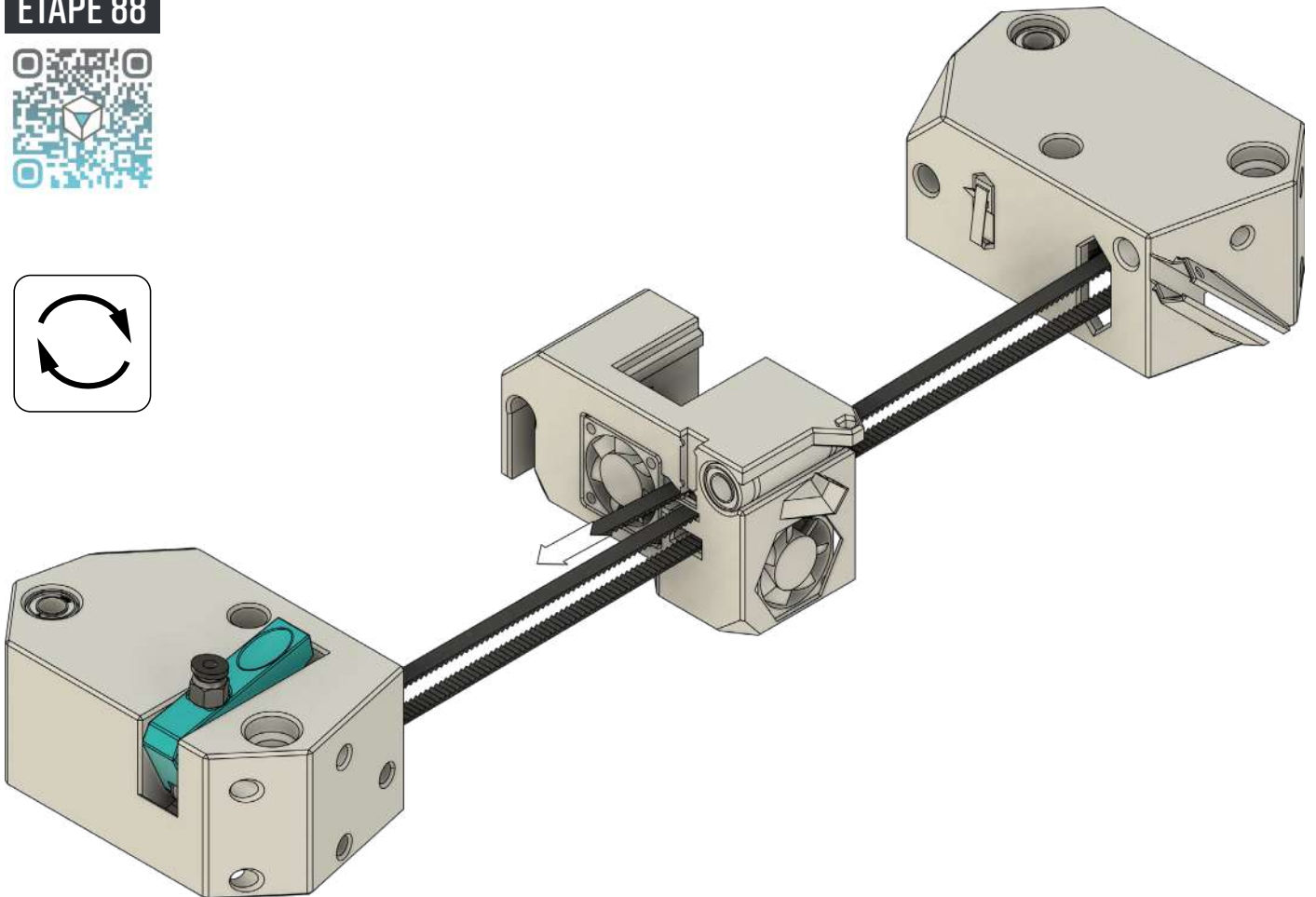
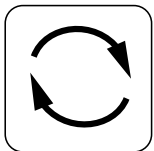
ETAPE 86



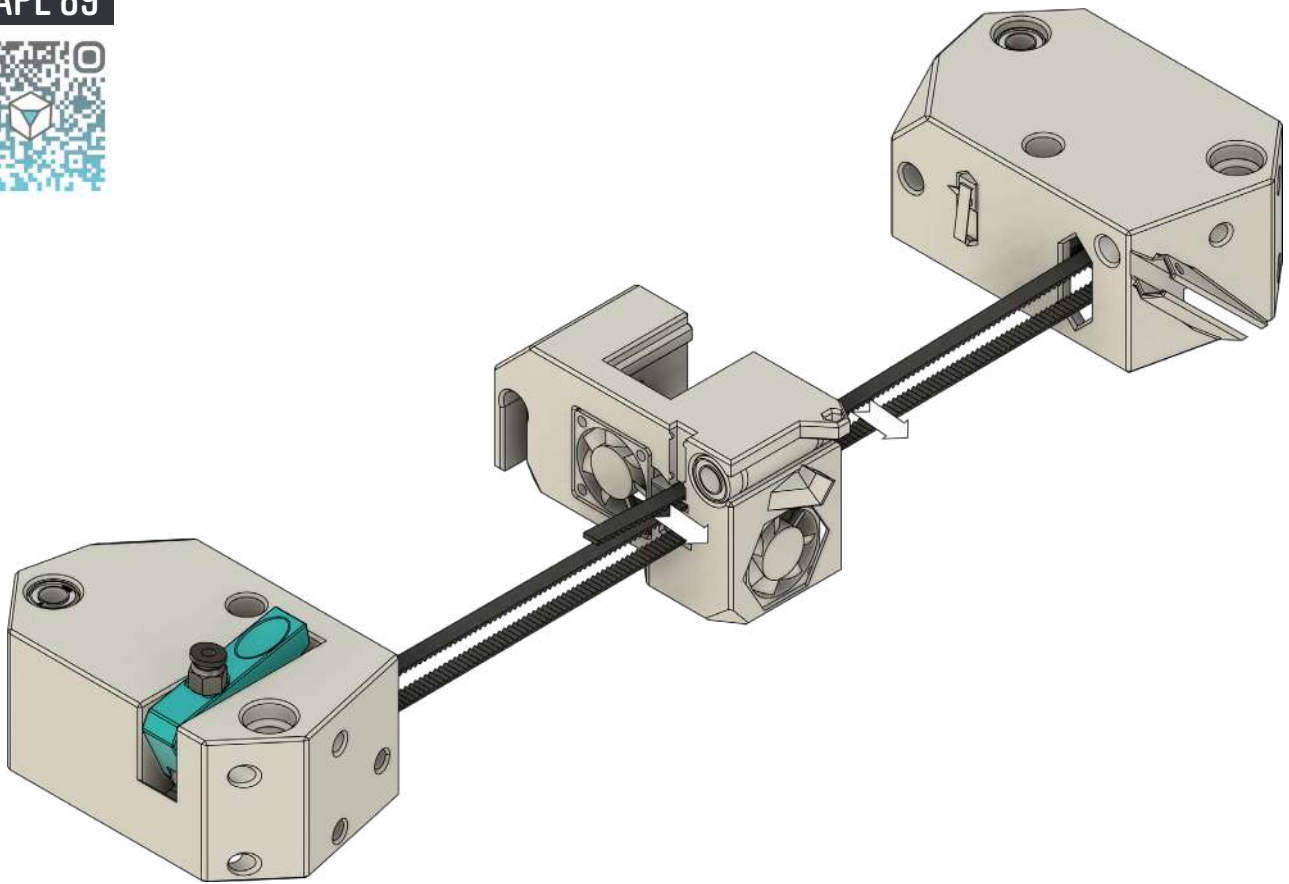
ETAPE 87



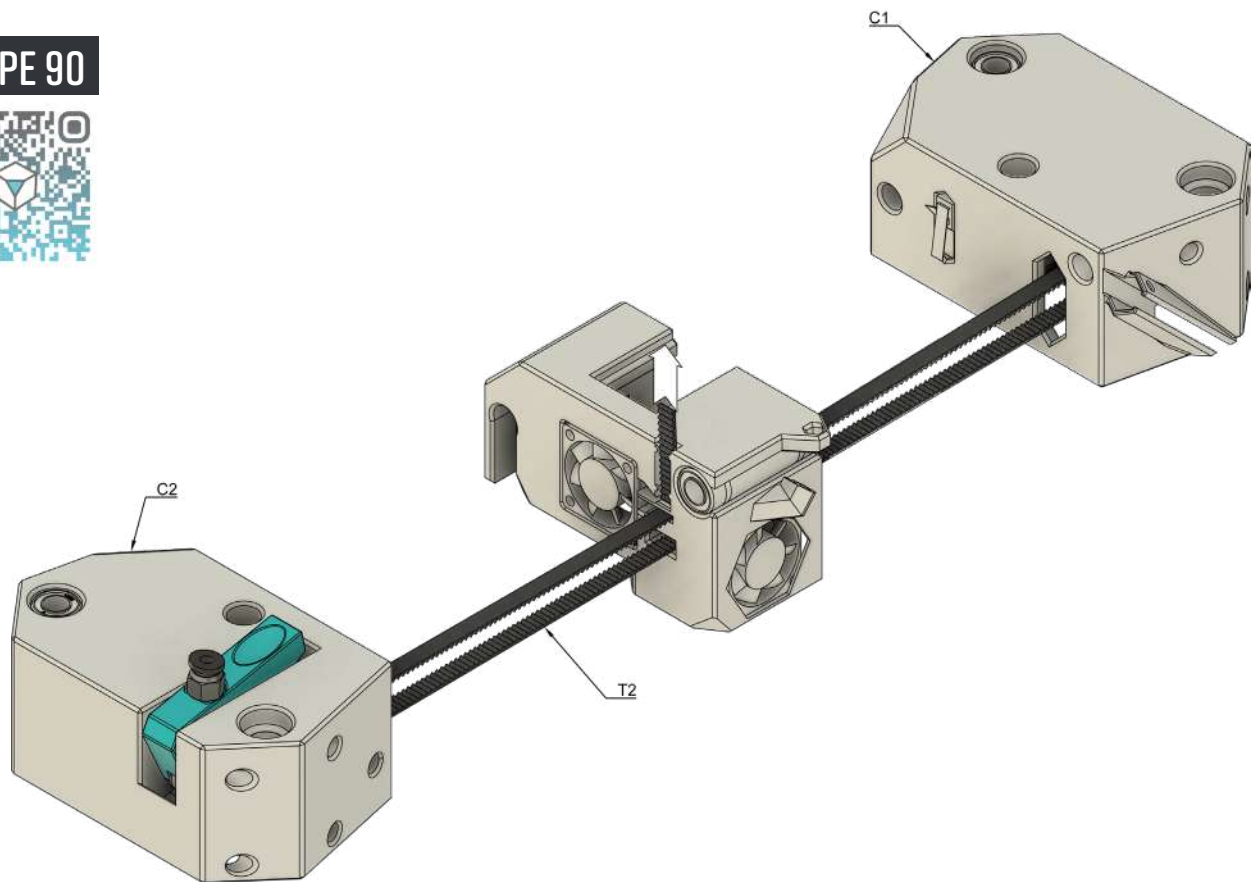
ETAPE 88



ETAPE 89

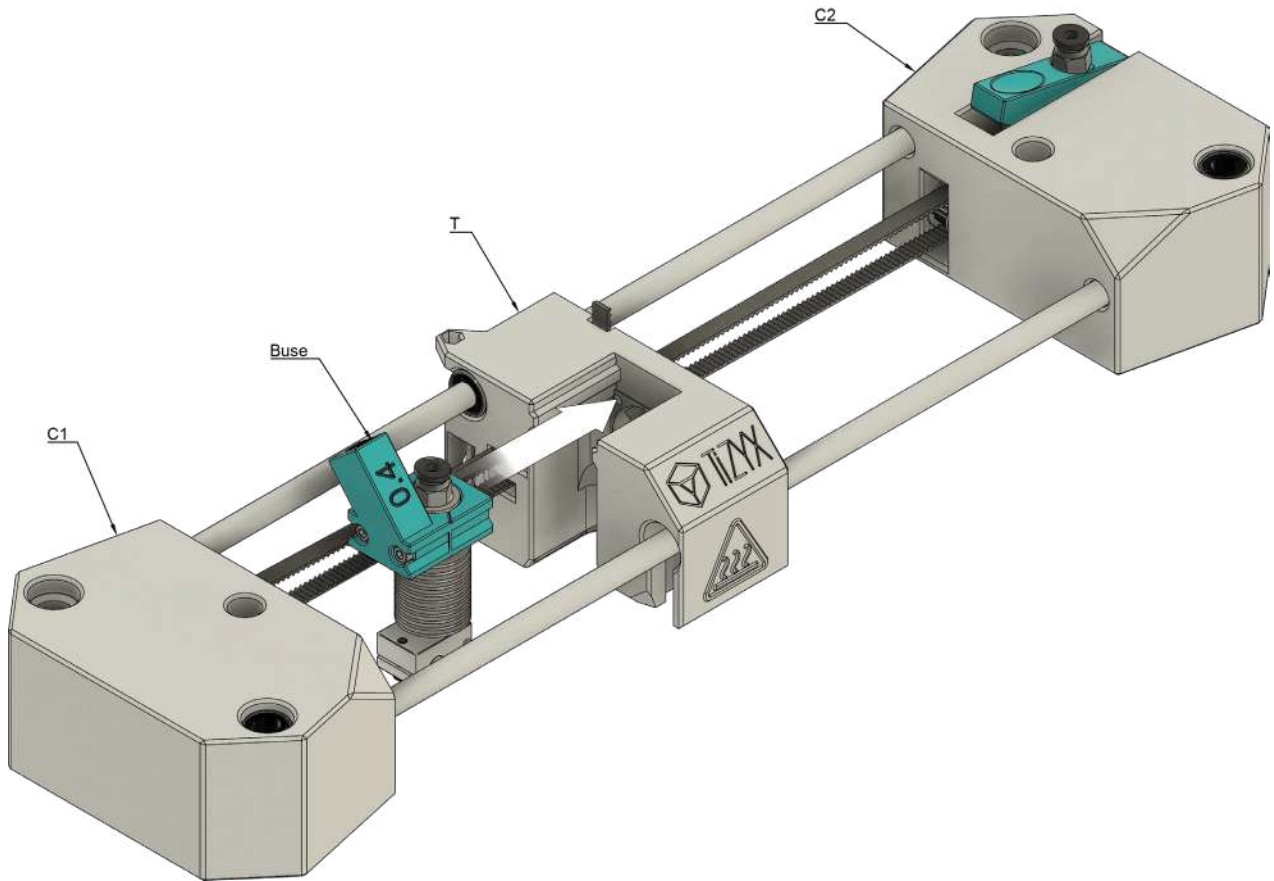


ETAPE 90

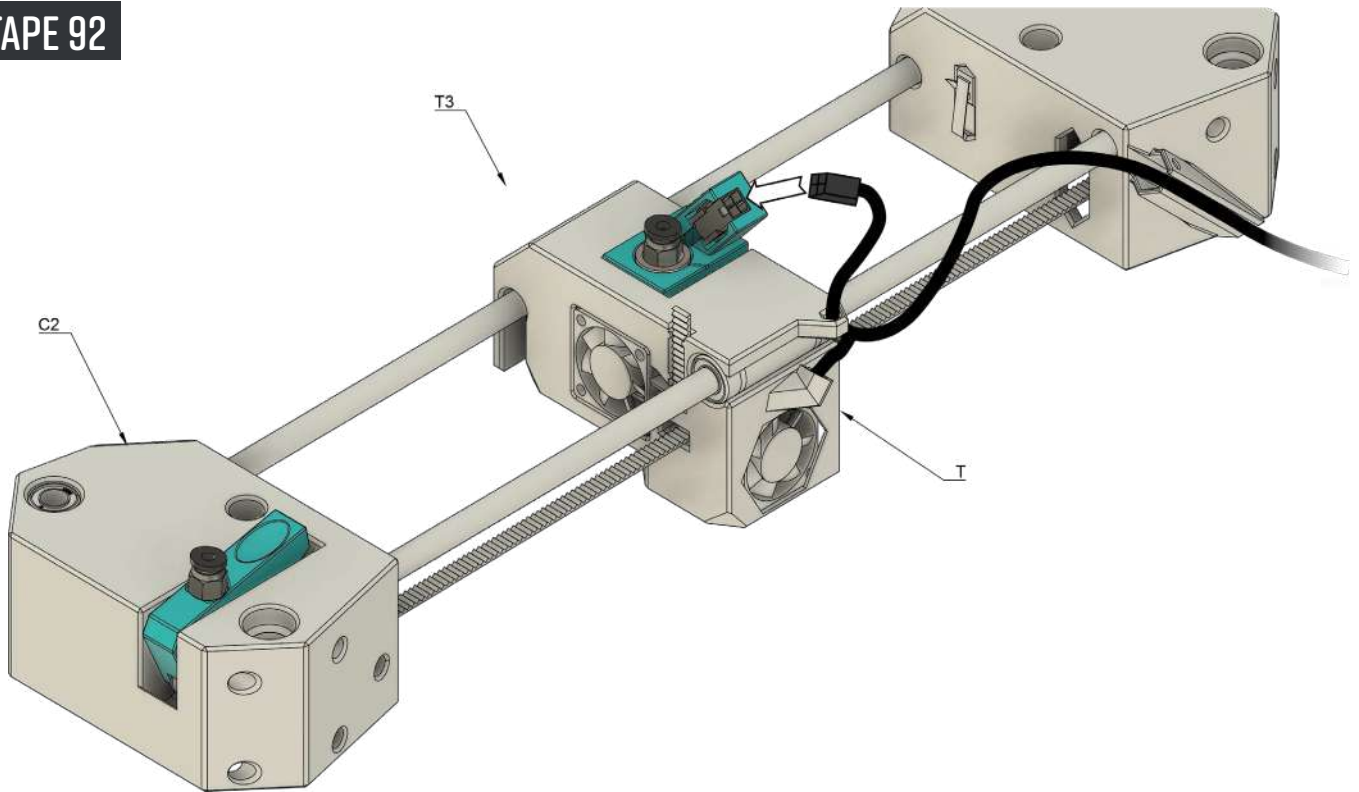


ETAPE 91

OUTIL BUSE



ETAPE 92

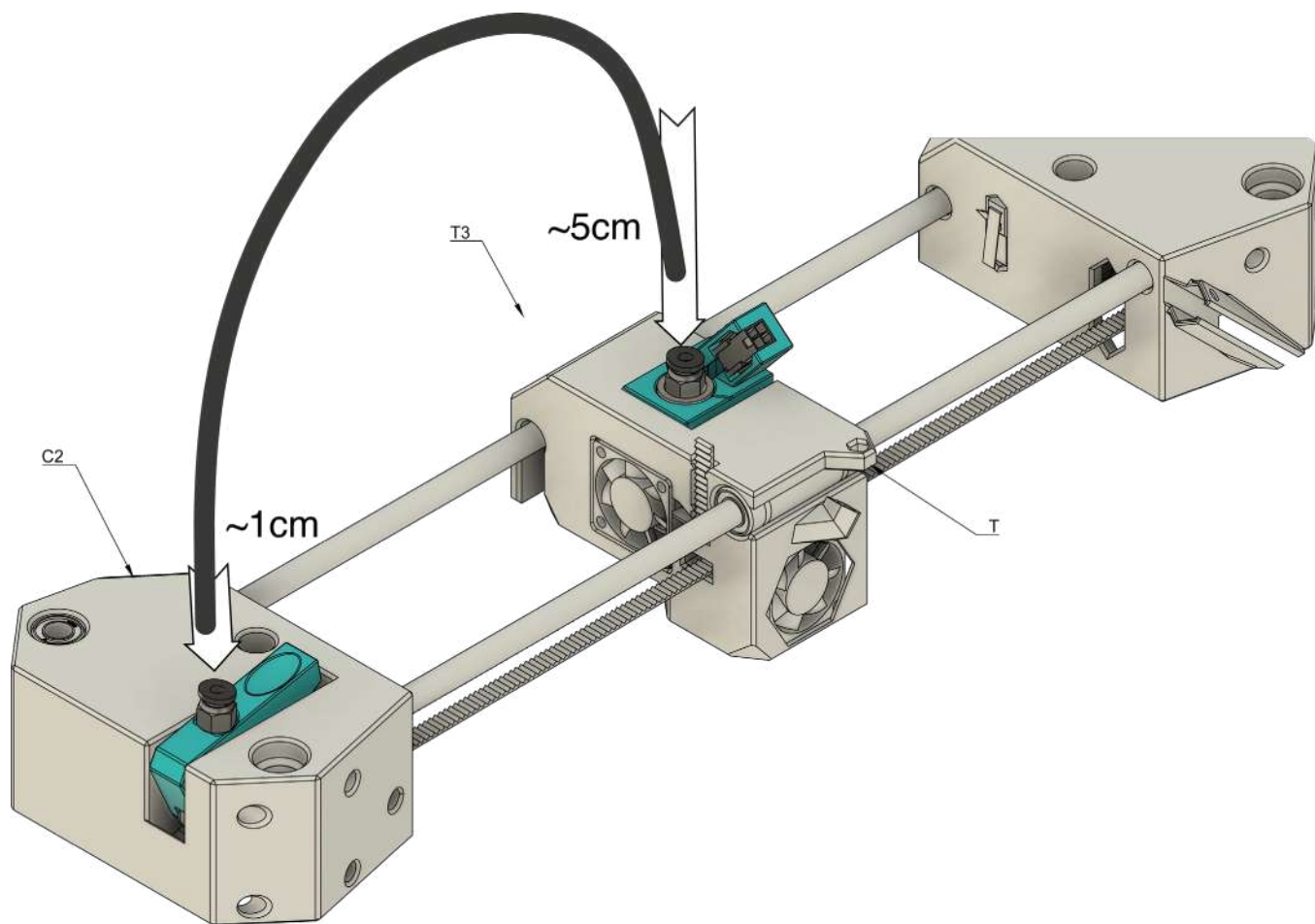


MISE EN PLACE DU TUBE PTFE

PTFE TUB SETUP

ETAPE 93

TUBE PTFE



MISE EN PLACE DU MAGNÉTYX

MAGNETYX SETUP

ETAPE OPTION



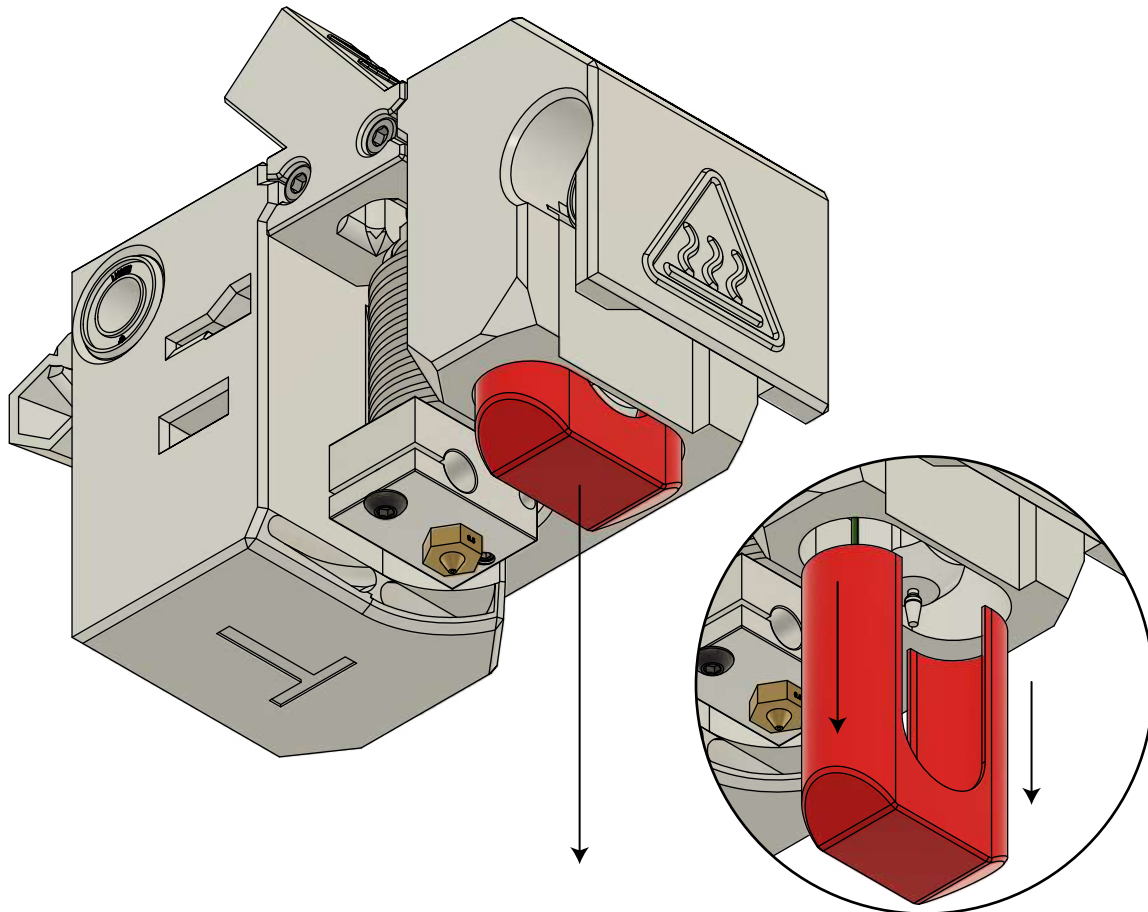
PLAQUE EN FER BLANC
PLAQUE MAGNÉTIQUE
BUILDTAK / PEI LISSE / PEI TEXTURÉ

CACHE DE PROTECTION

PROTECTION COVER

ETAPE 94

Enlever le cache de protection rouge du bl touch.
Remove the red protective cover from the bl touch.



SUPPORT BOBINE

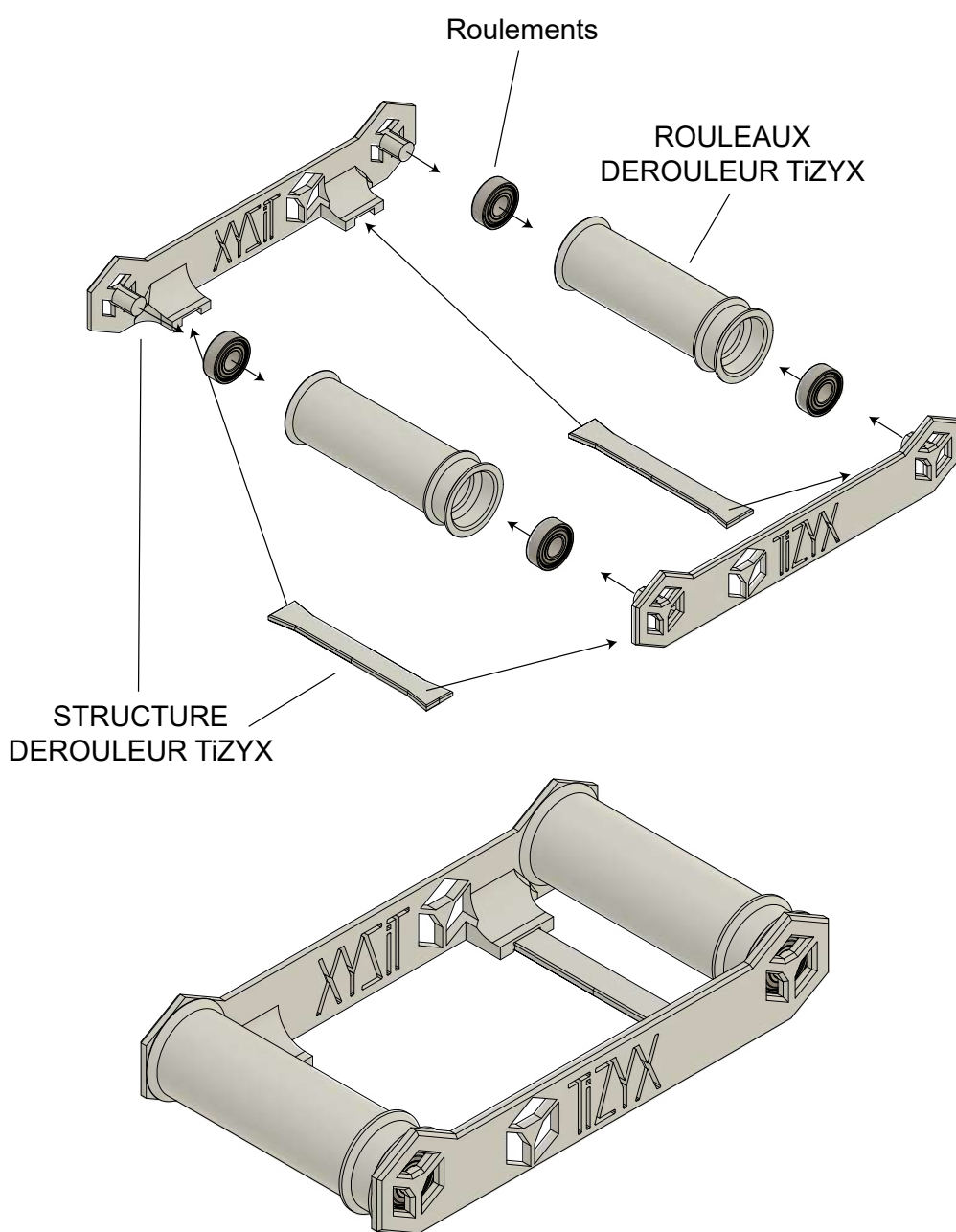
SPOOL HOLDER

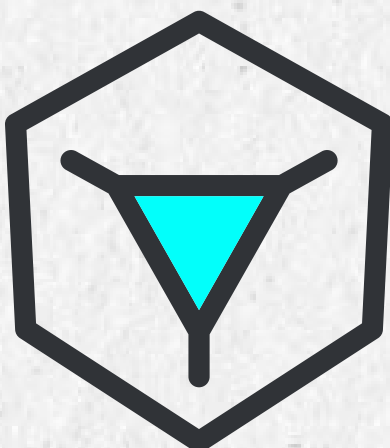
ETAPE OPTION

4X  ROULEMENT

Après avoir suivi la notice Mise en route.pdf , vous trouverez les fichiers .stl dans la carte sd de votre kit afin de pouvoir imprimer votre support bobine.

After following the getting started.pdf instructions, you will find the .stl files in the SD card of your kit in order to be able to print your spool holder.





**FÉLICITATION, LE MONTAGE DE VOTRE KIT EST TERMINÉ,
VEUILLEZ SUIVRE LA NOTICE - MISE EN ROUTE AFIN DE POUVOIR LANCER VOS IMPRESSIONS.**